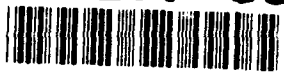
REPORT

AD-A237 396



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5. FUNDING NUMBERS: Contract

6. AUTHOR(S): McDonnell Douglas Missile Systems Company

7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES): McDonnell Douglas Missile Systems Company, St. Louis, Missouri 63166

8. PERFORMING ORGANIZATION REPORT NUMBER: F33600-88-D-0567

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Technology Insertion (TI)/Industrial Process Improvement (IPI) Data Base Documentation Book Volume, for OO-ALC/MANPRA (Machine Shop) Book 3 of 5. This document contains detailed information about layouts equipment and processes for this RCC(

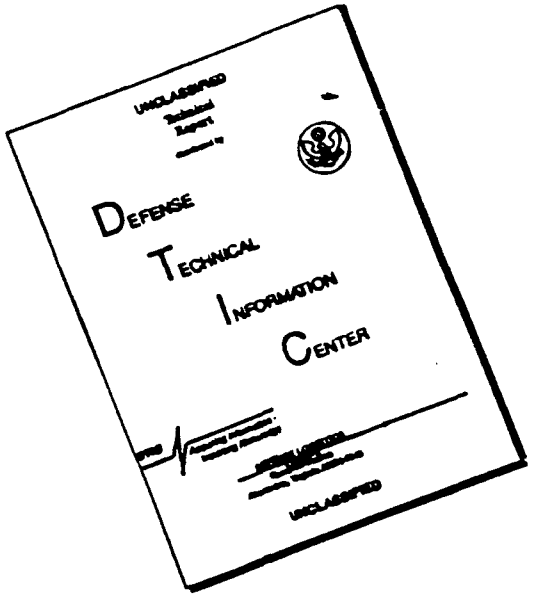
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15. NUMBER OF PAGES: 264

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PROCESS CHARACTERIZATION
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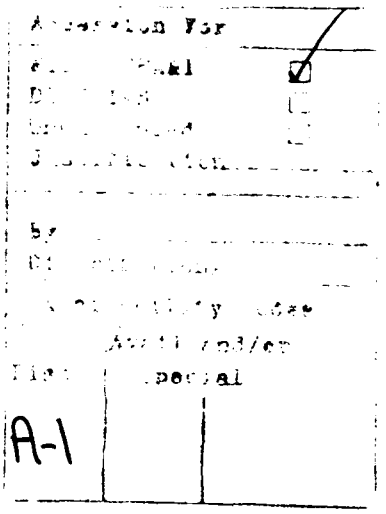
BOOK 3 OF 5

DATABASE DOCUMENTATION BOOK

OO-ALC

MANPRA

(C5 NOSE LANDING GEAR & BOGIE BEAM - WCD'S)





CONTRACT SUMMARY REPORT
15 DECEMBER 1989

CONTRACT NO. F33600-88-D-0567
CDRL SEQUENCE NO. B008

MCDONNELL DOUGLAS
McDonnell Douglas Missile Systems Company
St. Louis, Missouri 63166-0516 (314) 232-0232



Distribution Statement A. Approved for public release; distribution is unlimited.

91 6 19 220

OGDEN 80/20 SORTED BY TOTAL HRS

NSN	PCN	S	OPERS	OBSER	PGPS	PGPP		PGWS	PGWP		PNAS	PNAP		PRAS	PRAP		PRBS	PRBP		PRCS	PRCP		PWWS	PWWP		LTOT	CUM	
1630004927144	15468A	S	5	.	2	0.0415		1	0.0557		4	0.0288		4	0.0391		.			8	0.0242		.			6348.32	0.031321	
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00RF0004C	00126B		.	.	74	0.0035		.			1	0.0782		.			.			16	0.0146		2	0.0836		3575.29	0.315309	
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3120P855926-03	M9662K		.	.	.			.			.			.			4	0.0451		51	0.0049		.			990.91	0.592023	

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OGDEN 80/20 SORTED BY TOTAL HRS

NSN	PCN	S	OPERS	OBSER	PGPS	PGPP	PGWS	PGWP	PNAS	PNAP	PRAS	PRAP	PRBS	PRBP	PRCS	PRCP	PWWS	PWWP	LTOT	CUM
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1630001576723	15523A		5	.	137	0.0014	43	0.0069	172	0.0008	20	0.0147		.	131	0.0014	250	0.0001	968.160	0.601584
1630008810815	15161A		.	.	38	0.0063	67	0.0037	94	0.0023	27	0.0090	110	0.0010	164	0.0009	90	0.0015	876.013	0.605908
1630011253957	62923A	S	5	9	66	0.0041	37	0.0074	87	0.0025	28	0.0079		.	100	0.0022		.	847.682	0.610088
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1630004463778	15485A		.	25	63	0.0042	33	0.0083	59	0.0042	100	0.0014		.	33	0.0080		.	803.506	0.626127
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1620011671000	26338A		.	.	59	0.0043	36	0.0074	83	0.0026		.	48	0.0041	35	0.0075		.	746.536	0.633533
1630011158736	25425A		.	.	46	0.0058	31	0.0084	106	0.0020	60	0.0038		.	110	0.0020		.	745.618	0.637211
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1630009141329	15757A		.	.	56	0.0048	18	0.0114	188	0.0007	66	0.0031		.	128	0.0015	107	0.0009	732.301	0.644479
1630008254794	15327A		20	.	50	0.0053	24	0.0097	228	0.0005	129	0.0008		.	303	0.0002	21	0.0116	726.828	0.648065
1630005756750	T5736I		.	.	48	0.0055	55	0.0050	75	0.0029		.		.		.	13	0.0178	707.245	0.651554
1630005918349	15603A		11	.	52	0.0051	50	0.0057	114	0.0017	50	0.0052		.		.	73	0.0024	672.357	0.654872
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1560003116682BF	14539A		.	65		.		.	20	0.0088		.		.		.	8	0.0302	665.961	0.661448
2330P8516153	M4631D		.	.		.		.		.		.		.		.	3	0.0416	659.879	0.664703
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1095011003892	69324A		.	.		.	147	0.0013	76	0.0029	172	0.0004		.	12	0.0172		.	645.199	0.671084
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1620002421514	T6295I		76	56	143	0.0012	150	0.0013	200	0.0006	35	0.0068	105	0.0012	104	0.0021	34	0.0083	618.243	0.686567
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1620007117771	17348A		.	.	78	0.0033	57	0.0049	118	0.0016		.	59	0.0032	36	0.0075		.	596.691	0.692501
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1620007158562	42626A		.	.	103	0.0021	131	0.0017	153	0.0010	130	0.0008	41	0.0058	55	0.0047	211	0.0002	445.075	0.740018
1630004649162	72896A		.	.	49	0.0055	61	0.0047	93	0.0023		.		.		.	71	0.0025	443.172	0.742205
OLGM0030F	00458A		.	.		.		.	5	0.0206		.		.		.		.	437.550	0.744364

OGDEN 80/20 SORTED BY TOTAL HRS

NSN	PCN	S	OPERS	OBSER	PGPS	PGPP	PGWS	PGWP	PNAS	PNAP	PRAS	PRAP	PRBS	PRBP	PRCS	PRCP	PWWS	PWWP	LTOT	CUM
1620012007131	26111A		.	.	181	0.0005	153	0.0011	284	0.0003	112	0.0011	28	0.0103	57	0.0044		.	433.881	0.746504
000F0004G	00119B		.	.	254	0.0002	.	.	18	0.0090	.	.	.	.	109	0.0020	25	0.0106	428.731	0.748620
1620010374639	16297A		.	1	129	0.0015	91	0.0028	198	0.0006	97	0.0016	74	0.0023	63	0.0040	75	0.0023	428.377	0.750723
1630010506139	62922A	S	5	1	99	0.0023	79	0.0030	160	0.0009	54	0.0048	.	.	223	0.0005	.	.	425.512	0.752823
1630011069702	26413A		7	.	30	0.0069	54	0.0051	.	.	.	.	.	.	.	.	.	.	422.024	0.754905
1620001386373	69549A		.	.	75	0.0034	69	0.0035	62	0.0041	.	.	.	.	76	0.0032	.	.	421.756	0.756985
1630008329088	15583A		18	20	105	0.0021	70	0.0035	217	0.0008	146	0.0008	32	0.0084	483	0.0000	74	0.0023	416.860	0.759042
1560008561386BF	14781A		18	54	.	.	221	0.0005	109	0.0019	.	.	43	0.0052	238	0.0004	15	0.0155	409.796	0.761064
00RF0004C	00109B		.	.	182	0.0005	.	.	14	0.0109	.	.	.	.	108	0.0020	39	0.0061	409.874	0.763085
1620008921498	17407A		.	.	147	0.0012	109	0.0020	134	0.0011	165	0.0004	30	0.0092	84	0.0028	.	.	407.060	0.765093
1620010159859	17631A		.	.	.	.	.	.	53	0.0046	.	.	52	0.0038	37	0.0073	.	.	392.795	0.767031
1620010063237	17527A		.	.	108	0.0020	121	0.0018	128	0.0014	128	0.0008	33	0.0083	142	0.0013	.	.	391.409	0.768962
1630004210319	15592J		5	115	.	.	19	0.0110	72	0.0031	.	.	.	.	.	.	.	.	382.388	0.770849
1630000816687	15746A		8	244	98	0.0023	62	0.0045	178	0.0008	67	0.0030	.	.	.	.	.	.	371.335	0.772681
1300PGROUNDTEST	T4989Q		.	.	.	.	.	.	8	0.0174	.	.	.	.	.	.	.	.	369.581	0.774504
1620010856009	19938A		.	.	174	0.0007	.	.	120	0.0016	98	0.0016	58	0.0034	47	0.0053	152	0.0005	367.013	0.776315
1620009272600	69136A		.	.	90	0.0028	77	0.0031	.	.	68	0.0030	.	.	150	0.0012	.	.	362.892	0.778108
1620011037747	15866A		.	.	142	0.0012	212	0.0005	191	0.0007	119	0.0010	38	0.0070	74	0.0033	.	.	353.314	0.779849
1620001488466	74652A		.	.	107	0.0021	154	0.0011	148	0.0011	116	0.0010	57	0.0033	82	0.0030	143	0.0008	348.337	0.781557
1620011827542	83317A		.	.	110	0.0020	78	0.0031	126	0.0014	111	0.0011	.	.	112	0.0020	76	0.0022	343.876	0.783254
1620006133512	T8912A		.	.	271	0.0002	201	0.0006	455	0.0000	78	0.0024	40	0.0060	77	0.0032	.	.	341.835	0.784941
162000024GB005	74524A		.	.	.	.	.	.	.	.	.	.	17	0.0183	.	.	.	.	340.989	0.786623
1620009746793	74553A		.	.	124	0.0016	84	0.0029	132	0.0012	76	0.0026	.	.	122	0.0017	.	.	340.348	0.788302
1630009376604	15728A		.	.	.	.	.	.	.	.	.	.	.	.	.	.	10	0.0212	336.284	0.789961
1620001386373	69543A		.	.	.	.	.	.	.	.	32	0.0074	.	.	.	.	.	.	328.298	0.791581
1620000271193	72573A		.	.	.	.	.	.	115	0.0017	.	.	35	0.0074	50	0.0050	.	.	327.613	0.793197
1005008953726	83822A		.	.	.	.	.	.	158	0.0009	.	.	.	.	40	0.0071	47	0.0054	322.912	0.794780
1620000071783	17568A		15	14	113	0.0020	92	0.0028	209	0.0008	229	0.0001	.	.	56	0.0048	.	.	318.870	0.796364
1620004719659	74528A		.	.	193	0.0005	180	0.0008	223	0.0005	48	0.0054	.	.	216	0.0008	.	.	311.591	0.797901
1450010618477AB	M3009K		.	.	.	.	.	.	.	.	.	.	.	.	45	0.0057	35	0.0082	305.197	0.799407
OLGM0030G	00473A		.	.	.	.	.	.	11	0.0143	.	.	.	.	.	.	.	.	303.738	0.800905
1630010844227	26411A		6	.	53	0.0051	73	0.0034	.	.	.	.	.	.	.	.	.	.	301.296	0.802392
1300PGROUNDTEST	T4582Q		.	.	.	.	.	.	12	0.0141	.	.	.	.	.	.	.	.	299.488	0.803869
1005008566885	26176A		.	.	.	.	.	.	.	.	.	.	.	.	29	0.0092	.	.	282.658	0.805264
1630ND028479G	T5773J		.	.	31	0.0069	.	.	.	.	.	.	.	.	.	.	.	.	275.263	0.806622
1630011414695	69794A	S	5	28	72	0.0035	115	0.0019	119	0.0016	122	0.0009	.	.	316	0.0002	.	.	274.359	0.807975
1620001877445	74521A		.	.	.	.	.	.	.	.	.	.	20	0.0146	.	.	.	.	272.046	0.809318
1620012352270	M6276K		.	.	.	.	.	.	43	0.0054	.	.	.	.	49	0.0051	.	.	271.388	0.810657
1620002795839	17476A		.	10	127	0.0015	82	0.0030	203	0.0006	139	0.0007	84	0.0015	123	0.0017	.	.	270.149	0.811989
1630ND028431G	T5822J		.	.	35	0.0068	.	.	.	.	.	.	.	.	.	.	.	.	263.295	0.813288
1560007944727BF	13288A		.	50	.	.	.	.	46	0.0051	.	.	.	.	.	.	72	0.0093	255.847	0.814551
1630010690093	26559A		.	.	60	0.0043	89	0.0029	.	.	.	.	.	.	.	.	.	.	254.993	0.815809
	T5802J		.	1	38	0.0063	.	.	.	.	.	.	.	.	.	.	.	.	251.327	0.817049
1630ND026168G	T5821J		.	.	40	0.0062	.	.	.	.	.	.	.	.	.	.	.	.	247.338	0.818269
1620000222923	94332A		.	.	.	.	.	.	91	0.0024	74	0.0027	137	0.0004	97	0.0022	.	.	245.808	0.819482
1450N0029644GAH	M7871K		.	.	.	.	.	.	.	.	.	.	.	.	.	.	16	0.0154	244.282	0.820687
1620005251156	69554A		.	.	189	0.0005	81	0.0030	.	.	94	0.0017	.	.	111	0.0020	.	.	243.144	0.821887
1730P8852369-10	M4586K		.	.	.	.	.	.	.	.	.	.	.	.	.	.	17	0.0151	239.523	0.823068
1730P8852369-20	M4587K		.	.	.	.	.	.	.	.	.	.	.	.	.	.	18	0.0151	239.523	0.824250

OGDEN 80/20 SORTED BY TOTAL HRS

NSN	PCN	S	OPERS	OBSER	PGPS	PGPP	PGWS	PGWP	PNAS	PNAP	PRAS	PRAP	PRBS	PRBP	PRCS	PRCP	PWWS	PWWP	LTOT	CUM
1630ND0284320	T5817J		.	.	45	0.0060													239.359	0.825431
1630004463778	T5493I		.	25	43	0.0060													239.359	0.826612
1630005470118	T5530I		.	.	118	0.0017	118	0.0019	156	0.0010							41	0.0059	237.323	0.827783
1620008624060	T6254A		.	.	283	0.0001	182	0.0008	222	0.0005	105	0.0012	65	0.0026	80	0.0031			234.558	0.828940
1620000071783	T7601I		15	14	117	0.0018	75	0.0032			121	0.0009			178	0.0008			232.389	0.830087
000V0010A	00141B		.	.	.	.	376	0.0000	30	0.0072	189	0.0003	123	0.0007	147	0.0012	119	0.0009	230.428	0.831223
1630001132133	15519A		11	.	153	0.0011	60	0.0048	206	0.0008			125	0.0006			139	0.0006	215.452	0.832286
1620010381812	17567A		12	17	232	0.0003	415	-0.0021	550	-0.0001	113	0.0011	51	0.0039	73	0.0033	358	0.0027	215.101	0.833348
1630010414570	15698A		.	.	67	0.0040	173	0.0008			185	0.0003			402	0.0001	111	0.0009	213.252	0.834400
162000785G073	18283A		.	.	.	.	.	.					25	0.0112					208.693	0.835429
1620002671046	17396A		.	.	.	.	.	.	84	0.0026	120	0.0009	107	0.0010	83	0.0030			205.957	0.836446
000C0130E	00131B		.	.	.	.	.	.	19	0.0089							138	0.0006	198.556	0.837425
1630010694338	26560A		.	.	76	0.0033	108	0.0022											194.956	0.838387
1620005676803	69828A		.	.	.	.	.	.	97	0.0022			86	0.0018	87	0.0037			193.948	0.839344
1620012028340	22642A		.	.	.	.	.	.							43	0.0063			193.559	0.840299
1005010595785	63819A		34	.	.	.	.	.	218	0.0006			152	0.0003	80	0.0042	66	0.0029	193.375	0.841253
1620008372427	17505A		.	.	.	.	.	.					29	0.0101					188.198	0.842181
1630ND0284980	T5811J		.	.	57	0.0047													187.498	0.843106
000F0004D	00121B		.	.	238	0.0003			57	0.0043					194	0.0007	59	0.0037	183.499	0.844012
1630008691784	36192A		.	.	152	0.0011	72	0.0035	188	0.0007	204	0.0002					113	0.0009	182.618	0.844913
1300PGR-TEST288	T4452Q		.	.	.	.	.	.	22	0.0085									180.543	0.845803
1095010617748	63393A		.	.	.	.	.	.							68	0.0037	56	0.0042	180.300	0.846693
1560002466164BF	13816A		.	.	.	.	.	.	164	0.0009							28	0.0101	179.327	0.847578
1620010054191	T7600I		.	37	62	0.0043							138	0.0004					178.994	0.848461
1650002193602LE	98929A		.	.	.	.	.	.	215	0.0006	221	0.0001	68	0.0026	68	0.0036			176.232	0.849330
8140011515345	M4823K		.	.	.	.	.	.									22	0.0111	176.073	0.850199
3120012697856LE	M7202K		.	.	.	.	.	.							46	0.0056			172.052	0.851048
1620010054194	T7582I		21	5	61	0.0043													171.541	0.851894
1620012597842	T9355I		.	.	64	0.0042													167.552	0.852721
	T5846J		.	1	65	0.0041													163.562	0.853528
1620011252217	16214A		.	.	.	.	.	.	175	0.0008	277	0.0000	182	0.0000	54	0.0047			161.393	0.854324
1560012355201WF	28727A		.	.	.	.	.	.	28	0.0075									159.302	0.855110
1560002466159BF	18133A		.	.	.	.	.	.	166	0.0009							33	0.0088	158.708	0.855893
1630000816887	15746J		8	244	.	.	63	0.0045	129	0.0013									157.107	0.856668
1377011418911	69603A		.	.	.	.	.	.	29	0.0073									155.054	0.857433
1337000784250	T1532I		.	.	.	.	.	.	32	0.0071									150.808	0.858177
1300PGROUNDTEST	T4971Q		.	.	.	.	.	.	.	.							31	0.0095	150.693	0.858921
000F0004E	00118B		.	.	235	0.0003									139	0.0013	42	0.0058	143.911	0.859631
1560010410545WF	69752A		.	.	.	.	.	.	85	0.0025			47	0.0043					133.224	0.860288
1560009547752BF	14729A		.	.	.	.	.	.									36	0.0080	126.900	0.860914
1620PC141CAIPLQ	T1385Q		.	.	223	0.0003	85	0.0029	127	0.0014									125.157	0.861532
1620PC141CAIPLQ	T1386Q		.	.	227	0.0003	86	0.0029	124	0.0014									125.157	0.862149
9999P000V0010A	T1434A		.	.	.	.	83	0.0030					148	0.0003	157	0.0010			122.643	0.862754
1337009574611	T1531I		.	.	.	.	.	.	38	0.0058									118.946	0.863341
1680004051042LS	62963A		.	.	.	.	265	0.0003	274	0.0003					70	0.0033	247	0.0001	117.979	0.863923
3920000625516AH	M3966K		.	.	.	.	.	.									37	0.0073	115.798	0.864494
1880004182785LS	62864A		.	.	.	.	272	0.0002	275	0.0003					71	0.0033	248	0.0001	115.102	0.865062
5315007575890LE	M6055K		.	.	.	.	.	.	226	0.0005					69	0.0034			115.081	0.865630
1560007883947BF	13822A		.	.	.	.	.	.	40	0.0054									114.698	0.866196

21

OGDEN 80/20 SORTED BY TOTAL HRS

NSN	PCN	S	OPERS	OBSER	PGPS	PGPP	PGWS	PGWP	PNAS	PNAP	PRAS	PRAP	PRBS	PRBP	PRCS	PRCP	PWWS	PWWP	LTOT	CUM
1680010520818LS	63079A		.	.	.	.	218	0.0005		.		.		.	81	0.0030		.	107	0.866722
1630001132133	15519J		11	.	.	.	80	0.0030	208	0.0006		.		.		.		.	99	0.867210
000F0004E	001188		.	.	.	.		.	52	0.0046		.		.		.		.	98	0.867692
1560011358956WF	25584A		.	.	.	.		.	54	0.0045		.		.		.		.	96	0.868164
1005010086283	25638A		.	.	.	.		.		.		.		.		.	40	0.0080	95	0.868634
1430ND028568GAH	M6118K		.	.	.	.		.		.		.		.	386	0.0001	43	0.0057	93	0.869095
SYS-00005140023	T2733I		.	.	.	.		.	60	0.0042		.		.		.		.	89	0.869535
1005001886968	68769A		.	.	.	.		.	266	0.0003		.		.		.	48	0.0051	87	0.869968
4210P8633369	M1641K		.	.	.	.		.		.		.		.		.	45	0.0055	87	0.870398
1337011451963	T2532A		.	.	.	.		.	65	0.0039		.		.		.		.	83	0.870805
9999P-LGM118A	T5733N		.	.	.	.		.	66	0.0038		.		.		.		.	81	0.871203
1630005022994	M8586K		.	.	.	.		.		.		.		.	86	0.0026		.	80	0.871597
4310009371374BF	68661A		.	.	.	.		.	67	0.0037		.		.		.		.	79	0.871985
1560009834324BF	18365A		.	.	.	.		.	74	0.0030		.	182	0.0002	426	0.0000	178	0.0003	72	0.872341
1560012452818WF	M1069K		.	.	.	.		.	70	0.0033		.		.		.		.	70	0.872687
1560001706671BF	18863A		.	.	.	.		.	81	0.0027		.		.	427	0.0000	186	0.0003	62	0.872993
1560009547752BF	14729A		8	85	.	.		.	78	0.0028		.		.		.		.	59	0.873287
000F0004F	A4141N		.	.	.	.		.	82	0.0026		.		.		.		.	55	0.873559
LOG-00008492028	T1384I		.	.	.	.		.	86	0.0025		.		.		.		.	53	0.873821
SYS-00005140002	T2709I		.	.	.	.		.		.		.		.		.	23	0.0011	17	0.873907

																			177130	

9

OGDEN 80/20 SORTED BY TOTAL HRS

NSN	PCN	S	OPERS	OBSER	PGPS		PGPP		PGWS		PGWP		PNAS		PNAP		PRAS		PRAP		PRBS		PRBP		PRCS		PRCP		PWWS		PWWP		LTOT	CUM
000F0004F	A4141N												82	0	0.0026																		55.22	0.0002725
1560012452818WF	M1069K												70	0	0.0033																		70.09	0.0006183
4210P8633369	M1641K																												45	0	0.0055	87.24	0.0010487	
1450010618477AB	M3009K																								45	0	0.0057	35	0	0.0082	305.20	0.0025545		
1730P8852369-10	M4586K																											17	0	0.0151	239.52	0.0037367		
1730P8852369-20	M4587K																											18	0	0.0151	239.52	0.0049179		
2330P8516153	M4631D																											3	0	0.0416	659.88	0.0081736		
8140011515345	M4823K																											22	0	0.0111	178.07	0.0090423		
5315007575890LE	M6055K												226	0	0.0005										69	0	0.0034				115.08	0.0096100		
1430ND028568GAH	M6118K																								388	0	0.0001	43	0	0.0057	93.49	0.0100713		
1620012352270	M6276K												43	0	0.0054										49	0	0.0051				271.39	0.0114102		
392000062551 6AH	M6966K																											37	0	0.0073	115.80	0.0119815		
3120012697856LE	M7202K																								46	0	0.0056				172.05	0.0128304		
1450N0029644GAH	M7871K																											16	0	0.0154	244.28	0.0140356		
1630005022884	M8588K																								86	0	0.0026				78.88	0.0144297		
3120P855826-03	M8662K																				4	0	0.0451	51	0	0.0049				990.81	0.0193185			
8888POV10A	T1302A				88	0	0.0028	114	0	0.0019	77	0	0.0028	72	0	0.0027							75	0	0.0033						447.02	0.0215240		
LOG-00008492028	T1384I												86	0	0.0025																53.10	0.0217000		
1620PC141CAIPLG	T1385Q				223	0	0.0003	85	0	0.0029	127	0	0.0014																		125.16	0.0224035		
1620PC141CAIPLG	T1386Q				227	0	0.0003	86	0	0.0028	124	0	0.0014																		125.16	0.0230209		
8888P000V0010A	T1434A							83	0	0.0030											148	0	0.0003	157	0	0.0010				122.64	0.0236260			
1337008574811	T1531I										38	0	0.0056																		118.95	0.0242129		
1337000784250	T1532I										32	0	0.0071																		150.81	0.0249589		
1337011451083	T2532A										85	0	0.0039																		82.84	0.0253656		
SYS-00005140002	T2709I																											23	0	0.0011	17.45	0.0254517		
SYS-00005140023	T2733I										60	0	0.0042																		88.21	0.0258918		
1300PGR-TEST288	T4452Q										22	0	0.0085																		180.54	0.0267826		
1300PGROUNDTEST	T4582Q										12	0	0.0141																		299.49	0.0282601		
LOG-00008492005	T4885I										3	0	0.0734																		1559.04	0.0359520		
1300PGROUNDTEST	T4971Q																											31	0	0.0095	150.69	0.0366954		
1300PGROUNDTEST	T4988Q										8	0	0.0174																		369.58	0.0385188		
1630004463778	T5493I		25		43	0	0.0060																								239.36	0.0396998		
1630005470118	T5530I				118	0	0.0017	116	0	0.0010	156	0	0.0010																		237.32	0.0408706		
9999P-LGM118A	T5733N										66	0	0.0038															41	0	0.0059	80.71	0.0412688		
1630005756750	T5736I				48	0	0.0055	55	0	0.0050	75	0	0.0029															13	0	0.0178	707.24	0.0447582		
1630ND028478G	T5773J				31	0	0.0069																								275.26	0.0481162		
1630ND028165G	T5797J				13	0	0.0158																								630.31	0.0492260		
	T5802J		1		38	0	0.0063																								251.33	0.0504660		
1630ND028498G	T5811J				57	0	0.0047																								187.50	0.0513910		
1630ND028432G	T5817J				45	0	0.0060																								239.36	0.0525720		
1630ND028166G	T5821J				40	0	0.0062																								247.34	0.0537923		
1630ND028431G	T5822J				35	0	0.0066																								263.30	0.0550913		
	T5846J		1		65	0	0.0041																								163.56	0.0558882		
1620008624060	T6254A				283	0	0.0001	182	0	0.0008	222	0	0.0005	105	0	0.0012	65	0	0.0026	80	0	0.0031									234.56	0.0570555		
1620002421514	T6295I		78	56	143	0	0.0012	150	0	0.0013	200	0	0.0006	35	0	0.0068	105	0	0.0012	104	0	0.0021	34	0	0.0083				618.24	0.0601057				
1620006133512	T6912A				271	0	0.0002	201	0	0.0006	455	0	0.0000	78	0	0.0024	40	0	0.0060	77	0	0.0032									341.83	0.0617022		
4935P8116	T7266Q																											4	0	0.0315	499.67	0.0642574		
	T7333Q			1																								5	0	0.0315	489.67	0.0687226		
1620010054182	T7576A		21	3	1	0	0.0478																								1906.80	0.0781307		

OGDEN 80/20 SORTED BY TOTAL HRS

NSN	PCN	S	OPERS	OBSER	PGPS	PGPP	PGWS	PGWP	PNAS	PNAP	PRAS	PRAP	PRBS	PRBP	PRCS	PRCP	PWWS	PWWP	LTOT	CUM
1620010054194	T7582I		21	5	61	0.0043													171.54	0.076977
1620010054181	T7600I			37	62	0.0043							138	0.0004					178.89	0.077860
1620000071783	T7601I		15	14	117	0.0019	75	0.0032			121	0.0009			178	0.0008			232.39	0.079007
1620012597842	T8355I				84	0.0042													187.55	0.078833
00RF0004C	001098				182	0.0005			14	0.0109					108	0.0020	39	0.0061	409.67	0.081854
000F0004E	001188				235	0.0003									139	0.0013	42	0.0058	143.91	0.082564
000F0004E	001188								52	0.0048									97.71	0.083047
000F0004G	001198				254	0.0002			18	0.0090					109	0.0020	25	0.0106	428.73	0.085162
000F0004D	001218				238	0.0003			57	0.0043					194	0.0007	59	0.0037	183.50	0.086067
000F0004E	001248				70	0.0039			2	0.0775	227	0.0001			11	0.0188	1	0.0858	3744.75	0.104543
00RF0004C	001268				74	0.0035			1	0.0782					16	0.0146	2	0.0836	3575.29	0.122182
000F0004G	001298				190	0.0005			10	0.0145					72	0.0033	11	0.0205	754.50	0.125904
000C0130E	001318								18	0.0089							138	0.0006	198.56	0.126884
000V0010A	001418						378	0.0000	30	0.0072	189	0.0003	123	0.0007	147	0.0012	110	0.0008	230.43	0.128021
000F0004E	001998				189	0.0008			7	0.0174							38	0.0068	509.38	0.130534
OLQM0030F	00458A								5	0.0206									437.55	0.132693
OLQM0030G	00473A								11	0.0143									303.74	0.134191
1560007044727BF	13288A			50					48	0.0051							32	0.0093	255.85	0.135453
1560002466184BF	13816A								164	0.0009							28	0.0101	179.33	0.136338
1560007883944BF	13822A								40	0.0054									114.70	0.136904
1560007883941BF	13822A														88	0.0026	6	0.0307	566.86	0.139701
1560007906873BF	13829A								44	0.0054							9	0.0267	538.23	0.142356
1560009118682BF	14539A			65					20	0.0088							8	0.0302	665.86	0.145642
1560009547752BF	14729A		8	85					78	0.0028									59.47	0.145935
1560009547752BF	14729A																36	0.0080	126.90	0.146581
1560008561386BF	14781A		18	54			221	0.0005	109	0.0019			43	0.0052	238	0.0004	15	0.0155	409.80	0.148583
1630000585242	15054A		28	82	27	0.0082	25	0.0095	98	0.0022	30	0.0077	84	0.0018	146	0.0012			1061.11	0.153818
1630007778698	15068A		35		24	0.0088	45	0.0066	64	0.0039	38	0.0064	13	0.0218	240	0.0004	20	0.0117	1508.12	0.161259
1630009009739	15139A	S	39	104	47	0.0057	32	0.0083	147	0.0011	53	0.0048			31	0.0087			969.85	0.166044
1630008810815	15161A				36	0.0063	67	0.0037	94	0.0023	27	0.0090	110	0.0010	164	0.0009	90	0.0015	876.01	0.170366
1630002692622	15162A		28	136	11	0.0166	23	0.0097	48	0.0047	15	0.0195	176	0.0001	65	0.0038	30	0.0097	2178.78	0.181115
1630000827855	15295A		23	236	14	0.0142	40	0.0071			46	0.0058	79	0.0021	318	0.0002	26	0.0106	1241.53	0.187241
1630008254794	15327A		20		50	0.0053	24	0.009	228	0.0005	129	0.0008			303	0.0002	21	0.0116	726.83	0.190827
1630000130128	15359A		5		26	0.0084	16	0.0110	36	0.0059	18	0.0175			64	0.0039			1690.43	0.199167
1630005557523	15387A		25	44	77	0.0033	41	0.007	173	0.0008	88	0.0018			322	0.0002	57	0.0040	502.40	0.201647
1630004927144	15468A	S	5		2	0.0415	1	0.055	4	0.0288	4	0.0391			6	0.0242			8348.32	0.232968
1630004463778	15485A			25	63	0.0042	33	0.0083	59	0.0042	100	0.0014			33	0.0080			803.51	0.236930
1630001132133	15519A		11		153	0.0011	60	0.0048	206	0.0006			125	0.0006			139	0.0008	215.45	0.237093
1630001132133	15519J		11				80	0.0030	208	0.0006									99.07	0.238482
1630001578723	15523A		5		137	0.0014	43	0.0069	172	0.0008	20	0.0147			131	0.0014	250	0.0001	988.18	0.243259
1630002420942	15526A			8	84	0.0029	38	0.0073	182	0.0008	75	0.0026			89	0.0026			537.98	0.245813
1630008320088	15583A		18	20	105	0.0021	70	0.0035	217	0.0006	146	0.0006	32	0.0084	483	0.0000	74	0.0023	416.86	0.247965
1630004210319	15592A		5	115	22	0.0105	99	0.0024	18	0.0101	3	0.0467							2774.30	0.281857
1630004210318	15592J		5	115			19	0.0110	72	0.0031									382.39	0.283544
1630005918349	15603A		11		52	0.0051	50	0.0057	114	0.0017	50	0.0052					73	0.0024	872.38	0.288881
1630002769849	15641A		32	141	34	0.0068	35	0.0078	45	0.0053	22	0.0123			193	0.0007	7	0.0302	1654.54	0.275024
1630005969637	15686A				73	0.0035	44	0.0066	213	0.0006	106	0.0012			79	0.0031			490.78	0.277445
1630010414570	15698A				67	0.0040	173	0.0008			185	0.0003			402	0.0001	111	0.0009	213.25	0.278497
1630009376804	15728A																10	0.0212	336.28	0.280156

OGDEN 80/20 SORTED BY TOTAL HRS

NSN	PCN	S	OPERS	OBSER	PGPS	PGPP	PGWS	PGWP	PNAS	PNAP	PRAS	PRAP	PRBS	PRBP	PRCS	PRCP	PWWS	PWWP	LTOT	CUM
1630000816887	15746A		6	244	98	0.0023	62	0.0045	178	0.0008	67	0.0030							371.34	0.281988
1630000816687	15746J		6	244			63	0.0045	128	0.0013									157.11	0.282764
1630010627046	15752A				29	0.0070	52	0.0055	143	0.0011	31	0.0075	130	0.0005	263	0.0003			812.16	0.286770
1630000141328	15797A				58	0.0048	18	0.0114	188	0.0007	88	0.0031			128	0.0015	107	0.0009	732.30	0.290383
1630010388238	15828A	S	6	250	6	0.0301	2	0.0403	25	0.0083	7	0.0325							3078.83	0.310013
1620011037747	15866A				142	0.0012	212	0.0005	101	0.0007	119	0.0010	38	0.0070	74	0.0033			353.31	0.311758
1620009825059	15888A								103	0.0020			14	0.0194	90	0.0025			480.78	0.314128
1620010248844	16019A			20	51	0.0052	48	0.0064	39	0.0055	40	0.0083	10	0.0237	18	0.0130	191	0.0003	1633.71	0.322188
1620006776881	16123A				28	0.0070	93	0.0028	58	0.0043	133	0.0008			87	0.0026			568.53	0.324983
1620011252217	16214A								175	0.0008	277	0.0000	182	0.0000	54	0.0047			161.39	0.325779
1620006706602	16264A				83	0.0030	76	0.0032	136	0.0011	58	0.0040			81	0.0041			538.55	0.328436
1630007300126	16266A				42	0.0061	38	0.0072	165	0.0009	73	0.0027			145	0.0012			626.31	0.331527
1620007850073	16283A				68	0.0040	64	0.0042	236	0.0005	65	0.0032			127	0.0015			479.11	0.333890
1620010374639	16297A			1	129	0.0015	91	0.0028	198	0.0006	97	0.0016	25	0.0112					208.89	0.334920
1620001099286	16836A			11	15	0.0131	13	0.0137	9	0.0161	10	0.0279	74	0.0023	63	0.0040	75	0.0023	428.38	0.337024
1620001099287	16837A		30	87	17	0.0129	15	0.0124	6	0.0176	8	0.0306	2	0.0885	4	0.0298	24	0.0107	4870.74	0.361054
1620009485066	16915A				116	0.0019	20	0.0106	15	0.0106	45	0.0059	1	0.0722	2	0.0356	29	0.0100	5200.55	0.386712
1620001388473	17142A		15	28	12	0.0181	9	0.0182	23	0.0084	9	0.0290	7	0.0302	9	0.0190	12	0.0190	2315.59	0.398137
1620001388474	17143A		15	38	10	0.0197	8	0.0204	21	0.0085	5	0.0341	6	0.0321	3	0.0326	55	0.0043	4241.38	0.418062
1620006783440	17238A			2	108	0.0021	53	0.0051	50	0.0046	41	0.0062	5	0.0414	1	0.0400	54	0.0043	5134.89	0.444386
1620006525472	17245A				81	0.0031	97	0.0028	69	0.0034	58	0.0046	23	0.0125	27	0.0096			1131.17	0.449977
1620006518222	17313A			22	182	0.0009	94	0.0027	95	0.0023	49	0.0053			53	0.0049			825.33	0.453062
1620009118301	17327A		78	99	122	0.0017	51	0.0055	61	0.0042	33	0.0073	39	0.0061	58	0.0044	246	0.0001	648.02	0.456259
1620007089371	17347A				115	0.0019	87	0.0020	123	0.0015	114	0.0011	27	0.0104	30	0.0087			1100.24	0.461688
1620007117771	17348A				78	0.0033	57	0.0049	118	0.0016			89	0.0017	41	0.0065			471.29	0.464013
1620005450438	17354A				94	0.0024	58	0.0048	100	0.0022	101	0.0013	59	0.0032	38	0.0075			588.89	0.466957
1620007410178	17357A				71	0.0036	26	0.0095	27	0.0076			24	0.0113	32	0.0084			808.91	0.470938
1620002671046	17386A								84	0.0026	120	0.0009	44	0.0051	19	0.0128			1066.71	0.476201
1620010627002	17402A			17	69	0.0040	30	0.0086	90	0.0024	25	0.0105	107	0.0010	83	0.0030			205.98	0.477217
1620008821498	17407A				147	0.0012	109	0.0020	134	0.0011	165	0.0004	11	0.0230	39	0.0072	44	0.0056	1662.46	0.485419
1620008518221	17451A			1	139	0.0014	66	0.0040	68	0.0038	82	0.0037	30	0.0092	84	0.0029			407.08	0.487427
1620002640744	17474A		8	28	85	0.0024	68	0.0035	140	0.0011	89	0.0029	37	0.0087	28	0.0095			828.29	0.491514
1620002705830	17476A			10	127	0.0015	82	0.0030	203	0.0008	139	0.0007	49	0.0041	78	0.0032			523.20	0.494085
1620002980278	17478A			9	55	0.0049	17	0.0115	55	0.0045	29	0.0079	94	0.0015	123	0.0017			270.15	0.495428
1620010083237	17527A				109	0.0020	121	0.0018	128	0.0014	128	0.0008	10	0.0152	28	0.0088			1559.88	0.503124
1620010054183	17557A		21	5	4	0.0395							33	0.0083	142	0.0013			381.41	0.505055
1620010204873	17565A		10		23	0.0099	10	0.0161	24	0.0083	6	0.0336							1575.78	0.512829
1620010381812	17567A		12	17	232	0.0003	415	-0.0021	550	-0.0001	113	0.0011	3	0.0551	8	0.0197	27	0.0102	4318.94	0.534137
1620000071783	17568A		15	14	113	0.0020	92	0.0028	209	0.0006	229	0.0001	51	0.0039	73	0.0033	358	0.0027	215.10	0.535199
1620010054191	17575A			37	5	0.0393	48	0.0058	26	0.0081	14	0.0197			56	0.0046			318.87	0.536772
1620010054192	17576A		21	3			29	0.0088	41	0.0054	17	0.0190	8	0.0285	17	0.0132	87	0.0017	3744.30	0.555245
1620010054193	17577A		21	5			47	0.0058	42	0.0054	26	0.0100	15	0.0191	20	0.1220			5315.04	0.581468
1620010054194	17578A		21	5	8	0.0264	65	0.0041	63	0.0041	47	0.0054	16	0.0184	38	0.0073	72	0.0024	1330.45	0.588032
1620008372427	17595A												18	0.0170	42	0.0064	103	0.0010	2027.08	0.598033
1620010159859	17631A												29	0.0101					188.20	0.598961
156000246615988F	18133A								53	0.0046			52	0.0038	37	0.0073			392.79	0.600899
156000983432 4BF	18365A								166	0.0009							33	0.0088	158.71	0.601682
156000170667 18F	18863A								74	0.0030			162	0.0002	428	0.0000	178	0.0003	72.21	0.602039
									81	0.0027					427	0.0000	186	0.0003	62.11	0.602345

OGDEN 80/20 SORTED BY TOTAL HRS

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1630010585912	19588A		5	166	21	0.0110	42	0.0070	31	0.0071	16	0.0191	12	0.0224	59	0.0043			2187.93	0.613139
1620008961203	19844A				87	0.0028	49	0.0058	51	0.0046	37	0.0066	22	0.0131	22	0.0118			1275.75	0.619434
1620010816330	19937A			2	58	0.0045	74	0.0033	101	0.0021	36	0.0066	21	0.0145	44	0.0061			1069.49	0.624710
1620019856009	19938A				174	0.0007			120	0.0016	98	0.0016	56	0.0034	47	0.0053	152	0.0005	367.01	0.626521
1620012026349	22642A														43	0.0063			193.56	0.627476
1630011158736	25425A				46	0.0058	31	0.0084	106	0.0020	60	0.0038			110	0.0020			745.62	0.631155
1580011358056WF	25584A								54	0.0045									95.58	0.631626
1005010086283	25838A																40	0.0060	95.17	0.632096
1620011951141	25737A				33	0.0069	126	0.0017	80	0.0027	71	0.0028	9	0.0253	21	0.0119			1342.79	0.638721
1630011996430	25874A		27	98	7	0.0270	27	0.0092	192	0.0007	91	0.0018			220	0.0005	97	0.0013	1472.57	0.645986
1620012007131	26111A				181	0.0005	153	0.0011	284	0.0003	112	0.0011	28	0.0103	57	0.0044			433.88	0.648126
1005008566885	26176A														29	0.0092			282.66	0.649521
1630011375742	26183A		5	26	19	0.0119	11	0.0151	35	0.0063	24	0.0107			48	0.0053			1680.61	0.657813
1620011870898	26337A				370	0.0000	59	0.0048	117	0.0017	42	0.0062	54	0.0036	52	0.0049			666.92	0.661103
1620011871000	26338A				59	0.0043	36	0.0074	83	0.0026			48	0.0041	35	0.0075			748.54	0.664786
1630010844227	28411A		6		53	0.0051	73	0.0034											301.30	0.666273
1630011080702	28413A		7		30	0.0069	54	0.0051											422.02	0.668355
1630010680083	28559A				60	0.0043	80	0.0029											254.89	0.669613
1630010694338	28560A				76	0.0033	108	0.0022											194.98	0.670575
1620012026349	28642A				79	0.0032	137	0.0015	111	0.0018	43	0.0061	136	0.0004					487.13	0.672978
1580012355201WF	28727A								28	0.0075									159.30	0.673764
1630008891784	36192A				152	0.0011	72	0.0035	186	0.0007	204	0.0002					113	0.0009	182.62	0.674665
1620007158562	42626A				103	0.0021	131	0.0017	153	0.0010	130	0.0008	41	0.0058	55	0.0047	211	0.0002	445.07	0.676861
1630008858700	62005A				20	0.0112	6	0.0218	102	0.0021	84	0.0033			152	0.0011			1298.84	0.683289
1630010506139	62022A	S	5	1	99	0.0023	79	0.0030	160	0.0009	54	0.0048			223	0.0005			425.51	0.685369
1630011253857	62023A	S	5	9	86	0.0041	37	0.0074	87	0.0025	24	0.0079			100	0.0022			847.88	0.689551
1630011326400	62027A	S	5	241	9	0.0238	3	0.0403	13	0.0123	11	0.0233			23	0.0115			3748.80	0.708046
1680004051042LS	62063A						265	0.0003	274	0.0003					70	0.0033	247	0.0001	117.98	0.708628
1680004182785LS	62064A						272	0.0002	275	0.0003					71	0.0033	248	0.0001	115.10	0.709196
1680010520816LS	63079A						218	0.0005							81	0.0030			106.58	0.709722
1095010617748	63303A														66	0.0037	56	0.0042	180.30	0.710612
1005010595785	63819A		34						218	0.0006			152	0.0003	60	0.0042	66	0.0028	193.37	0.711566
1005008953728	63822A								158	0.0009					40	0.0071	47	0.0054	322.91	0.713159
1630010385126	68521A				32	0.0069	5	0.0260	79	0.0027	34	0.0069			91	0.0025			1483.73	0.720380
4310009371374BF	68861A								67	0.0037									78.59	0.720768
1005001886868	68769A								266	0.0003							48	0.0051	87.27	0.721199
1620009272800	69136A				90	0.0026	77	0.0031			68	0.0030			150	0.0012			362.89	0.722989
1095011003892	69324A						147	0.0013	76	0.0029	172	0.0004			12	0.0172			645.20	0.726172
1620010597842	69354A		12	54	25	0.0088	12	0.0140	33	0.0069	21	0.0124	34	0.0076	13	0.0164	19	0.0137	2313.41	0.737586
1820001386373	69543A										32	0.0074							328.30	0.739206
1620001386373	69549A				75	0.0034	69	0.0035	62	0.0041					76	0.0032			421.76	0.741286
1620005251158	69554A				189	0.0005	81	0.0030			94	0.0017			111	0.0020			243.14	0.742486
1630012286043	69595A	S		71	16	0.0130	7	0.0207	73	0.0030	23	0.0113			15	0.0148			2127.89	0.752984
1377011418911	69803A								29	0.0073									155.05	0.753749
1620010388102	69857A				41	0.0081	34	0.0080	58	0.0045	230	0.0001			101	0.0021			838.10	0.756898
1580010410545WF	69752A								85	0.0025			47	0.0043					133.22	0.757555
1630011414885	69784A	S	5	26	72	0.0035	115	0.0019	110	0.0016	122	0.0009			316	0.0002			274.38	0.758908
1620005876803	69828A								97	0.0022			86	0.0018	67	0.0037			193.95	0.759865
1620008052768	69855A	S	41	63	237	0.0003	177	0.0008	89	0.0024	52	0.0048			25	0.0100			606.15	0.762856

OGDEN 80/20 SORTED BY TOTAL HRS

NSN	PCN	S	OPERS	OBSER	PGPS	PGPP	PGWS	PGWP	PNAS	PNAP	PRAS	PRAP	PRBS	PRBP	PRCS	PRCP	PWWS	PWWP	LTOT	CUM
1620000271103	72573A								115	0.0017			35	0.0074	50	0.0050			328	0.764472
1620004325851	72877A	S	12	19	81	0.0025	133	0.0016	88	0.0025	134	0.0008	31	0.0090	85	0.0027	125	0.0007	498	0.766920
1630004649162	72696A				49	0.0055	61	0.0047	93	0.0023							71	0.0025	443	0.769106
1630002861870	72898A			15	85	0.0028	28	0.0088	152	0.0010	39	0.0064			95	0.0023			741	0.772761
1620001701003	74518A		87		141	0.0013	85	0.0026	104	0.0020	18	0.0158	82	0.0020	82	0.0040	85	0.0018	1050	0.777041
1620001877445	74521A			7	44	0.0080	21	0.0104	34	0.0066	13	0.0200			34	0.0078	48	0.0054	1884	0.787288
1620001877445LE	74521A												20	0.0148					272	0.788630
1620002408005	74524A												17	0.0183					341	0.790313
1620002468005	74524A			9	37	0.0063	22	0.0097	17	0.0095	12	0.0230			14	0.0157			2235	0.801339
1620004427877	74527A			2	39	0.0062	14	0.0134	47	0.0049	2	0.0494	26	0.0108	10	0.0189	51	0.0047	3785	0.820014
1620004710650	74528A				193	0.0005	180	0.0008	223	0.0005	48	0.0054			216	0.0006			312	0.821551
1620009746703	74553A				124	0.0016	84	0.0029	132	0.0012	76	0.0026			122	0.0017			340	0.823230
1630004100658	74568A				54	0.0049	71	0.0035	242	0.0004	51	0.0051			304	0.0002	116	0.0009	551	0.825851
1620001486486	74652A				107	0.0021	154	0.0011	148	0.0011	116	0.0010	57	0.0033	82	0.0030	143	0.0008	348	0.827859
1620001791425	74692A				18	0.0121	58	0.0049	49	0.0047	44	0.0059	38	0.0085	24	0.0106	89	0.0027	1475	0.834936
1005000586753	74805A			2					71	0.0033			88	0.0017	5	0.0278	14	0.0173	1230	0.841008
1620011627542	83317A				110	0.0020	78	0.0031	126	0.0014	111	0.0011			112	0.0020	76	0.0022	344	0.842703
1630011820287	80101A		5	166	3	0.0403	4	0.0400	37	0.0058	1	0.0532			7	0.0215			5903	0.871825
1620000222023	84332A								91	0.0024	74	0.0027	137	0.0004	97	0.0022			246	0.873038
1650002193802LE	88928A								215	0.0006	221	0.0001	68	0.0026	68	0.0036			176	0.873907
						0.8788		0.8485		0.8798		0.8954		0.8756		0.9551		0.8564	177130	

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C/N 90101A

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C/N 17143 cntd

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C/N 16123A
(28)

18400 N ✓
18401 N
18402 N
18403 N

C/N 16123A

18406 N
18407 N
18408 N
18409 N
18410 N
18411 N
~~18412 N Deleted~~
18413 N
18414 N
~~18415 N Deleted~~
18416 N
18417 N
18418 N
18419 N
18420 N
18421 N
18422 N
18423 N
18424 N
18429 N
18426 N
18427 N
18428 N
18429 N

C/N 74568A
(7)

13201 N
13202 N
13203 N
13204 N
13205 N
13206 N
13207 N

C/N [redacted]-15139A - [redacted]
(9)

16101 N
16102 N
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16104 N
16105 N
16106 N
16107 N
16108 N
16119 N

C/N 17474A-[redacted]
-17476A
(23)

33000 N
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33004 N
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33007 N
33008 N
33009 N
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33011 N
33012 N
33013 N
33014 N
33015 N
33016 N
33017 N
33018 N
33019 N
33020 N
33021 N

C/N 615057

(5)

- 32C1 N
- 32C3 N
- 32C4 N
- 32C5 N
- 32C2 N

C/N 72877A

(41)

- 21501N
- 21502N
- 21503N
- 21504N
- 21505N
- 21507N
- 21508N
- 21509N
- 21510N
- 21511N
- 21512N
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- 21522N
- 21523N
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- 21526N
- 21527N
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- 21530N
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- 21534N
- 21535N
- 21537N
- [illegible]
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- 21544N
- 21545N
- 21549N
- 21550N
- 21551N

C/N 26642A-25737A

-[illegible]

(27) -26111A1

- 37500N
- 37501N
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- 37503N
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- 37506N
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- 37522N
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- 37525N
- 37526N

C/N 42626A

(24)

- 16501N
- 16502N
- 16503N
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- 16507N
- 16508N
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- 16526N
- 16527N
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- 16532N
- 16533N
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- 16535N
- 16536N

C/N 72816A - 15078A

(16)

21201N
21202N
21203N
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21206N
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21208N
21209N
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C/N 17527A - 17595A

(18)

13000N
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13007N
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13010N
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13012N
13013N
13014N
13015N

17527A cont

13017N (†)
13018N
13019N
13020N

C/N 33317A

(7)

37701N
37702N
37703N
37704N
37705N
37706N
37707N

[redacted]

C/N 26559A - 26560A

(32)

36203N
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36205N
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36212N
36213N
36216N
36217N
36218N
36219N
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36221N
36222N
36223N
36224N
36225N
36226N
36227N
36230N
36231N
36232N
36233N
36234N
36236N

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 3

PCN NSN P/N 17576A WCD 21001N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		[illegible]	
				PROCESS			DB09	1		[redacted]	PM 6369	1		[illegible]	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
215	MAN PNA	TEMP	.32	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.33	
				PROCESS			DB09	1		.33	PM 5600T	1		.33	
220	MAN PNA	TEMP	.05	TRANSIT			[redacted]	1		[redacted]	[redacted]	1		[redacted]	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.33	
				PROCESS			DB09	1		.33	PM 5600T	1		.33	

[redacted]

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 3

PCN NSN P/N 72877A WCD 21801N WCD DATE 89050

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
225	MAN PNA	TEMP	.16	[redacted]											TEMPER ETCH
				[redacted] PROCESS							CE15	1		.33	
				PROCESS			DB09	1		.33	PM 5600T	1		.33	
230	MAN PNA	TEMP	.42	[redacted]											TEMPER ETCH
				[redacted] PROCESS							CE15	1		.33	
				PROCESS			DB09	1		.33	PM 5600T	1		.33	
235	MAN PNA	TEMP	.21	[redacted]											TEMPER ETCH
				[redacted] PROCESS							CE15	1		.33	
				PROCESS			DB09	1		.33	PM 5600T	1		.33	
240	MAN PNA	TEMP	.16	[redacted]											TEMPER ETCH
				[redacted] PROCESS							CE15	1		.33	
				PROCESS			DB09	1		.33	PM 5600T	1		.33	
245	MAN PNA	TEMP	.68	[redacted]											TEMPER ETCH
				[redacted] PROCESS							CE15	1		.33	
				PROCESS			DB09	1		.33	PM 5600T	1		.33	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 3 OF 3

PCN NSN P/N 72877A WCD 21601N WCD DATE 89050

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
255	MAN PNA	MAG	.79	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		1.55	
				PROCESS			DB09	1		1.55	PM 6671	1		1.55	
370	MAN PNA	MAG	.16	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		1.55	
				PROCESS			DB09	1		1.55	PM 6671	1		1.55	
375	MAN PNA	FPI	1.00	TRANSIT			OVHD	1		.05	PM 4118	1		.05	STA 26A BLDG 505
				[redacted] PROCESS							CE 15	1		1.09	
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
397	MAN PNA	MAG	1.00	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE10	1		1.55	
				PROCESS			DB09	1		1.55	PM 6671	1		1.55	
				TRANSIT											
				SETUP											
				PROCESS											

LSC-2000C

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC MANPGP- Struts SHEET 1 OF 2

PCN
NSN
P/N _____ _____

WCD 2100 N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
545	man PGP	LOAD	1.0	TRANSIT			OVHD	1		.05					LOAD onto PAINT Line
				~~SETUP~~											
				PROCESS			3809	1		.02	PM0924	1		.02	
545A		WASH	1.0	TRANSIT							PM0924	1		.02	Solvent WASH
				~~SETUP~~			~~3809~~	1		.08	PM0924	1		.08	
				PROCESS							PM0444	1		.08	
545 B		MASK	1.0	~~TRANSIT~~											MASK
				~~SETUP~~											
				PROCESS			3809	1		.25	PM 0924	1		.25	
545 C		Prim	1.0	~~TRANSIT~~											Prime
				~~SETUP~~		1.0	~~3809~~	1		.08	PM0924	1		1.0	
				PROCESS							PM 0445	1		.08	
545 D		PNT	1.0	TRANSIT	min	2.0	3809	1		.08	PM0924	1	min	2.0	PAINT
				SETUP	Ave	3.0							Ave	3.0	
				PROCESS	MAX	4.0							MAX	4.0	

C-5 main Outer Cylinder

OPERATION PROFILE

NAME [illegible] ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N _____ WCD 2100IN WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
	MPN PGP			TRANSIT							PMN446	1		.08	
				SETUP											
				PROCESS											
545 E		IMP	1.0	TRANSIT											Strip Masking Inspect Paperwork
				SETUP											
				PROCESS			3309	1		.25					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

C-5 main Data Cylinder

LSC-200920

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-20-89 RCC MANPRB SHEET 1 OF 5

PCN / NSN / P/N 17575A WCD 21001N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
20	MAN PRB	Chec	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		1.53	pm 1309	1		1.53	
				PROCESS			JA 10	1		1.18	pm 1309	1		1.18	
25	MAN PRB	Chec	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		1.53	pm 1309	1		1.53	
				PROCESS			JA 10	1		.72	pm 1309	1		.72	
30	MAN PRB	Chec	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		1.53	pm 1309	1		1.53	
				PROCESS			JA 10	1		1.03	pm 1309	1		1.03	
35	MAN PRB	Chec	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		1.53	pm 1309	1		1.53	
				PROCESS			JA 10	1		1.03	pm 1309	1		1.03	
50	MAN PRB	Grin	.11	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.82	pm 5479	1		.82	
				PROCESS			JA 10	1		2.04	pm 5479	1		204	

OPERAT . PROFILE

NAME _____ . _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 5

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
85	MAN PRB	Grin	.32	TRANSIT			JA 11	1		.02					505
				SETUP			JA 11	1		1.06					
				PROCESS			JA 11	1		9.50					
90	MAN PRB	Grin	.16	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		1.53	pm 1309	1		1.53	
				PROCESS			JA 10	1		10.74	pm 1309	1		10.74	
100	MAN PRB	Grin	.05	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		1.53	pm 1309	1		153	
				PROCESS			JA 10	1		3.72	pm 1309	1		3.72	
105	MAN PRB	Grin	.16	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		1.53	pm 5479	1		1.53	
				PROCESS			JA 10	1		3.68	pm 5479	1		368	
110	MAN PRB	Howe	.11	TRANSIT			JA 11	1		.02					505
				SETUP			JA 11	1		.01					
				PROCESS			JA 11	1		3.39					

OPERATOR PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 5

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
113	MAN	Rewo	.11	TRANSIT			JA 11	1		.02					505
	PRB			SETUP			JA 11	1		.28					
				PROCESS			JA 11	1		.54					
115	MAN	Hone	.05	TRANSIT			JA 11	1		.02					505
	PRB			SETUP			JA 11	1		.01					
				PROCESS			JA 11	1		5.39					
118	MAN	Rewo	.11	TRANSIT			JA 11	1		.02					505
	PRB			SETUP			JA 11	1		.28					
				PROCESS			JA 11	1		.54					
305	MAN	Grin	.32	TRANSIT			JA 11	1		.02					505
	PRB			SETUP			JA 11	1		1.06					
				PROCESS			JA 11	1		16.88					
330	MAN	Grin	.11	TRANSIT			JA 10	1		.02					
	PRB			SETUP			JA 10	1		1.55	pm 1309	1		1.55	
				PROCESS			JA 10	1		17.51	pm 1309	1		17.51	
335	MAN	Grin	.32				JA 10	1		.02	pm 1309	1		.06	LSC:3(XX)2C
	PRB						JA 10			1.06	pm 1309				
							JA 10			12.3		1		12.3	

OPERA[illegible] PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 4 OF 5

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
340	MAN PRB	Hone	.05	TRANSIT			JA 11	1		.02					505
				SETUP			JA 11	1		.01					
				PROCESS			JA 11	1		.63					
345	MAN PRB	Hone	.05	TRANSIT			JA 11	1		.02					505
				SETUP			JA 11	1		.61					
				PROCESS			JA 11	1		.63					
360	MAN PRB	Grin	.37	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.87	5479	1		.87	
				PROCESS			JA 10	1		3.85	5479	1		3.85	
430	MAN PRB	Grin	.53	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.82	5479	1		.82	
				PROCESS			JA 10	1		2.30	5479	1		2.30	
435	MAN PRB	Chec	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		1.53	1309	1		1.53	
				PROCESS			JA 10	1		1.18	1309	1		1.18	

LSC-200020

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 5 OF 5

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
440	MAN PRB	Chec	1.00	TRANSIT			IA 10	1		.02					
				SETUP			IA 10	1		1.53	pm 1309	1		1.53	
				PROCESS			IA 10	1		1.03	pm 1309	1		1.03	
445	MAN PRB	Chec	1.00	TRANSIT			IA 10	1		.02					
				SETUP			IA 10	1		1.53	pm 1309	1		1.53	
				PROCESS			IA 10	1		1.03	pm 1309	1		1.03	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20092C

C-5A M.L.G

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-20-89 RCC MANPRA SHEET 1 OF 12

PCN / NSN / P/N 17575A WCD 21001 WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
120	MAN PRA	Repa	.16	TRANSIT			JA 11	1		.62					
				SETUP			JA 11	1		.51	PM 7218	1		.51	
				PROCESS			JA 11	1		3.40	PM 7218	1		3.40	
121	MAN PRA	Chec	.16	TRANSIT			JA 11	1		.62					
				SETUP			JA 11	1		.51	pm 7218	1		.51	
				PROCESS			JA 11	1		.74	pm 7218	1		.74	
125	MAN PRA	Repa	.16	TRANSIT			JA 11	1		.62					
				SETUP			JA 11	1		.51	pm 7218	1		.51	
				PROCESS			JA 11	1		2.45	pm 7218	1		2.45	
130	MAN PRA	Repa	.16	TRANSIT			JA 11	1		.62					
				SETUP			JA 11	1		.51	pm 7218	1		.51	
				PROCESS			JA 11	1		1.32	pm 7218	1		1.32	
135	MAN PRA	Mach	.21	TRANSIT			JA 11	1		.62					
				SETUP			JA 11	1		.51	pm 7218	1		.51	
				PROCESS			JA 1	1		1.33	pm 7218	1		1.33	

C-5A M.L.G.

LSC-20002C

OPERA PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 12

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
140	MAN PRA	Repa	.42	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.51	pm 7218	1		.51	
				PROCESS			JA 11	1		5.03	pm 7218	1		5.03	
M5	MAN PRA	Repa	.42	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.51	pm 7218	1		.51	
				PROCESS			JA 11	1		.65	pm 7218	1		.61	
150	MAN PRA	Repa	.32	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.51	pm 7218	1		.51	
				PROCESS			JA 11	1		.92	pm 7218	1		.92	
155	MAN PRA	Repa	.32	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.51	pm 7218	1		.51	
				PROCESS			JA 11	1		.64	pm 7218	1		.64	
160	MAN PRA	Repa	.16	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.55					

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 12

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
165	MAN	Repa	.16	TRANSIT			JA 09	1		.02					Bench
	PRA			SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.35					
170	MAN	Repa	.16	TRANSIT			JA 11	1		.02					
	PRA			SETUP			JA 11	1		.51	PM 7218	1		.51	
				PROCESS			JA 11	1		1.08	PM 7218	1		1.08	
175	MAN	Repa	.27	TRANSIT			JA 11	1		.02					
	PRA			SETUP			JA 11	1		.51	PM 7218	1		.51	
				PROCESS			JA 11	1		.64	PM 7218	1		.64	
180	MAN	Repa	.05	TRANSIT			JA 11	1		.02					
	PRA			SETUP			JA 11	1		.51	PM 7218	1		.51	
				PROCESS			JA 11	1		.64	PM 7218	1		.64	
190	MAN	Repa	.11	TRANSIT			JA 11	1		.02					
	PRA			SETUP			JA 11	1		.51	PM 7218	1		.51	
				PROCESS			JA 11	1		.64	PM 7218	1		.64	

OPERA PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 4 OF 12

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
205	MAN PRA	Repz	.05	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.02					
				PROCESS			JA 09	1		.15					
210	MAN PRA	Repz	.05	TRANSIT			JA09	1		.02					Bench
				SETUP			JA09	1		.51					
				PROCESS			JA09	1		.79					
408	MAN PRA	Mach	.83	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 5288	1		.50	
				PROCESS			JA 10	1		1.75	PM 5288	1		1.75	
410	MAN PRA	Inst	.83	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.19	PM 7218	1		.19	
				PROCESS			JA 11	1		.08	PM 7218	1		.08	
415	MAN PRA	Mach	1.00	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.51	PM 7218	1		.51	
				PROCESS			JA 11	1		.92	PM 7218	1		.92	

OPERA PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 5 OF 12

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	ACC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
418	MAN PRA	Mach	1.00	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.50	pm 7218	1		.50	
				PROCESS			JA 11	1		.31	pm 7218	1		.31	
419	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.19	pm 5288	1		.19	
				PROCESS			JA 10	1		.08	pm 5288	1		.08	
420	MAN PRA	Mach	1.00	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.50	pm 7218	1		.50	
				PROCESS			JA 11	1		.33	pm 7218	1		.33	
421	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.19	pm 5288	1		.19	
				PROCESS			JA 10	1		.08	pm 5288	1		.08	
422	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 5288	1		.50	
				PROCESS			JA 10	1		.29	pm 5285	1		.29	

OPERA PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 6 OF 12

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
423	MAN	Inst	1.00	TRANSIT			JA 10	1		.02					
	PRA			SETUP			JA 10	1		.19	PM 5288	1		.19	
				PROCESS			JA 10	1		.11	PM 5288	1		.11	
424	MAN	Mech	1.00	TRANSIT			JA 11	1		.02					
	PRA			SETUP			JA 11	1		.51	PM 7218	1		.51	
				PROCESS			JA 11	1		1.15	PM 7218	1		1.15	
426	MAN	Mech	1.00	TRANSIT			JA 10	1		.02					
	PRA			SETUP			JA 10	1		.50	PM 5288	1		.50	
				PROCESS			JA 10	1		.29	PM 5288	1		.29	
427	MAN	Inst	1.00	TRANSIT			JA 10	1		.02					
	PRA			SETUP			JA 10	1		.19	PM 5288	1		.19	
				PROCESS			JA 10	1		.11	PM 5288	1		.11	
428	MAN	Mech	1.00	TRANSIT			JA 11	1		.02					
	PRA			SETUP			JA 11	1		.51	PM 7218	1		.51	
				PROCESS			JA 11	1		1.15	PM 7218	1		1.15	

OPERA . PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 7 OF 12

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
431	MAN PRA	Mach	1.00	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.51	PM 7218	1		.51	
				PROCESS			JA 11	1		1.57	PM 7218	1		1.57	
432	MAN PRA	Mach	1.00	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.51	PM 7218	1		.51	
				PROCESS			JA 11	1		1.15	PM 7218	1		1.15	
433	MAN PRA	Chec	1.00	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		1.04	PM 7218	1		1.04	
				PROCESS			JA 11	1		1.02	PM 7218	1		1.02	
469	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 5288	1		.50	
				PROCESS			JA 10	1		.63	PM 5288	1		.63	
470	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.19	PM 5288	1		.19	
				PROCESS			JA 10	1		.08	PM 5288	1		.08	

OPERA PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 8 OF 12

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
471	MAN PRA	Mach	1.00	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.51	pm 7218	1		.51	
				PROCESS			JA 11	1		1.88	pm 7218	1		1.88	
474	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 5288	1		.50	
				PROCESS			JA 10	1		.31	pm 5288	1		.31	
475	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.02	pm 5288	1		.02	
				PROCESS			JA 10	1		.08	pm 5288	1		.08	
476	MAN PRA	Mach	1.00	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.51	pm 7218	1		.51	
				PROCESS			JA 11	1		1.88	pm 7218	1		1.88	
478	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 5288	1		.50	
				PROCESS			JA 10	1		.41	pm 5288	1		.41	

OPERAT PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 9 OF 12

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
480	MAN PRA	Inst	1.00	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.19	pm 7218	1		.19	
				PROCESS			JA 11	1		.28	pm 7218	1		.28	
484	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 5288	1		.50	
				PROCESS			JA 10	1		.41	pm 5286	1		.41	
485	MAN MA	Inst	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.19	pm 5288	1		.19	
				PROCESS			JA 10	1		.28	pm 5288	1		.28	
488	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 5288	1		.50	
				PROCESS			JA 10	1		.22	pm 5288	1		.22	
500	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.19	pm 5288	1		.19	
				PROCESS			JA 10	1		.08	pm 5288	1		.08	

OPERA[illegible] PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 10 OF 12

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
502	MAN PRA	Mech	1.00	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.51	pm 7218	1		.51	
				PROCESS			JA 11	1		1.04	pm 7218	1		1.04	
504	MAN PRA	Mech	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 5288	1		.50	
				PROCESS			JA 10	1		.29	pm 5288	1		.29	
505	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.19	pm 5288	1		.19	
				PROCESS			JA 10	1		.10	pm 5288	1		.10	
507	MAN PRA	Mech	1.00	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.19	pm 7218	1		.19	
				PROCESS			JA 11	1		.28	pm 7218	1		.28	
509	MAN PRA	Mech	1.00	TRANSIT			JA 16	1		.02					
				SETUP			JA 16	1		.50	pm 5288	1		.50	
				PROCESS			JA 10	1		.12	pm 5288	1		.12	

OPERA[illegible] PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 11 OF 12

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
510	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.19	pm 5288	1		.19	
				PROCESS			JA 10	1		.08	pm 5288	1		.08	
512	MAN PRA	Mach	1.00	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.51	pm 7218	1		.51	
				PROCESS			JA 11	1		1.88	pm 7218	1		1.88	
514	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 5288	1		.50	
				PROCESS			JA 10	1		.21	pm 5288	1		.21	
515	MAN PRA	Inst	1.06	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.19	pm 5288	1		.19	
				PROCESS			JA 10	1		.08	pm 5288	1		.08	
516	MAN PRA	Mach	1.00	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.51	pm 7218	1		.51	
				PROCESS			JA 11	1		1.86	pm 7218	1		1.86	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 12 OF 12

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
519	MAN PRA	Mach	1.00	TRANSIT			IA 10	1		.02					
				SETUP			IA 10	1		.50	pm 5288	1		.50	
				PROCESS			IA 10	1		.35	pm 5288	1		.35	
520	MAN PRA	Mach	1.00	TRANSIT			IA 10	1		.02					Bench
				SETUP			IA 10	1		.19					
				PROCESS			IA 10	1		.77					
524	MAN PRA	Mach	1.00	TRANSIT			IA 10	1		.02	L				
				SETUP			IA 10	1		.50	pm 5288	1		.50	
				PROCESS			IA 10	1		.37	pm 5288	1		.37	
525	MAN PRA	Mach	1.00	TRANSIT			IA 10	1		.02					Bench
				SETUP			IA 10	1		.02					
				PROCESS			IA 10	1		.10					
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 1

PCN NSN P/N 17576A WCD 2100ZN WCD DATE 89/07

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.67	
				PROCESS			DB09	1		.67	PM 6369	1		.67	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
170	MAN PNA	TEMP	.68	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.32	
				PROCESS			DB09	1		.32	PM 5600T	1		.16	
200	MAN PNA	TEMP	.11	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.32	
				PROCESS			DB09	1		.32	PM 5600T	1		.32	

LSC-20020C

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-20-89 RCC MANPRB SHEET 1 OF 3

PCN
NSN
P/N 17575A WCD 21002N WCD DATE 89107

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
130	MAN PRB	Grin	.63	TRANSIT			JA11	1		.02					505
				SETUP			JA11	1		1.06					
				PROCESS			JA11	1		7.24					
140	MAN PRB	Grin	.07	TRANSIT			JA11	1		.02					505
				SETUP			JA11	1		1.06					
				PROCESS			JA11	1		3.43					
150	MAN PRB	Hone	.07	TRANSIT			JA10	1		.02					505
				SETUP			JA10	1		.55					
				PROCESS			JA16	1		2.69					
160	MAN PRB	Grin	.19	TRANSIT			JA09	1		.02					
				SETUP			JA09	1		1.53	Pm 1307	1		1.53	
				PROCESS			JA09	1		12.47	Pm 1307	1		12.47	
190	MAN PRB	Poli	.05	TRANSIT			JA09	1		.02					505
				SETUP			JA09	1		.55					
				PROCESS			JA09	1		2.59					

OPERA[illegible] PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 3

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
350		Hone	1.00	TRANSIT			JA 10	1		.02					505
				SETUP			JA 10	1		.55					
				PROCESS			JA 10	1		2.59					
380		ReID	.30	TRANSIT			JA09	1		.02					505
				SETUP											
				PROCESS			JA09	1		.02					
390		Grin	.63	TRANSIT			JA 11	1		.02					505
				SETUP			JA 11	1		1.06					
				PROCESS			JA 11	1		11.75					
406		Grin	.13	TRANSIT			JA 11	1		.02					505
				SETUP			JA 11	1		1.06					
				PROCESS			JA 11	1		4.64					
410		Insp	1.00	TRANSIT			JA 11	1		.02					505
				SETUP											
				PROCESS			JA 11	1		.02					

OPERA[illegible] PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 3

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
420	MAN PRB	Grin	.32	TRANSIT			JA 11	1		.02					505
				SETUP			JA 11	1		1.65					
				PROCESS			JA 11	1		2.59					
520	MAN PRB	Grin	.69	TRANSIT			JA 10	1		.02	1 pm 1313	1		.82	
				SETUP			JA 10	1		.82					
				PROCESS			JA 10	1		1.79	1 pm 1313	1		1.79	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-19-89 RCC MANPRA SHEET 1 OF 3

PCN NSN P/N 17575A WCD 21002N WCD DATE 89107

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
50	MAN PRA	Repz	.50	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.51	pm 7215	1		.51	
				PROCESS			JA 11	1		6.02	pm 7215	1		6.02	
60	MAN PRA	Repz	.38	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.51	pm 7215	1		.51	
				PROCESS			JA 11	1		3.85	pm 7215	1		3.85	
70	MAN PRA	Mach	.63	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		1.04	pm 7215	1		1.04	
				PROCESS			JA 11	1		2.05	pm 7215	1		2.05	
80	MAN PRA	Repz	.05	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.19	pm 7215	1		.19	
				PROCESS			JA 11	1		.49	pm 7215	1		49	
90	MAN PRA	Repz	.19	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.51	pm 7215	1		.51	
				PROCESS			JA 11	1		2.13	pm 7215	1		2.13	

OPERA[illegible] PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 3

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
509	MAN PRA	Mech	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 4131	1		.50	
				PROCESS			JA 10	1		1.28	PM 4131	1		1.28	
510	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.22					
538	MAN PRA	Mech	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 4131	1		.50	
				PROCESS			JA 10	1		3.17	PM 4131	1		3.17	
540	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.12					
542	MAN PRA	Mech	1.00	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.51	PM 7215	1		.51	
				PROCESS			JA 11	1		3.30	PM 7215	1		3.30	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 3

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
548	MAN	Mach	1.00	TRANSIT			JA 10	1		.02					
	PRA			SETUP			JA 10	1		.50	pm 4131	1		.50	
				PROCESS			JA 10	1		.90	pm 4131	1		.90	
550	MAN	Inst	1.00	TRANSIT			JA09	1		.02					Bench
	PRA			SETUP			JA 09	1		.19					
				PROCESS			JA09	1		.12					
551	MAN	Mach	1.00	TRANSIT			JA 11	1		.02					
	PRA			SETUP			JA 11	1		.51	pm 7215	1		.51	
				PROCESS			JA 11	1		1.96	pm 7215	1		1.96	
559	MAN	Mach	1.00	TRANSIT			JA 10	1		.02					
	PRA			SETUP			JA 10	1		.50	pm 4131	1		.50	
				PROCESS			JA 10	1		1.32	pm 4131	1		1.32	
560	MAN	Inst	1.00	TRANSIT			JA 10	1		.02					Bench
	PRA			SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.64					

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 1

PCN NSN P/N 17576A WCD 21005N WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.22	
				PROCESS			DB09	1		[redacted]	PM 6369	1		.22	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
70	MAN PNA	TEMP	.28	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.30	
				PROCESS			DB09	1		.30	PM 5600T	1		.30	
90	MAN PNA	MAG	.28	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE10	1		.22	
				PROCESS			DB09	1		[redacted]	PM 6671	1		.22	

LSC-20002C

OPERATION PROFILE

NAME KERSHAW ALC 080 DATE _____ RCC PGP - Struts SHEET 1 OF ___

PCN
NSN
P/N _____ WCD 21005N WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
192	MAN PGP	CLN	1.0	TRANSIT			OUHD	1		.05					Hand degrease
				SETUP											
				PROCESS			3509	1		.08					
192A		MASK	1.0	TRANSIT											MASK
				SETUP											
				PROCESS			3509	1		.08					
192B		Prim	1.0	TRANSIT											Prime
				SETUP		.67	3509	1		.17	PM1340	1		.17	
				PROCESS											
192C		Pnt	1.0	TRANSIT											Paint
				SETUP		.67	3509	1		.17	PM1340	1		.17	
				PROCESS											
192D		Insp	1.0	TRANSIT											Strip mask Inspect & paperwork
				SETUP											
				PROCESS			3509	1		.08					

C-5 main upper drag shaft

OPERATION PROFILE

Keith

NAME Turner ALC OO DATE 6-20-89 RCC MANPRB SHEET 1 OF 1

PCN / NSN / P/N 17575A WCD 21005N WCD DATE 89036

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
60	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.07					
				SETUP			JA 10	1		.29	PM 7310	1		.29	
				PROCESS			JA 10	1		1.35	PM 7310	1		1.35	
130	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.07	cyl.				
				SETUP			JA 10	1		.29	PM 7310	1		.29	
				PROCESS			JA 10	1		1.94	PM 7310	1		1.94	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200926

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN NSN 17576A WCD 21006N WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.21	
				PROCESS			DB09	1		[redacted]	PM 6369	1		.21	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
70	MAN PNA	TEMP	.28	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.29	
				PROCESS			DB09	1		.29	PM 5600T	1		.29	
90	MAN PNA	MAG	.28	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.21	
				PROCESS			DB09	1		[redacted]	PM 6671	1		.21	

LSC-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD 21006N WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
150	MAN PNA	MAG	.28	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.21	
				PROCESS			DB09	1		.21	PM 6671	1		.21	
				TRANSIT											
				SETUP											
				PROCESS											
160	MAN PNA	FPI	.28	TRANSIT			[redacted]	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE 15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
190	MAN PNA	MAG	.95	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE10	1		.21	BLDG 505
				PROCESS			DB09	1		.21	PM 6671	1		.21	
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME KERSHAW ALC C90 DATE _____ RCC PGP - Struts SHEET 1 OF ___

PCN
NSN
P/N _____ WCD 21006N WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
193	MAN PGP	CLN	1.0	TRANSIT			00HD	1		.05					Hand degrease
				SETUP											
				PROCESS			3509	1		.08					
193A		MASK	1.0	TRANSIT											MASK
				SETUP											
				PROCESS			3509	1		.08					
193B		Prim	1.0	TRANSIT											Prime
				SETUP		.67	3509	1		.17	PM1340	1		.17	
				PROCESS											
193C		PNT	1.0	TRANSIT											PAINT
				SETUP		.67	3509	1		.17	PM1340	1		.17	
				PROCESS											
193D		INSP	1.0	TRANSIT											Strip MASK Inspect & paperwork
				SETUP											
				PROCESS			3509	1		.08					

C-5 main lower drag shaft

OPERATION PROFILE

Keith

NAME Turner ALC 00 DATE 6-20-89 RCC MANPRB SHEET 1 OF 1

PCN NSN P/N 17515A WCD 21006A1 WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
60	MAN PRB	Grin	1.00	TRANSIT			JA 09	1		.02					
				SETUP			JA 09	1		.29	pm 7310	1		.29	
				PROCESS			JA 09	1		1.68	pm 7310	1		1.68	
130	MAN PRB	Grin	1.00	TRANSIT			JA 09	1		.02					
				SETUP			JA 09	1		.29	pm 7310	1		.29	
				PROCESS			JA 09	1		2.57	pm 7310	1		2.57	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN
NSN
P/N 17576A WCD 21007N WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.35	
				PROCESS			DB09	1		[redacted]	PM 6369	1		.35	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
80	MAN PNA	TEMP	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.36	
				PROCESS			DB09	1		.36	PM 5600T	1		.36	
100	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		[redacted]	
				PROCESS			DB09	1		[redacted]	PM 6671	1		[redacted]	

LSC-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21007N WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
190	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.35	
				PROCESS			DB 09	1		.35	PM 6671	1		.35	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
215	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.35	
				PROCESS			DB 09	1		.35	PM 6671	1		.35	
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200120

OPERA PROFILE

NAME Turner ALC 00 DATE 6-20-89 RCC MANPRB SHEET 1 OF 1

PCN / NSN / P/N 17525 A WCD 21007N WCD DATE

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
25	MAN PRB	Chec	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	pm 1149	1		.29	
				PROCESS			JA 10	1		.46	pm 1149	1		.46	
26	MAN PRB	Chec	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	pm 1149	1		.29	
				PROCESS			JA 10	1		.48	pm 1149	1		.48	
70	MAN PRB	Grin	.13	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		1.06	pm 1149	1		1.06	
				PROCESS			JA 10	1		1.83	pm 1149	1		1.83	
160	MAN PRB	Grin	.13	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		1.06	pm 1149	1		1.06	
				PROCESS			JA 10	1		1.86	pm 1149	1		1.86	
170	MAN PRB	Chem	.63	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.08	pm 1149	1		.08	
				PROCESS			JA 10	1		.13	pm 1149	1		.13	

OPERA PROFILE

NAME Turner ALC DATE RCC MANPRA SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 2100-IN WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
50	MAN PRA	Rece	.05	TRANSIT			JA 09	1		.02					
				SETUP			JA 09	1		.50	pm 2574	1		.50	
				PROCESS			JA 09	1		.72	pm 2574	1		.72	
60	MAN PRA	Nick	.05	TRANSIT			JA 08	1		.02					Bench
				SETUP											
				PROCESS			JA08	1		.08					
275	MAN PRA	Dril	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.25	pm 0460	1		.25	
				PROCESS			JA 10	1		.33	pm 0460	1		.33	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 1

PCN NSN P/N 17576A WCD 21009N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.22	
				PROCESS			DB09	1		[redacted]	PM 6369	1		.22	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
46	MAN PNA	TEMP	.58	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.30	
				PROCESS			DB09	1		.30 [redacted]	PM 5600T	1		.30 [redacted]	
48	MAN PNA	MAG	.58	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.22	
				PROCESS			DB09	1		[redacted]	PM 6671	1		[redacted]	

LSC-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21009N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
55	MAN PNA	MAG	.68	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.22	
				PROCESS			DB 09	1		.22	PM 6671	1		[redacted]	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC PGP - Struts SHEET ___ OF ___

PCN
NSN
P/N _____ WCD 21009N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
095	MAN PGP	LOAD	1.0	TRANSIT			OUHD	1		.05					LOAD
				SETUP											
				PROCESS			3$09	1		.02	PM0924	1		.02	
095A		WASH	1.0	TRANSIT							PM0924	1		.02	clean
				~~SETUP~~			3$09	1		.02	PM0924	1		.02	
				PROCESS							PM0444	1		.02	
095B		MASK	1.0	~~TRANSIT~~											MASK
				~~SETUP~~											
				PROCESS			3$09	1		.08	PM0924	1		.08	
095C		Prim	1.0	TRANSIT							PM 0924	1		.02	prime
				~~SETUP~~		1.0	3$09	1		.05	PM0924	1		1.0	
				PROCESS							PM 0445	1		.05	
095D		PNT	1.0	~~TRANSIT~~	MIN	2.0	3$09	1		.05	PM0924	1	MIN	2.0	
				~~SETUP~~	AVE	3.0							AVG	3.0	
				~~PROCESS~~	MAX	4.0							MAX	4.0	

C-5 main upper side brace Arm

LSC-200920

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD Z1009N WCD DATE 87040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
	MAN PGP			TRANSIT							PM0446	1		.05	
				SETUP											
				PROCESS											
095 E		Insp	1.0	TRANSIT											Strip Inspect Stamp Paperwork
				SETUP											
				PROCESS			3409	1		.1	PM0924	1		.1	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERA[illegible] PROFILE

NAME Turner ALC 00 DATE 6-20-89 RCC MANPRA SHEET 1 OF 2

PCN / NSN / P/N 17575A WCD 21009N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
30	MAN PRA	Repz	1.00	TRANSIT			JA II	1		.02					
				SETUP			JA II	1		1.04	pm 7215	1		1.04	
				PROCESS			JA II	1		1.94	pm 7215	1		1.94	
35	MAN PRA	Repz	1.00	TRANSIT			JA II	1		.02					
				SETUP			JA II	1		.51	pm 7215	1		.51	
				PROCESS			JA II	1		1.40	pm 7215	1		1.40	
40	MAN PRA	Repz	1.00	TRANSIT			JA II	1		.02					
				SETUP			JA II	1		1.04	pm 7215	1		1.04	
				PROCESS			JA II	1		1.88	pm 7215	1		1.88	
45	MAN PRA	Repz	1.00	TRANSIT			JA II	1		.02					
				SETUP			JA II	1		1.04	pm 7215	1		1.04	
				PROCESS			JA II	1		1.88	pm 7215	1		1.88	
78	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 4131	1		.50	
				PROCESS			JA 10	1		.63	pm 4131	1		.63	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
80	MAN PRA	Insp	1.00	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.21					
88	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02	L				
				SETUP			JA 10	1		.50	pm 4131	1		.50	
				PROCESS			JA 10	1		.61	pm 4131	1		.61	
90	MAN PRA	Insp	1.00	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.19					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200020

OPERAT. .PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 1

PCN NSN P/N 17576A WCD 21011N WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.10	
				PROCESS			DB09	1		[redacted]	PM 6369	1		[redacted]	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 090i	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
				TRANSIT											
				SETUP											
				PROCESS											
64	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE10	1		.10	
				PROCESS			DB09	1		[redacted]	PM 6671	1		.10	

LSC-20002C

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC P&P-Struts SHEET 1 OF 1

PCN
NSN
P/N _____ WCD 21011N WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
067	MAN P&P	CLN	1.0	TRANSIT			OUHD	1		.05					Hand degrease
				~~SETUP~~											
				PROCESS			3509	1		.08					
067A		MASK	1.0	~~TRANSIT~~											MASK (Extensive)
				~~SETUP~~											
				PROCESS			3509	1		.17					
067B		Prim	1.0	~~TRANSIT~~											Prim
				~~SETUP~~		.5	3509	1		.08	Pnr1340	1		.08	
				PROCESS											
068		PNT	1.0	~~TRANSIT~~											Paint
				~~SETUP~~											
				PROCESS		.5	3509	1		.08	Pnr1340	1		.08	
068A		INSP	1.0	~~TRANSIT~~											Strip Inspect stamp paperwork
				~~SETUP~~											
				PROCESS			3509	1		.1					

C-5 main Headless Pin

LSC-20002C

OPERATION PROFILE

NAME C. Crawford ALC 00 DATE 6-26-89 RCC MAN PGP SHEET ___ OF ___

PCN
NSN
P/N 175760A

WCD 21012N WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
05	MAN PGP	D15455Y	1	TRANSIT											ON WCD 21058N
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 1

PCN
NSN
P/N 17576A WCD 21012N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
15A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.07	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.10	PM 0679E	1		1.05	
15B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.05	PM 0679E	1		1.10	
15C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.09	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME Turner ALC OC DATE 6-29-89 RCC MANPRA SHEET 1 OF 7

PCN
NSN
P/N 17575A WCD ZA12N WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
40	MAN PRA	Repl	.33	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.51	PM 0460	1		.51	
				PROCESS			JA 10	1		.73	PM 0460	1		.73	
50	MAN PRA	Repl	.33	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.51	PM 0460	1		.51	
				PROCESS			JA 10	1		1.05	PM 0460	1		1.05	
60	MAN PRA	Repl	.33	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.51	PM 0460	1		.51	
				PROCESS			JA 10	1		.73	PM 0460	1		.73	
65	MAN PRA	Remo	.65	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.28					
				PROCESS			JA 09	1		.16					
118	MAN PRA	Mech	.33	TRANSIT			JA 09	1		.02					
				SETUP			JA 09	1		.50	PM 0060	1		.50	
				PROCESS			JA 09	1		.21	PM 0060	1		.21	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 3

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
120	MAN PRA	Inst	.33	TRANSIT			IA 09	1		.02					Bench
				SETUP			IA 09	1		.19					
				PROCESS			IA 09	1		.08					
121	MAN PRA	Mech	.33	TRANSIT			IA 10	1		.03					
				SETUP			IA 10	1		.51	PM 0460	1		.51	
				PROCESS			IA 10	1		.64	PM 0410	1		.64	
128	MAN PRA	Mech	.33	TRANSIT			IA 10	1		.02					
				SETUP			IA 10	1		.50	PM 0080	1		.50	
				PROCESS			IA 10	1		.21	PM 0080	1		.21	
130	MAN PRA	Inst	.33	TRANSIT			IA 09	1		.02					
				SETUP			IA 09	1		.50	PM 0080	1		.50	
				PROCESS			IA 09	1		.21	PM 0080	1		.21	
132	MAN PRA	Mech	.33	TRANSIT			IA 09	1		.02					
				SETUP			IA 09	1		.09	PM 0460	1		.09	
				PROCESS			IA 09	1		.61	PM 0460	1		.61	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 3

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
138		Mech	.67	TRANSIT			JA 09	1		.02					
				SETUP			JA 09	1		.50	PM 0080	1		.50	
				PROCESS			JA 09	1		.24	PM 0010	1		.24	
140		Mech	.67	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.08					
141		Mech	.67	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.51	PM 0460	1		.51	
				PROCESS			JA 10	1		.65	PM 0460	1		.65	
145		Inst	.33	TRANSIT			JA 10			.02					Bench
				SETUP			JA 10			.51					
				PROCESS			JA 10			.43					
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN
NSN
P/N 17576A WCD 21013N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.10	
				PROCESS			DB09	1		.10	PM 6369	1		.10	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
86	MAN PNA	TEMP	.58	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
88	MAN PNA	MAG	.58	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE10	1		.10	
				PROCESS			DB09	1		.10	PM 6671	1		.70	

LSC-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD 21013N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
95	MAN PNA	MAG	1.00	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.10	
				PROCESS			DB 09	1		.10	PM 6671	1		.10	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20092C

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC PGP - Struts SHEET ___ OF ___

PCN
NSN
P/N _____ WCD 21013N WCD DATE 090415

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
155	MAN PGP	LOAD	1.0	TRANSIT			OUHD	1		.05					LOAD
				SETUP											
				PROCESS			3$09	1		.02	PM0924	1		.02	
155A		WASH	1.0	TRANSIT							PM0924	1		.02	clean
				~~SETUP~~			3$09	1		.02	PM0924	1		.02	
				PROCESS							PM0444	1		.02	
155B		MASK	1.0	~~TRANSIT~~											MASK
				~~SETUP~~											
				PROCESS			3$09	1		.08	PM0924	1		.08	
155C		Prim	1.0	TRANSIT							PM 0924	1		.02	prime
				~~SETUP~~		1.0	3$09	1		.05	PM0924	1		1.0	
				PROCESS							PM 0445	1		.05	
155D		PNT	1.0	~~TRANSIT~~	min	2.0	3$09	1		.05	PM0924	1	min	2.0	
				~~SETUP~~	AVE	3.0							AVE	3.0	
				~~PROCESS~~	MAX	4.0							MAX	4.0	

C-5 Main Lower Side brace Asm

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD 21013N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
	MAIN R&P			TRANSIT							PM0446	1		.05	
				SETUP											
				PROCESS											
155 E		Insp	1.0	TRANSIT											Strip Inspect UNLOAD Stamp Paperwork
				SETUP											
				PROCESS			3809	1		.1	PM0924	1		.1	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME Turner ALC OU DATE 6-20-89 RCC MANPRA SHEET 1 OF 2

PCN / NSN / PN 17575A WCD 21013 N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
70	MAN PRA	Repz	1.00	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		1.04	pm 7215	1		1.04	
				PROCESS			JA 11	1		2.04	pm 7215	1		2.04	
75	MAN PRA	Repz	1.00	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		1.04	pm 7215	1		1.04	
				PROCESS			JA 11	1		2.14	pm 7215	1		2.14	
80	MAN PRA	Repz	100	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		1.04	pm 7215	1		1.04	
				PROCESS			JA 11	1		1.79	pm 7215	1		1.79	
85	MAN PRA	Repz	100	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		1.04	pm 7215	1		1.04	
				PROCESS			JA 11	1		1.78	pm 7215	1		1.78	
138	MAN PRA	Mach	100	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 8079	1		.50	
				PROCESS			JA 10	1		.73	pm 0879	1		.73	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC —— SHEET 1 OF 1

PCN NSN P/N 17576A WCD 2101SN WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.10 [redacted]	PM 0901	1		.10 [redacted]	
15A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.07	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.20	PM 0679E	1		1.05	
15B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.10 [redacted]	PM 0679E	1		1.10	
15C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.09	
				[redacted]											
				PROCESS			KI07	1		.10 [redacted]	PM 0901	1		.10 [redacted]	
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC —— SHEET 2 OF 2

PCN NSN P/N 17576A WCD 21015N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
45	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.10 [redacted]	PM 0901	1		.10 [redacted]	
45A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.07	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.20 [redacted]	PM 0679E	1		1.05	
45B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.10 [redacted]	PM 0679E	1		1.10	
45C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.09	
				[redacted]											
				PROCESS			KI07	1		.10 [redacted]	PM 0901	1		.10 [redacted]	
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME KERSAAW ALC 00 DATE 6-22 RCC MANPREP-Strut SHEET 1 OF 3

PCN NSN P/N 17576A WCD 21015N WCD DATE 97035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
333	MAN PREP	CLN	1.0	TRANSIT			OUHD	1		.05					Prepare Area clear & mask
				~~SETUP~~											
				PROCESS			3509	1		.13					
333A		Prim	1.0	~~TRANSIT~~											Prime 2 coats
				~~SETUP~~											
				PROCESS		.67	3509	1		.17	Pm1340	1		.17	
333B		PNT	1.0	~~TRANSIT~~											White 2 coats
				~~SETUP~~											
				PROCESS		.67	3509	1		.17	Pm1340	1		.17	
335		LOAD	1.0	TRANSIT			OUHD	1		.08					Load Strut on panel Line
				~~SETUP~~											
				PROCESS			3509	1		.05	Pm0924	1		.05	
335A		WASH	1.0	TRANSIT							Pm0924	1		.02	Solvent WASH
				~~SETUP~~			3509	1		.25	Pm0924	1		.25	
				PROCESS							Pm0444	1		.25	

C-5 main yoke

LSC-20002C

OPERATION PROFILE

NAME Kershaw ALC _____ DATE _____ RCC _____ SHEET 2 OF 3

PCN _____ NSN _____ P/N 17576A WCD 21015H WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
335B	MAN PGP	MASK	1.0	TRANSIT			3509	1	60	.33	PM0924	1	60	.33	MASK
				SETUP					40	.5			40	.5	
				PROCESS											
335C		Prim	1.0	TRANSIT	60	1.2	3509	1	60	.17	PM0924	1	60	.17	Prime
				SETUP	40	1.3			40	.33			40	.33	
				PROCESS							PM0445	1	60	.17	
				TRANSIT									40	.33	
				SETUP											
				PROCESS											
335D		PNT	1.0	TRANSIT	min	2.0	3509	1	60	.17	PM0924	1	60	.17	Paint
				SETUP	AVE	3.0			40	.33			40	.33	
				PROCESS	MAX	4.0					PM0446	1	60	.17	
				TRANSIT									40	.33	
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME KERSAAN ALC _____ DATE _____ RCC _____ SHEET 3 OF 3

PCN
NSN
P/N 17576A WCD 21015N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
335E	MAN PGP	STRP	1.0	TRANSIT											STRP markings and unload
				SETUP											
				PROCESS			3509	1		.33	PM0924	1		.33	
335F		INSP	1.0	TRANSIT											Inspect & paperwork
				SETUP											
				PROCESS			3509	1		.05					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200020

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-20-89 RCC MANPRB SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21015N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
50	MAN PRB	Home	1.00	TRANSIT			JA09	1		.02					
				SETUP			JA09	1		.99	PM 6118	1		.99	
				PROCESS			JA09	1		2.21	PM 6118	1		2.21	
25	MAN PRB	Home	1.00	TRANSIT			JA09	1		.12					
				SETUP			JA09	1		.99	PM 6118	1		.99	
				PROCESS			JA09	1		1.31	PM 6118	1		1.31	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20002C

OPER. N PROFILE

NAME Turner ALC OO DATE 6-20-89 RCC MANPRA SHEET 1 OF 9

PCN NSN P/N 17575A WCD 21015N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
8	MAN PRA	Remo	.58	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		1.04	pm 7215	1		1.04	
				PROCESS			JA 11	1		13.74	pm 7215	1		13.74	
35	MAN PRA	Nick	.85	TRANSIT			JA 08	1		.02					Bench
				SETUP			JA 08	1		.16					
				PROCESS			JA 08	1		.17					
37	MAN PRA	Repz	.05	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.28					
				PROCESS			JA 09	1		.17					
40	MAN PRA	Repz	.25	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		1.04	pm 7215	1		1.01	
				PROCESS			JA 11	1		1.28	pm 7215	1		1.28	
55	MAN PRA	Mach	.16	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		1.04	pm 7215	1		1.04	
				PROCESS			JA 11	1		1.76	pm 7215	1		1.76	

OPERA . PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 9

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
60	MAN	Mech	.16	TRANSIT			IA II	1		.02					
	PRA			SETUP			IA II	1		1.04	7215	1		1.04	
				PROCESS			IA II	1		1.76	7215	1		1.76	
70	MAN	Repa	.05	TRANSIT			IA II	1		.02					
	PRA			SETUP			IA II	1		1.04	7215	1		1.04	
				PROCESS			IA II	1		1.71	7215	1		1.71	
80	MAN	Repa	.10	TRANSIT			IA II	1		.02					
	PRA			SETUP			IA II	1		1.04	7215	1		1.04	
				PROCESS			IA II	1		1.28	7215	1		1.28	
90	MAN	Repa	1.00	TRANSIT			IA 09	1		.02					Bench
	PRA			SETUP			IA 09	1		.19					
				PROCESS			IA 09	1		.75					
100	MAN	Repa	100	TRANSIT			IA 09	1		.02					Bench
	PRA			SETUP			IA 09	1		.19					
				PROCESS			IA 09	1		.75					

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 9

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
110	MAN PRA	Repa	.05	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		1.04	Pm 7215	1		1.04	
				PROCESS			JA 11	1		2.56	Pm 7215	1		2.56	
120	MAN PRA	Repa	.10	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		1.04	Pm 7215	1		1.04	
				PROCESS			JA 11	1		2.11	Pm 7215	1		2.11	
130	MAN PRA	Repa	.05	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.37					
140	MAN PRA	Repa	.10	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.77					
150	MAN PRA	Repa	.05	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.60					

OPERA I PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 4 OF 9

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
160	MAN PRA	Repa	.05	TRANSIT			JA09	1		.02					Bench
				SETUP			JA09	1		.19		1		.1	
				PROCESS			JA09	1		.61					
165	MAN PRA	Repa	.05	TRANSIT			JA 11	1		.02					
				SETUP			JA11	1		1.83	pm 7215	1		1.83	
				PROCESS			JA11	1		1.04	pm 7215	1		1.04	
225	MAN PRA	Inst	.90	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA09	1		.31					
				PROCESS			JA 09	1		.19					
230	MAN PRA	Inst.	.69	TRANSIT			JA 09	1		.12					Bench
				SETUP			JA 09	1		.12					
				PROCESS			JA 09	1		.36					
238	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 0080	1		.50	
				PROCESS			JA 10	1		.59	pm 0080	1		.59	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 5 OF 9

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
240	MAN PRA	Inst	1.00	TRANSIT			IA 09	1		.02					Bench
				SETUP			IA09	1		.02					
				PROCESS			IA09	1		.03					
248	MAN PRA	Mech	1.00	TRANSIT			IA 10	1		.02					
				SETUP			IA 10	1		.50	pm 0080	1		.50	
				PROCESS			IA 10	1		.56	pm 0080	1		.56	
250	MAN PRA	Inst	1.00	TRANSIT			IA 10	1		.02					Bench
				SETUP			IA 10	1		.19					
				PROCESS			IA 10	1		.12					
259	MAN PRA	Mech	1.00	TRANSIT			IA 10	1		.02					
				SETUP			IA 10	1		.50	pm 0080	1		.50	
				PROCESS			IA 10	1		1.34	pm 0080	1		1.34	
260	MAN PRA	Inst	1.00	TRANSIT			IA 10	1		.02					Bench
				SETUP			IA 10	1		.19					
				PROCESS			IA 10	1		1.15					

OPERA I PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 6 OF 9

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
269	MAN PRA	Mech	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 0080	1		.50	
				PROCESS			JA 10	1		8.74	PM 0080	1		8.74	
270	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		1.15					
278	MAN PRA	Mech	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 0080	1		.50	
				PROCESS			JA 06	1		1.76	PM 0080	1		1.76	
280	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.12					
288	MAN PRA	Mech	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 0080	1		.50	
				PROCESS			JA 10	1		1.76	PM 0080	1		1.76	

OPERA PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 9

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
290	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.12					
295	MAN PRA	Mike	1.00	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.07					
				PROCESS			JA 10	1		.10					
298	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 0080	1		.50	
				PROCESS			JA 10	1		.92	PM 0080	1		.92	
300	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.50					
				PROCESS			JA 10	1		.12					
308	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 0080	1		.50	
				PROCESS			JA 10	1		1.17	PM 0080	1		1.17	

OPERA I PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 5 OF 9

PCN
NSN
WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
310	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.14					
36	MAN PRA	Mech	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 0080	1		.50	
				PROCESS			JA 10	1		.84	pm 0080	1		.84	
320	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.44					
324	MAN PRA	Mech	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 0080	1		.50	
				PROCESS			JA 10	1		.84	pm 0080	1		.84	
325	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.44					

LSC-200920

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 9 OF 9

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
326	MAN	Mech	.05	TRANSIT			JA 10	1		.02					
	RAA			SETUP			JA 10	1		.50	PM 0080	1		.50	
				PROCESS			JA 10	1		1.16	PM 0080	1		1.16	
327	MAN	Inst,	.05	TRANSIT			JA 10	1		.02					Bench
	RAA			SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.22					
329	MAN	Manu	.25	TRANSIT			JA 10	1		.02					
	QAA			SETUP			JA 10	1		.50	PM 0080	1		.50	
				PROCESS			JA 10	1		.73	PM 0080	1		.73	
330	MAN	Inst	.25	TRANSIT			JA 10	1		.02					Bench
	RAA			SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.68					
				TRANSIT											
				SETUP											
				PROCESS											

LSC-2000-20

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN
NSN
P/N 17576A WCD 21016N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.22	
				PROCESS			DB09	1		.22	PM 6369	1		.22	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
140	MAN PNA	TEMP	.69	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
160	MAN PNA	MAG	.69	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.22	
				PROCESS			DB09	1		.22	PM 6671	1		.22	

LSC-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD 21016N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
260	MAN PNA	MAG	.05	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.22	
				PROCESS			DB 09	1		.22	PM 6671	1		.22	
				TRANSIT											
				SETUP											
				PROCESS											
270	MAN PNA	FPI	.05	TRANSIT			[redacted]	1		.05	PM 4118	1		.05	STA 26A BLDG 505
				[redacted] PROCESS							CE 15	1		1.09	
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
300	MAN PNA	MAG	.69	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE10	1		.22	
				PROCESS			DB09	1		.22	PM 6671	1		.22	
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN NSN 17576A P/N WCD 21016N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.22	
				PROCESS			DB09	1		[redacted]	PM 6369	1		.22	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
140	MAN PNA	TEMP	.69	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.30	
				PROCESS			DB09	1		.30	PM 5600T	1		.30	
160	MAN PNA	MAG	.69	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.22	
				PROCESS			DB09	1		[redacted]	PM 6671	1		.22	

LSC-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21016N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
260	MAN PNA	MAG	.05	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE10	1		.22	
				PROCESS			DB09	1		.22	PM 6671	1		.22	
270	MAN PNA	FPI	.05	TRANSIT			UP05	1		.05	PM 4118	1		.05	STA 26A BLDG 505
				[redacted] PROCESS							CE15	1		1.09	
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
300	MAN PNA	MAG	.69	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.22	
				PROCESS			DB 09	1		.22	PM 6671	1		.22	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME KERSHAW ALC 00 DATE _____ RCC MANAGE - Struts SHEET 1 OF ___

PCN
NSN
P/N 17576A WCD 21016N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
335	man PGP	LOAD	1.0	TRANSIT			00HD	1		.05					Load onto paint line
				~~SETUP~~											
				PROCESS			3409	1		.02	Pm0924	1		.02	
335A		WASH	1.0	TRANSIT							Pm0924	1		.02	Solvent WASH
				~~SETUP~~			3409	1		.03	Pm0924	1		.03	
				PROCESS							Pm0444	1		.03	
335B		MASK	1.0	~~TRANSIT~~											MASK
				~~SETUP~~											
				PROCESS			3409	1		.08	Pm0924	1		.08	
335C		Prim	1.0	TRANSIT							Pm0924	1		.02	Prime
				~~SETUP~~		1.0	3409	1		.1	Pm0924	1		.1	
				PROCESS							Pm0445	1		.1	
335D		PNT	1.0	~~TRANSIT~~	min	2.0	3409	1		.1	Pm0924	1		.1	Paint
				~~SETUP~~	AVE	3.0					Pm0446	1		.1	
				PROCESS	MAX	4.0									

C-5 Main Positioning Collar

LSC-200020

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

~~PCN~~
~~RSN~~
P/N _____ WCD 21016N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
335E	MAN HGP	STRP	1.0	~~TRANSIT~~											STRIP & UNLOAD
				~~SETUP~~											
				PROCESS			3109	1		.1	PM0924	1		.1	
335F		INSP	1.0	~~TRANSIT~~											INSPECT & PAPERWORK
				~~SETUP~~											
				PROCESS			2109	1		.05					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRB SHEET 1 OF 2

PCN
NSN
P/N 17575A WCD 21016N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
90	MAN PRB	Mech	.93	TRANSIT			JA 10	1		.02	J.g				
				SETUP			JA 10	1		.76	pm 5307	1		.76	
				PROCESS			JA 10	1		5.87	pm 5307	1		5.87	
95	MAN PRB	Chem	.86	TRANSIT			JA 26	1		.02	J.g				
				SETUP			JA 10	1		.28	pm 5307	1		.28	
				PROCESS			JA 10	1		.36	pm 5307	1		.36	
120	MAN PRB	Grin	.14	TRANSIT			JA 11	1		.02					CNC
				SETUP			JA 11	1		.50					
				PROCESS			JA 11	1		1.59					
130	MAN PRB	Grin	.07	TRANSIT			JA 11	1		.02					CNC
				SETUP			JA 11	1		.56					
				PROCESS			JA 11	1		2.12					
230	MAN PRB	Grin	.21	TRANSIT			JA 11	1		.02					CNC
				SETUP			JA 11	1		.50					
				PROCESS			JA 11	1		2.59					

OPERA. .N PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
240	MAN PRB	Grin	.07	TRANSIT			JA 10	1		.02					CNC
				SETUP			JA 10	1		.50					
				PROCESS			JA 10	1		3.38					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20092C

OPERA PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRA SHEET 1 OF 3

PCN
NSN
P/N 17575A WCD 21016N WCD DATE 890410

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
55	MAN PRA	Remo	.07	TRANSIT			JA09	1		.02					Bench
				SETUP			JA09	1		.28					
				PROCESS			JA09	1		.24					
60	MAN PRA	Repa	.07	TRANSIT			JA09	1		.02					Bench
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.62					
70	MAN PRA	Repa	.05	TRANSIT			JA09	1		.02					Bench
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.62					
80	MAN PRA	Repa	.05	TRANSIT			JA09	1		.02					Bench
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.62					
303	MAN PRA	Mach	.14	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		.50	PM 5282	1		.50	
				PROCESS			JA10	1		1.30	PM 5282	1		1.30	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 3

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
305	MAN	Inst	.14	TRANSIT			JA 09	1		.02					Bench
	PRA			SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.21					
308	MAN	Mach	1.00	TRANSIT			JA 10	1		.02	L				
	PRA			SETUP			JA 10	1		.50	pm 5282	1		.50	
				PROCESS			JA 10	1		.30	pm 5282	1		.30	
310	MAN	Inst	1.00	TRANSIT			JA 09	1		.02					Bench
	PRA			SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.30					
318	MAN	Mach	1.00	TRANSIT			JA 10	1		.02	L				
	PRA			SETUP			JA 10	1		.50	pm 5282	1		.50	
				PROCESS			JA 10	1		.30	pm 5282	1		.30	
320	MAN	Inst	1.00	TRANSIT			JA 09	1		.02					Bench
	PRA			SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.30					

OPERAT PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 3

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
328	MAN	Mach	1.00	TRANSIT			JA 10	1		.42					
	PRA			SETUP			JA 10	1		.50	PCN 5282	1		.50	
				PROCESS			JA 10	1		.30	PCN 5282	1		.30	
330	MAN	Inst	1.00	TRANSIT			JA 09	1		.02					Bench
	PRA			SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.30					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN NSN P/N 17576A WCD 21017N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.10	
				PROCESS			DB09	1		.10	PM 6369	1		.10	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
70	MAN PNA	TEMP	.11	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
90	MAN PNA	MAG	.11	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.10	
				PROCESS			DB09	1		[redacted]	PM 6671	1		.10	

LSC-20020C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD 21017N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
150	MAN PNA	MAG	.11	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.10	
				PROCESS			DB09	1		.10	PM 6671	1		.10	
				TRANSIT											
				SETUP											
				PROCESS											
160	MAN PNA	FPI	.11	TRANSIT			[redacted]	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE 15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
200	MAN PNA	MAG	.58	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE10	1		.10	BLDG 505
				PROCESS			DB09	1		.10	PM 6671	1		.10	
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 1

PCN
NSN
P/N 17576A WCD 21017N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.11	
				PROCESS			DB09	1		.11	PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
70	MAN PNA	TEMP	.11	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
90	MAN PNA	MAG	.11	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.11	
				PROCESS			DB09	1		.11	PM 6671	1		.11	

LSC-200920

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN
NSN
P/N

WCD WCD DATE

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
150	MAN PNA	MAG	.11	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE10	1		.11	BLDG 505
				PROCESS			DB09	1		.11	PM 6671	1		.11	
160	MAN PNA	FPI	.11	TRANSIT			UP05	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
200	MAN PNA	MAG	.58	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE 10	1		.11	BLDG 505
				PROCESS			DB 09	1		.11	PM 6671	1		.11	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME KEESHAN ALC 00 DATE _____ RCC PGP Struts SHEET 1 OF 2

PCN
NSN
P/N 175769 WCD 2107N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
205	MAN PGP	LOAD	1.0	TRANSIT			OUHD	1		.01					LOAD on Paint Line
				SETUP											
				PROCESS			3509	1		.01	PM0924	1		.01	
205A		WASH	1.0	TRANSIT							PM0924	1		.02	Solvent WASH
				SETUP			3509	1		.01	PM0924	1		.01	
				PROCESS							PM0444	1		.01	
205B		MASK	1.0	TRANSIT							PM0924	1		.02	MASK As Req.
				SETUP											
				PROCESS			3509	1		.03	PM0924	1		.03	
205C		PRIM	1.0	TRANSIT							PM0924	1		.02	Prime
				SETUP		1.0	3509	1		.01	PM0924	1		1.0	
				PROCESS							PM0445	1		.01	
205D		PNT	1.0	TRANSIT	min	2.0	3509	1		.01	PM0924	1	min	2.0	PAINT
				SETUP	AVE	3.0							AVE	3.0	
				PROCESS	MAX	4.0							MAX	4.0	
											PM0446	1		.01	

C-5 MAIN Apex Shaft

LOADED ON Rack that holds 80 parts, time shown is per part.

LSC-20002C

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21017N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
205E	MAIN PGP	STRP	1.0	TRANSIT											Strip Mask & UNLOAD
				SETUP											
				PROCESS			3309	1		.05	PM0424	1		.05	
205F		INSP	1.0	TRANSIT											Inspect & paperwork
				SETUP											
				PROCESS			3309	1		.05					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERA I PROFILE

NAME Turner ALC 001 DATE 6-21-89 RCC MANPRB SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21017N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
60	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	pm 6936	1		.29	
				PROCESS			JA 10	1		.77	pm 6936	1		.77	
130	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	pm 6936	1		.29	
				PROCESS			JA 10	1		1.02	pm 6936	1		1.02	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20002C

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRA SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21017N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
55	MAN PRA	Rece	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 0054	1		.50	
				PROCESS			JA 10	1		.47	pm 0064	1		.47	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20002C

OPERATION PROFILE

NAME Turner ALC 0U DATE 6-21-89 RCC MANPRB SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 2101BN WCD DATE 8935

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
100	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.02					505
				SETUP			JA 10	1		1.06					
				PROCESS			JA 10	1		3.04					
160	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.02					505
				SETUP			JA 10	1		1.06					
				PROCESS			JA 10	1		4.19					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN NSN P/N 17576A WCD 21018N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.39	
				PROCESS			DB09	1		.39	PM 6369	1		.39	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
110	MAN PNA	TEMP	.58	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE 15	1		.30	
				PROCESS			DB09	1		.30	PM 5600T	1		.30	
130	MAN PNA	MAG	.53	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.39	
				PROCESS			DB09	1		[redacted]	PM 6671	1		.39	

LSC-20092C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD 21018N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
180	MAN PNA	FPI	.11	TRANSIT			UP05	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
190	MAN PNA	FPI	.05	TRANSIT			[redacted]	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
220	MAN PNA	MAG	1.00	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI
				[redacted] PROCESS							CE 10	1		.39	STA 8A
				PROCESS			DB09	1		[redacted]	PM 6671	1		.39	BLDG 505
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERA[illegible] PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRA SHEET 1 OF 4

PCN / NSN / P/N 17575A WCD 21018N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
60	MAN PRA	Repa	.10	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		1.04	pm 6977	1		1.04	
				PROCESS			JA 11	1		2.34	pm 6977	1		2.34	
65	MAN PRA	Repa	.80	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.80	pm 0460	1		.80	
				PROCESS			JA 10	1		1.07	pm 0460	1		1.07	
70	MAN PRA	Repa	.10	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		1.04	pm 0460	1		1.04	
				PROCESS			JA 10	1		1.62	pm 0460	1		1.62	
80	MAN PRA	Repa	.20	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		1.04	pm 0460	1		1.04	
				PROCESS			JA 10	1		1.70	pm 0460	1		1.70	
228	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02	L				
				SETUP			JA 10	1		.50	pm 0060	1		.50	
				PROCESS			JA 10	1		.22	pm 0016	1		.22	

LSC-200020

OPERA I PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 4

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
230	MAN	Inst	1.00	TRANSIT			JA 09	1		.02					Bench
	PRA			SETUP			JA 09	1		.19					
				PROCESS			JA09	1		.11					
232	MAN	Mach	1.00	TRANSIT			JA 10	1		.02					
	PRA			SETUP			JA 10	1		.80	pm 0460	1		.80	
				PROCESS			JA 10	1		.83	Am 460	1		.83	
238	MAN	Mach	1.00	TRANSIT			JA 10	1		.02					
	PRA			SETUP			JA 10	1		.50	pm 0080	1		.50	
				PROCESS			JA 10	1		.29	pm 0080	1		.29	
240	MAN	Inst		TRANSIT			JA 09	1		.02					Bench
	PRA			SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.11					
242	MAN	Mach		TRANSIT			JA 10	1		.02					
	PRA			SETUP			JA 10	1		.81	pm 0460	1		.81	
				PROCESS			JA 10	1		.81	pm 0460	1		.81	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 4

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
248	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 0080	1		.50	
				PROCESS			JA 10	1		.30	pm 0080	1		.30	
249	MAN PRA	Inst	1.00	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.11					
250	MAN PRA	Mach	1.00	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.80					
				PROCESS			JA 09	1		.79					
251	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 0080	1		.50	
				PROCESS			JA 10	1		.30	pm 0080	1		.30	
252	MAN PRA	Inst	1.00	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.11					

OPERA : PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 4 OF 4

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
253	MAN	Mach	1.00	TRANSIT			TA 10	1		.02					
	PMA			SETUP			TA 10	1		.80	PM 0460	1		.20	
				PROCESS			TA 10	1		.85	PM 0460	1		.85	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN NSN P/N 17576A WCD 21019N WCD DATE 89061

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.11	
				PROCESS			DB09	1		[redacted]	PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
90	MAN PNA	TEMP	.16	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
110	MAN PNA	MAG	.16	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.11	
				PROCESS			DB09	1		[redacted] .11	PM 6671	1		.11	

LSC-20020C

OPERATION PROFILE

NAME KEESHAN ALC 00 DATE _____ RCC PGP Struts SHEET 1 OF 2

PCN / NSN / P/N 175769 WCD 21019N WCD DATE 89061

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
242	MAN PGP	LOAD	1.0	TRANSIT			OUHD	1		.01					LOAD on Paint Line
				SETUP											
				PROCESS			3509	1		.01	Pm0924	1		.01	
242A		WASH	1.0	TRANSIT							Pm0924	1		.02	Solvent WASH
				SETUP			3509	1		.01	Pm0924	1		.01	
				PROCESS							Pm0444	1		.01	
242B		MASK	1.0	TRANSIT							Pm0924	1		.02	MASK As Req.
				SETUP											
				PROCESS			3509	1		.03	Pm0924	1		.03	
242C		Prim	1.0	TRANSIT							Pm0924	1		.02	Prime
				SETUP		1.0	3509	1		.01	Pm0924	1		1.0	
				PROCESS							Pm0445	1		.01	
242D		PNT	1.0	TRANSIT	min	2.0	3509	1		.01	Pm0924	1	min	2.0	PAINT
				SETUP	AVE	3.0							AVE	3.0	
				PROCESS	MAX	4.0							MAX	4.0	
											Pm0446	1		.01	

LOADED on Rack that holds 80 pnuts. Time shown is for part.

C-5 MAIN Trunnion Pin

LSC-200920

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21019N WCD DATE 89061

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
2HRE	MAIN PGP	STRP	1.0	TRANSIT											Strip Mask & UNLOAD
				SETUP											
				PROCESS			3309	1		.05	PM0424	1		.05	
2H2F		INSP	1.0	TRANSIT											Inspect and paperwork
				SETUP											
				PROCESS			3309	1		.05					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

Keith

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRB SHEET 1 OF 1

PCN / NSN / P/N 17575A WCD 21019N WCD DATE 89061

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
70	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.02					Keith
				SETUP			JA 10	1		.29	PM 7310	1		.29	
				PROCESS			JA 10	1		306	PM 7310	1		306	
80	MAN PRB	Grin	.05	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 1402	1		.50	
				PROCESS			JA 10	1		367	PM 1402	1		367	
85	MAN PRB	Poli	1.00	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.28					
				PROCESS			JA 09	1		.37					
132	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	PM 7310	1		.29	
				PROCESS			JA 10	1		460	PM 7310	1		460	
170	MAN PRB	Grin	.05	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 1402	1		.50	
				PROCESS			JA 10	1		627	PM 1402	1		627	

LSC-20002C

OPERATION PROFILE

NAME KEESHAN ALC 00 DATE _____ RCC PGP Struts SHEET 1 OF 2

PCN _____ NSN _____ P/N 1757169 WCD 21020N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
195	MAN PGP	LOAD	1.0	TRANSIT			0UHD	1		.01					LOAD on Paint Line
				SETUP											
				PROCESS			3509	1		.01	Pm0924	1		.01	
195A		WASH	1.0	TRANSIT							Pm0924	1		.02	Solvent WASH
				SETUP			3509	1		.01	Pm0924	1		.01	
				PROCESS							Pm0444	1		.01	
195B		MASK	1.0	TRANSIT							Pm0924	1		.02	MASK As Req.
				SETUP											
				PROCESS			3509	1		.03	Pm0924	1		.03	
195C		Prim	1.0	TRANSIT							Pm0924	1		.02	Prime
				SETUP		1.0	3509	1		.01	Pm0924	1		1.0	
				PROCESS							Pm0445	1		.01	
195D		PNT	1.0	TRANSIT	min	2.0	3509	1		.01	Pm0924	1	min	2.0	PAINT
				SETUP	AVE	30							AVE	30	
				PROCESS	MAX	4.0							MAX	4.0	
											Pm0446	1		.01	

C-5 MAIN Anti Rotation Bolt

LOADED ON RACK THAT HOLDS 20 PARTS AT A TIME SHOWN IS 1 PART.

LSC-200020

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21020N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
195E	MAN PGP	STRP	1.0	TRANSIT											Strip Mask & UNLOAD
				SETUP											
				PROCESS			3309	1		.05	PM0424	1		.05	
195F		Insp	1.0	TRANSIT											Inspect & paperwork
				SETUP											
				PROCESS			3309	1		.05					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20020C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN NSN P/N 17576A WCD 21020N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.11	
				PROCESS			DB09	1		.11	PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
60	MAN PNA	TEMP	.26	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
80	MAN PNA	MAG	.26	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.11	
				PROCESS			DB09	1		.11	PM 6671	1		.11	

LSC-20012C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD 21020N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
140	MAN PNA	MAG	.16	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE 10	1		.11	BLDG 505
				PROCESS			DB09	1		.11	PM 6671	1		.11	
150	MAN PNA	FPI	.21	TRANSIT			UP05	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE 15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
190	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE 10	1		.11	BLDG 505
				PROCESS			DB09	1		.11	PM 6671	1		.11	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20092C

Keith

OPERA I PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRB SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21020N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
50	MAN PRB	Grn	1.00	TRANSIT			JE 10	1		.02					
				SETUP			JA 10	1		.29	PM 4179	1		.29	
				PROCESS			JA 10	1		.70	PM 4179	1		.70	
120	MAN PRB	Grn	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	PM 4179	1		.29	
				PROCESS			JA 10	1		.85	PM 4179	1		.85	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20002C

OPERATION PROFILE

NAME KERSHAW ALC 00 DATE _____ RCC PGP-Struts SHEET 1 OF 1

PCN
NSN
P/N

WCD 21024N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
205	MAN PGP	CLN	1.0	TRANSIT			00HD	1		.05					Hand degrease
				SETUP											
				PROCESS			3309	1		.08					
205A		MASK	1.0	TRANSIT											MASK
				SETUP											
				PROCESS			3309	1		.08					
206		Prim	1.0	TRANSIT											Prime
				SETUP											
				PROCESS		.5	3309	1		.08	Pm1340	1		.08	
206A		Pnt	1.0	TRANSIT											Pnt
				SETUP											
				PROCESS		.5	3309	1		.08	Pm134C	1		.08	
206B		Insp	1.0	TRANSIT											Inspect Strip & paperwork
				SETUP											
				PROCESS			3309	1		.08					

C-5 Main trunnion cross bolt

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN NSN P/N 17576A WCD 21024N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.11	
				PROCESS			DB09	1		.11	PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
70	MAN PNA	TEMP	.16	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
90	MAN PNA	MAG	.16	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE10	1		.11	
				PROCESS			DB09	1		[redacted]	PM 6671	1		.11	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD 21024N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
150	MAN PNA	MAG	.11	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE 10	1		.11	BLDG 505
				PROCESS			DB09	1		.11	PM 6671	1		.11	
160	MAN PNA	FPI	.16	TRANSIT			UP05	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE 15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
200	MAN PNA	MAG	1.00	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE 10	1		.11	BLDG 505
				PROCESS			DB09	1		.11	PM 6671	1		.11	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

Keith

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRB SHEET 1 OF 1

PCN / NSN / P/N 17575A WCD 21024N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
60	MAN PRB	Grn	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	6937	1		.29	
				PROCESS			JA 10	1		1.21	6937	1		1.21	
130	MAN PRB	Grn	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	6937	1		.29	
				PROCESS			JA 10	1		1.72	6937	1		1.72	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERA PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRA SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21024N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
55	MAN PRA	Recc	1.00	TRANSIT			IA 10	1		.02					
				SETUP			IA 10	1		.50	pm 5268	1		.50	
				PROCESS			IA 10	1		.47	pm 5268	1		.47	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN NSN P/N 17576A WCD 21025N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.11	
				PROCESS			DB09	1		.11	PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
60	MAN PNA	TEMP	.21	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE 15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
80	MAN PNA	MAG	.21	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.11	
				PROCESS			DB09	1		[redacted]	PM 6671	1		.11	

LSC-20092C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD 21025N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
140	MAN PNA	MAG	.11	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE 10	1		.11	BLDG 505
				PROCESS			DB09	1		[redacted]	PM 6671	1		[redacted]	
150	MAN PNA	FPI	.21	TRANSIT			[redacted]	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE 15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
190	MAN PNA	MAG	.89	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE 10	1		.11	BLDG 505
				PROCESS			DB09	1		[redacted]	PM 6671	1		[redacted]	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-2000/2C

OPERATION PROFILE

NAME KERSHAW ALC 00 DATE _____ RCC PGP Struts SHEET 1 OF 2

PCN
NSN
P/N 175769 WCD 21025N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
193	MAN PGP	LOAD	1.0	TRANSIT			OUHD	1		.01					LOAD on Paint Line
				SETUP											
				PROCESS			3509	1		.01	Pm0924	1		.01	
193A		WASH	1.0	TRANSIT							Pm0924	1		.02	Solvent WASH
				SETUP			3509	1		.01	Pm0924	1		.01	
				PROCESS							Pm0444	1		.01	
193B		MASK	1.0	TRANSIT							Pm0924	1		.02	MASK As Req.
				SETUP											
				PROCESS			3509	1		.03	Pm0924	1		.03	
195		Prim	1.0	TRANSIT							Pm0924	1		.02	Prime
				SETUP		1.0	3509	1		.01	Pm0924	1		1.0	
				PROCESS							Pm0445	1		.01	
195A		PNT	1.0	TRANSIT	min	2.0	3509	1		.01	Pm0924	1	min	2.0	PAINT
				SETUP	AVE	3.0							AVE	3.0	
				PROCESS	MAX	4.0							MAX	4.0	
											Pm0446	1		.01	

C-5 MAIN Side brace Apex bolt

LOADED ON RACK THAT HOLDS 80 PARTS AT A TIME SHOWN IS 1 PART.

LSC-20002C

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21025N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
195B	MAIN PGP	STRP	1.0	TRANSIT											Strip Mask & UNLOAD
				SETUP											
				PROCESS			3509	1		.05	PM0124	1		.05	
195C	PGP	Insp	1.0	TRANSIT											Inspect & paperwork
				SETUP											
				PROCESS			3509	1		.05					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

Keith

OPERATION PROFILE

NAME Turner ALC 60 DATE 6-21-89 RCC MANPRB SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21025N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
50	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	Pin 6937	1		.29	
				PROCESS			JA 10	1		1.25	Pin 6937	1		1.25	
120	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	Pin 6937	1		.29	
				PROCESS			JA 10	1		1.78	Pin 6937	1		1.78	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-2(XX)2C

OPERA PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRA SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21025 WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
45	MAN PRA	Rece	1.0U	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PW 5288	1		.50	
				PROCESS			JA 10	1		.47	PW 5288	1		.47	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20092C

OPERATION PROFILE

NAME KELLSHAW ALC 90 DATE _____ RCC PGP Struts SHEET 1 OF 2

PCN _____ NSN _____ P/N 17576A9 WCD 21026N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
145	MAN PGP	LOAD	1.0	TRANSIT			OUHD	1		.01					LOAD on Paint Line
				~~SETUP~~											
				PROCESS			3509	1		.01	PM0924	1		.01	
145A		WASH	1.0	TRANSIT							PM0924	1		.02	Solvent WASH
				SETUP			3509	1		.01	PM0924	1		.01	
				PROCESS							PM0444	1		.01	
145B		MASK	1.0	~~TRANSIT~~							PM0924	1		.02	MASK As Req.
				~~SETUP~~											
				PROCESS			3509	1		.03	PM0924	1		.03	
145C		Prim	1.0	~~TRANSIT~~							PM0924	1		.02	Prime
				~~SETUP~~		1.0	3509	1		.01	PM0924	1		1.0	
				PROCESS							PM0445	1		.01	
145D		PNT	1.0	~~TRANSIT~~	min	2.0	3509	1		.01	PM0924	1	min	2.0	PAINT
				~~SETUP~~	AVE	3.0							AVE	3.0	
				PROCESS	MAX	4.0							MAX	4.0	
C-5MAIN Collar Lock Collar											PM0446	1		.01	

LOADED ON rack Two holes 20 parts on time Shown is for part.

LSC-20002C

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
145E	MAN PGP	STRP	1.0	~~TRANSIT~~											strip mask & UNLOAD
				~~SETUP~~											
				PROCESS			3~~3~~09	1		.05	PM0424	1		.05	
145F		INSP	1.0	TRANSIT											Inspect & Paperwork
				SETUP											
				PROCESS			3~~3~~09	1		.05					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21026N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
120	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		[illegible]	
				PROCESS			DB 09	1		[illegible]	PM 6671	1		[illegible]	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200020

OPERA. . PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	
138	MAN PRA	Mach	1.00	TRANSIT			JA10	1		.02	L				
				SETUP			JA10	1		.50	Pm 0004	1		.50	
				PROCESS			JA10	1		.30	Pm 0004	1		.30	
140	MAN PRA	Inst	1.00	TRANSIT			JA09	1		.02					Bench
				SETUP			JA09	1		.14					
				PROCESS			JA09	1		.30					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20002C

OPERATION PROFILE CSA PITCH COLLAR ASSY

NAME CHARLES CRAWFORD ALC 00 DATE 6-17-89 RCC MAN PWW SHEET 1 OF 2

PCN
NSN
P/N 74692A

WCD 21029 WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
97	MAN PWW	VAPOR	1	TRANSIT			WF05	1		.03	CE 01	1		.25	Robert Kulberg
				SETUP											
				PROCESS			WF05	1		.25	pm 6973				
98	MAN PWW	BLAST		TRANSIT			WF05	1		.03	CE 01	1		.03	
				SETUP											
				PROCESS			WF05	1		.17	pm 0698	1		.17	
98A	MAN PWW	WASH		TRANSIT			WF05	1		.03	CE 01			.20	
				SETUP											
				PROCESS							pm 6973	1		.17	
100		SPRAY		TRANSIT							CE 01	1		.08	MASK AND SPRAY
				SETUP			WF10	1		.25	pm 6256	1		.25	
				PROCESS			WF10	1		.75	pm 6256	1		.75	
100A	MAN PWW	COOL		TRANSIT											COOL ON MACHINE AND REMOVE.
				SETUP											
				PROCESS		.25	WF10	1		.03	CE 01	1		.03	

LSC-20020C

OPERATION PROFILE

NAME Charles Crawford ALC 00 DATE 6-17-89 RCC MAD PWW SHEET 2 OF 2

PCN
NSN
P/N 74692A WCD 20029 WCD DATE 890225

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
1003	MAD PWW	WASH.	1	TRANSIT											WASH. DRY Seal. AND. Accept
				SETUP											
				PROCESS		12.75	WF10	1		.67					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

C5A MLC PITCH COLLAR

1 VAPOR - 15 min
2 GRIT BLAST 10 min WET
3 MASK - flood 15 min.
4 - SPRAY 45 m. PM 6259
5 COOL. - 45 min + REMOVE TO FLOOR
6 WASH off. 10 min
7 ~~seal~~ 45 (set 12 HRS
7 seal. 45 ON FLOOR

WORK CONTROL DOCUMENT (MEDS)

1 DATE	PAGE__OF__PAGES

2. JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6. DATE COMPLETED
21029 N			89036	

7. PART NUMBER	8 TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
		746925 10

13. SERIAL NUMBER	14 NOUN
CSA MLC	PITCH COLLAR, BRAKE.

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
64	079	[illegible]			
[illegible]	097	VAPOR DEGREASE [illegible]			
[illegible]	098	GRIT BLAST AXLE [illegible]			
[illegible]	100	FLAMESPRAY AXLE [illegible]			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	
		B	D	

☆ U.S. GOVERNMENT PRINTING OFFICE: 1988—548-163

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRA SHEET 1 OF 1

PCN / NSN / P/N 17575A WCD 21030N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
10	MAN PRA	Mch	.37	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.28					
				PROCESS			JA 09	1		1.79					
25	MAN PRA	Assy	.37	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.28					
				PROCESS			JA 09	1		3.15					
30	MAN PRA	Assy	.37	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.28					
				PROCESS			JA 09	1		4.65					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME Turner ALC 6U DATE 6-29-80 RCC MANPRA SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21031N WCD DATE 80305

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
30	MAN PRA	Mch	.92	TRANSIT			IA08	1		.02					Bench
				SETUP			IA08	1		.07					
				PROCESS			IA08	1		.08					
35	MAN PRA	Mch	.05	TRANSIT			IA09	1		.02					
				SETUP			IA09	1		.50	pm 0080	1			
				PROCESS			IA09	1		1.22	pm 0320	1			
45	MAN PRA	Assy	1.00	TRANSIT			IA09	1		.02					Bench
				SETUP			IA09	1		.08					
				PROCESS			IA09	1		.09					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME C CRAWFORD ALC 00 DATE 6-27-89 RCC MANPGP SHEET ___ OF ___

RGN
NSN
P/N 17576A WCD 21031N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
05	MAN PGP	DISASSY		TRANSIT											IN WCD 21058N
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME S. CRAWFORD ALC OO DATE 6-27-89 RCC MANPRP SHEET ___ OF ___

PCN
NSN
P/N 17576A WCD 21022N WCD DATE 8903U

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
05	MAN PGP	DISASS'M	1	TRANSIT											DN WCD 21058N
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20020C

OPERATION PROFILE

NAME Turner ALC 80 DATE 6-29-89 RCC MANPRB SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 7N32N WCD DATE 2-1-93

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
70	MAN PRB	Grin	.63	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.04	PM 6600	1		.04	
				PROCESS			JA 10	1		.56	PM 6600	1		.56	
75	MAN PRB	Grin	.63	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.28					
				PROCESS			JA 10	1		.19					
80	MAN PRB	Grin	.56	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	PM 7310	1		.29	
				PROCESS			JA 10	1		.92	PM 7310	1		.92	
90	MAN PRB	Grin	.56	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	PM 7310			.29	
				PROCESS			JA 10	1		.92	PM 7310			.92	
204	MAN PRB	Grin	.63	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	PM 7310	1		.29	
				PROCESS			JA 10	1		1.14	PM 7310	1		1.14	

OPERATION PROFILE

NAME Turner ALC OU DATE 6-29-89 RCC MANPRA SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21032N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
315	MAN PRA	ASS-/	1.00	TRANSIT			JA09	1		.07					
				SETUP											
				PROCESS			JA09	1		.26					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE UPPER PLATE C5-M1C

NAME CRAWFORD ALC 00 DATE 6-29-89 RCC MAN PGP SHEET ___ OF ___

PCN
NSN
P/N 17576 A

WCD 21083N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
05	MAN PGP	DISASSEM		TRANSIT											ON 21058D
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATIO.. PROFILE

NAME Turner ALC OC DATE 6-29-89 RCC MANPRA SHEET 1 OF 3

PCN / NSN / P/N 17575A WCD 21053N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
33	MAN PRA	Repz	.31	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.51	pm 0460	1		.51	
				PROCESS			JA 10	1		.73	pm 0460	T		.73	
35	MAN PRA	Repz	.39	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.51	pm 0460	1		.51	
				PROCESS			JA 10	1		1.05	pm 0460	1		1.05	
37	MAN PRA	Repz	.77	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.51	pm 0460	1		51	
				PROCESS			JA 10	1		.73	pm 0460	1		.73	
38	MAN PRA	Remo	.46	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.28					
				PROCESS			JA 09	1		.16					
72	MAN PRA	Mech	.31	TRANSIT			JA 09	1		.02					
				SETUP			JA 09	1		.50	pm 4131	1		.50	
				PROCESS			JA 09	1		.55	pm 4131	1		.55	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 3

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
73	MAN PRA	Inst	1.00	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.17					
74	MAN PRA	Mech	.39	TRANSIT			JA	1		.02					
				SETUP			JA	1		.50	pm 4131	1		.50	
				PROCESS			JA	1		.93	pm 4131	1		.93	
75	MAN PRA	Inst	1.00	TRANSIT			JA	1		.02					Bench
				SETUP			JA	1		.19				.19	
				PROCESS			JA	1		.29				.29	
76	MAN PRA	Mech	.77	TRANSIT			JA	1		.02					
				SETUP			JA	1		.50	pm 413L	1		.50	
				PROCESS			JA	1		.67	pm 4131	1		.67	
77	MAN PRA	Inst	1.00	TRANSIT			JA	1		.02					Bench
				SETUP			JA	1		.19					
				PROCESS			JA	1		.17					

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 3

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
78	WAH PRA	Inst	.62	TRANSIT			JA	1		.02					
				SETUP			JA	1		.31					
				PROCESS			JA	1		.43					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME Turner ALC 80 DATE 6-21-89 RCC MANPRA SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21034A WCD DATE 890550

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
40	MAN PRA	Repr	.68	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 0460	1		.50	
				PROCESS			JA 10	1		1.03	pm 0460	1		1.03	
50	MAN PRA	Repr	.68	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.28					
				PROCESS			JA 09	1		.24					
259	MAN PRA	Mach	.83	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 0084	1		.50	
				PROCESS			JA 10	1		.72	pm 0084	1		.72	
260	MAN PRA	Inst.	.83	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.33					
270	MAN PRA	Inst.	.83	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.50					
				PROCESS			JA 09	1		1.04					

Kerin

OPERA[illegible] PROFILE

NAME Turner ALC OU DATE 6-21-89 RCC MANPRB SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21034N WCD DATE 89C30

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
80	MAN PRB	Grin	.92	TRANSIT			IA 10	1		.02					
				SETUP			IA 10	1		.29	pm 6937	1		.29	
				PROCESS			IA 10	1		.58	pm 6937	1		.58	
90	MAN PRB	Grin	.97	TRANSIT			IA 10	1		.02					
				SETUP			IA 10	1		.29	pm 6937	1		.29	
				PROCESS			IA 10	1		.46	pm 6937	1		.46	
170	MAN PRB	Grin	.92	TRANSIT			IA 10	1		.02					
				SETUP			IA 10	1		.29	pm 6937	1		.29	
				PROCESS			IA 10	1		.84	pm 6937	1		.84	
180	MAN PRB	Grin	.97	TRANSIT			IA 10	1		.02					
				SETUP			IA 10	1		.09	pm 6937	1		.09	
				PROCESS			IA 10	1		.63	pm 6937	1		.63	
185	MAN PRB	Pol	1.00	TRANSIT			IA 09	1		.02					
				SETUP			IA 09	1		.09	pm 6937	1		.09	
				PROCESS			IA 09	1		.08	pm 6937	1		.08	

OPERATION PROFILE

NAME KERSHAW ALC 00 DATE _____ RCC MANPGP-Strut SHEET 1 OF _____

PCN
NSN
P/N _____ WCD 21034N WCD DATE 890530

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
275	MAN PGP	LOAD	1.0	TRANSIT			QUHD	1		.02					LOAD on LINE Note →
				~~SETUP~~											
				PROCESS			~~3809~~	1		.01	PM0924	1		.01	
275A		WASH	1.0	TRANSIT							PM0924	1		.02	SOLVENT WASH
				~~SETUP~~			~~3809~~	1		.01	PM0924	1		.01	
				PROCESS							PM0444	1		.01	
~~275B~~		MASK	1.0	TRANSIT							PM0924	1		.02	MASK AS Req.
				SETUP											
				PROCESS			3809	1		.05	PM0924	1		.05	
275C		PRIM	1.0	~~TRANSIT~~											
				~~SETUP~~		1.0	3809	1		.01	PM0924	1		1.0	
				PROCESS							PM0445	1		.01	
275D		PNT	1.0	~~TRANSIT~~	MIN	2.0	~~3809~~	1		.01	PM0924	1	MIN	2.0	
				~~SETUP~~	AVE	3.0							AVE	3.0	
				PROCESS	MAX	4.0							MAX	4.0	
											PM0446	1		.01	

PM0924 on back Contains up to 20 parts (time shown is per part)

C-5 main Anchor Shaft

LSC-20002C

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD 21034N WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
215E	MAN FGP	STRP	1.0	TRANSIT											~~Strip~~ and Unload
				SETUP											
				PROCESS			3~~09~~	1		.05	PM0924	1		.05	
215F		INSP	1.0	~~TRANSIT~~											Inspect and paperwork
				~~SETUP~~											
				PROCESS			3~~09~~	1		.08					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

C-5 main Anchor shaft

LSC-200920

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN [redacted] 17576A WCD 21034N WCD DATE 89050

NSN
P/N

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.11	
				PROCESS			DB09	1		.11	PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
100	MAN PNA	TEMP	.32	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE 15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
120	MAN PNA	MAG	.32	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.11	
				PROCESS			DB09	1		[redacted]	PM 6671	1		.11	

LSC-200020

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD 21034N WCD DATE 89050

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
200	MAN PNA	MAG	.05	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE 10	1		.11	BLDG 505
				PROCESS			DB09	1		.11	PM 6671	1		.11	
210	MAN PNA	FPI	.32	TRANSIT			OVHD	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE 15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
250	MAN PNA	MAG	.74	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE 10	1		.11	BLDG 505
				PROCESS			DB09	1		.11	PM 6671	1		.11	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN
NSN
P/N 17576A WCD 21035N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.11	
				PROCESS			DB09	1		[redacted]	PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
50	MAN PNA	TEMP	.05	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE 15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
70	MAN PNA	MAG	.05	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		[redacted]	
				PROCESS			DB09	1		[redacted]	PM 6671	1		[redacted]	

LSC-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21035N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
110	MAN PNA	MAG	.48	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		[redacted]	
				PROCESS			DB 09	1		[redacted]	PM 6671	1		[redacted]	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20020

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN
NSN
P/N [redacted] 17576A WCD 21036N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.11	
				PROCESS			DB09	1		.11	PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
40	MAN PNA	TEMP	.05	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
60	MAN PNA	MAG	.05	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE10	1		.11	
				PROCESS			DB09	1		.11	PM 6671	1		.11	

LSC-20020

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21036N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
110	MAN PNA	MAG	.69	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPT STA 8A
				[redacted] Process							CE 10	1		.11	BLDG 505
				PROCESS			D809	1		.11	PM 6671	1		.11	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20092C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 1

PCN NSN P/N 17576A WCD 21037N WCD DATE 89085

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.11	
				PROCESS			DB09	1		.11	PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
				TRANSIT											
				SETUP											
				PROCESS											
85	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE10	1		.11	BLDG 505
				PROCESS			DB09	1		.11	PM 6671	1		.11	

LSC-20092C

OPERATION PROFILE

NAME Kershaw ALC _____ DATE _____ RCC MANPGP struts SHEET 1 OF _____

PCN _____ NSN _____ P/N 17576A WCD 21038N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
117	MAN RCP	CLN	1.0	TRANSIT			OUHD	1		.05					Hand degrease
				~~SETUP~~											
				PROCESS			3309	1		.08					
117A		MASK	1.0	~~TRANSIT~~											mask
				~~SETUP~~											
				PROCESS			3309	1		.08					
117B		Prim	1.0	~~TRANSIT~~											Prime
				~~SETUP~~											
				PROCESS		.5	3309	1		.08	Pm1340	1		.08	
117C		Pnt	1.0	~~TRANSIT~~											Paint white
				~~SETUP~~											
				PROCESS		.5	3309	1		.08	Pm1340	1		.08	
117D		Insp	1.0	TRANSIT											Inspect & paperwork
				SETUP											
				PROCESS			3309	1		.08					

C-5 main, Roll Pin ID Paint

LSC-20002C

OPERATION PROFILE

NAME Mel Anderson ALC 00 DATE 23 June 89 RCC — SHEET 1 OF 2

PCN NSN P/N 17576A WCD 21038A WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.21	
				PROCESS			DB09	1		.21	PM 6369	1		.21	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
50	MAN PNA	TEMP	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.29	
				PROCESS			DB09	1		.29	PM 5600T	1		.29	
65	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE10	1		.21	BLDG 505
				PROCESS			DB09	1		.21	PM 6671	1		.21	

LSC-20020C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC -- SHEET 2 OF 2

PCN NSN P/N 17576A WCD 21038A WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
110	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPT STA 8A
				[redacted] Process							CE 10	1		.2	BLDG 505
				PROCESS			DB09	1		.2	PM 6671	1		.2	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20092C

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-19-89 RCC MANPRA SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 2038N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
40	MAN PRFI	Mech	.68	TRANSIT			IA II	1		.02					
				SETUP			IA II	1		.51	PM 727	1		.51	
				PROCESS			IA II	1		3.29	PM 727	1		3.29	
45	MAN PRA	Mech	1.00	TRANSIT			IA II	1		.02					
				SETUP			IA II	1		.51	PM 727	1		.51	
				PROCESS			IA II	1		1.89	PM 727	1		1.89	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-2(XX)2C

OPERATION PROFILE

NAME [illegible] ALC 00 DATE [illegible] RCC MAN PGP SHEET ___ OF ___

PCN
NSN
P/N 175-767A

WCD 21039N WCD DATE [illegible]

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
05	MAN PGP	D13550m	1	TRANSIT											IN WCD 21058
				SETUP											
				PROCESS				1		.25					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200020

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC —— SHEET 1 OF 1

NSN (PCN) P/N 17576A WCD 21090N WCD DATE 89045

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
9	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
9A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.07	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.10	PM 0679E	1		1.05	
9B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.05	PM 0679E	1		1.10	
9C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.09	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20092C

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-19-89 RCC MANPRA SHEET 1 OF 1

PCN / NSN / P/N 17575A WCD 21041N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
25	MAN PRA	March	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 0084	1		.50	
				PROCESS			JA 10	1		.76	pm 0084	1		.76	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200020

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC —— SHEET 1 OF 1

PCN NSN P/N 17576A WCD 21041N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
30	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
30A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.07	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.10	PM 0679E	1		1.05	
30B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.05	PM 0679E	1		1.10	
30C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.09	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20092C

OPERA PROFILE

NAME Turner ALC 00 DATE 6-20-89 RCC MANPRA SHEET 1 OF 1

PCN / NSN / PN 17575A WCD 21043N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
79	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 0084	1		.50	
				PROCESS			JA 10	1		.75	PM 0084	1		.75	
80	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.19	PM 0084	1		.19	
				PROCESS			JA 10	1		.22	PM 0084	1		.22	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC QQ DATE 23 JUNE 89 RCC —— SHEET 1 OF 1

PGM NSN P/N 17576A WCD 21043N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
15A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.07	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.10	PM 0679E	1		1.05	
15B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.05	PM 0679E	1		1.10	
15C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.09	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
50	MAN PNA	FPI	1.0	TRANSIT			[redacted]	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 1

PCRD NSN P/N 17576A WCD 21046N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
15A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.07	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.10	PM 0679E	1		1.05	
15B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.05	PM 0679E	1		1.10	
15C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.09	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC —— SHEET 1 OF 1

(PCN) NSN P/N 17576A WCD 21047N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
15A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.07	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.10	PM 0679E	1		1.05	
15B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.05	PM 0679E	1		1.10	
15C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.09	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
45	MAN PNA	FPI	1.0	TRANSIT			[redacted]	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE 15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	

LSC-200920

OPERA[illegible] PROFILE

NAME Turner ALC 00 DATE 6-19-89 RCC MANPRA SHEET 1 OF 1

PCN
NSN 17575A
P/N

WCD 21618 WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
45	MAN PRB	Hone	1.00	TRANSIT			JA 09	1		.02	Sunnen				
				SETUP			JA 09	1		.22	PM 4792	1		.22	
				PROCESS			JA 09	1		.16	PM 4792	1		.16	
50	MAN PRB	Hone	1.00	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.22					
				PROCESS			JA 09	1		.16					
90	MAN PRB	Hone	1.00	TRANSIT			JA 09	1		.02					
				SETUP			JA 09	1		.22	PM 4792	1		.22	
				PROCESS			JA 09	1		.16	PM 4792	1		.16	
93	MAN PRB	Pol	1.00	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.02					
				PROCESS			JA 09	1		.03					
				TRANSIT											
				SETUP											
				PROCESS											

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OPERATION PROFILE

NAME Turner ALC 00 DATE 6-19-89 RCC MANPRA SHEET 1 OF 3

PCN / NSN / P/N 17575A WCD 21648N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
55	MAN PRA	Nick	.20	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA09	1		.05					
				PROCESS			JA 09	1		.06					
65	MAN PRA	Bore	.40	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.51	pm 0460	1		.51	
				PROCESS			JA 10	1		.61	pm 0460	1		.61	
70	MAN PRA	Mach	.30	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.51	pm 0460	1		.51	
				PROCESS			JA 10	1		.64	pm 0460	1		.64	
75	MAN PRA	Repd	.20	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.51					
				PROCESS			JA 09	1		.48					
120	MAN PRA	Mach	.30	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.51	pm 0460	1		.51	
				PROCESS			JA 10	1		.64	pm 0460	1		.64	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 3

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
124	MAN PRA	Mech	.40	TRANSIT			IA 10	1		.02					
				SETUP			IA 10	1		.50	pm 0084	1		.50	
				PROCESS			IA 10	1		.29	pm 0084	1		.29	
125	MAN PIR	Inst.	.40	TRANSIT			IA 09	1		.02					Bench
				SETUP			IA09	1		.19					
				PROCESS			IA09	1		.17					
129	MAN PRA	Mech	.40	TRANSIT			IA 10	1		.02					
				SETUP			IA 10	1		.50	pm 0084	1		.50	
				PROCESS			IA 10	1		.29	pm 0084	1		.29	
140	MAN PRA	Remo	.10	TRANSIT			IA 09	1		.02					Bench
				SETUP			IA 09	1		.56					
				PROCESS			IA 09	1		.51					
145	MAN PRA	Inst.	.20	TRANSIT			IA 09	1		.02					Bench
				SETUP			IA09	1		.05					
				PROCESS			IA09	1		.08					

LSC-2000120

OPERA I PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 3

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
150	MAN PRA	Inst	.25	TRANSIT			JA09	1		.02					Bench
				SETUP			JA09	1		.28					
				PROCESS			JA09	1		.29					
155	MAN PRA	Inst	1.00	TRANSIT			JA09	1		.02					Bench
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.08					
158	MAN PRA	Mach	.20	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		.50	PM 0084	1		.50	
				PROCESS			JA10	1		.61	PM 0084	1		.61	
160	MAN PRA	Inst	1.00	TRANSIT			JA09	1		.02					Bench
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.95					
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20002C

OPERATION PROFILE CS MLG FLUID HOUSING

NAME Charles Crawford ALC 00 DATE 6-15-89 RCC MANPWW SHEET 1 OF ___

PCN
NSN
P/N 17576A WCD 21048 N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
115	MAN PWW	VAPOR	1	TRANSIT			WF05	1		.06	CE 01	1		.21	CHARLES PHINNEY
				SETUP											VAPOR DEGREASE AND MASK
				PROCESS			WF05	1		.25	PM 6973	1		.25	
115A	MAN PWW	BLAST	1	TRANSIT			WF05	1		.03	CE 01	1		.03	BLAST AND DEMASK
				SETUP											
				PROCESS			WF05	1		.09	PM 0698	1		.06	
115B	MAN PWW	WARM	1	TRANSIT			WF05	1		.03	CE 01	1		.11	WARM AND MASK
				SETUP											
				PROCESS			WF05	1		.25	PM 6973	1		.08	
115C	MAN PWW	SPRAY	1	TRANSIT											
				SETUP			WF10	1		.25	PM 6256	1		.25	
				PROCESS			WF10	1		.33	PM 6256	1		.33	
115D	MAN	COOL		TRANSIT											COOL DEMASK SEAL Accept
				SETUP											
				PROCESS			WF10	1	1.0	.58	PM 6256	1		1.16	

OPERA J PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 6 OF 9

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
269	MAN PRA	Mech	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 0080	1		.50	
				PROCESS			JA 10	1		8.74	PM 0080	1		8.74	
270	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		1.15					
278	MAN PRA	Mech	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 0080	1		.50	
				PROCESS			JA 08	1		1.76	PM 0080	1		1.76	
280	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.17					
288	MAN PRA	Mech	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 0080	1		.50	
				PROCESS			JA 10	1		1.76	PM 0080	1		1.76	

OPERA PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 9

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
290	MAN	Mech	1.00	TRANSIT			JA 10	1		.02					Bench
	PRA			SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.12					
295	MAN	Mike	1.00	TRANSIT			JA 10	1		.02					Bench
	PRA			SETUP			JA 10	1		.07					
				PROCESS			JA 10	1		.10					
298	MAN	Mech	1.00	TRANSIT			JA 10	1		.02					
	PRA			SETUP			JA 10	1		.50	PM 0080	1		.50	
				PROCESS			JA 10	1		.92	PM 0060	1		.92	
300	MAN	East	1.00	TRANSIT			JA 10	1		.02					Bench
	PRA			SETUP			JA 10	1		.50					
				PROCESS			JA 10	1		.92					
308	MAN	Mech	1.00	TRANSIT			JA 10	1		.02					
	PRA			SETUP			JA 10	1		.50	PM 0080	1		.50	
				PROCESS			JA 10	1		1.17	PM 0080	1		1.17	

LSC-200920

OPERA I PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 6 OF 9

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
310	MAN RPA	Inst	1.00	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.44					
36	MAN RPA	Mech	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 0080	1		.50	
				PROCESS			JA 10	1		.84	pm 0080	1		.84	
320	MAN RPA	Inst	1.00	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.44					
324	MAN RPA	Mech	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 0080	1		.50	
				PROCESS			JA 10	1		.84	pm 0080	1		.84	
325	MAN RPA	Inst	1.00	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.44					

LSC-20020C

OPERA PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
326	MAN	Mech	.05	TRANSIT			JA 10	1		.02					
	PRA			SETUP			JA 10	1		.50	PM 0080	1		.50	
				PROCESS			JA 10	1		1.16	PM 0080	1		1.16	
327	MAN	Inst	.05	TRANSIT			JA 10	1		.02					Bench
	PRA			SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.22					
329	MAN	Manu	.25	TRANSIT			JA 10	1		.02					
	PRA			SETUP			JA 10	1		.50	PM 0080	1		.50	
				PROCESS			JA 10	1		.73	PM 0080	1		.73	
330	MAN	Inst	.25	TRANSIT			JA 10	1		.02					Bench
	PRA			SETUP			JA 10	1		.19					
				PROCESS			JA 10	1		.68					
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN NSN P/N 17576A WCD 21016N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.22	
				PROCESS			DB09	1		.22	PM 6369	1		.22	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
140	MAN PNA	TEMP	.69	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
160	MAN PNA	MAG	.69	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.22	
				PROCESS			DB09	1		[redacted]	PM 6671	1		[redacted]	

LSC-20092C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD 2101GN WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
260	MAN PNA	MAG	.05	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.22	
				PROCESS			DB09	1		.22	PM 6671	1		.22	
				TRANSIT											
				SETUP											
				PROCESS											
270	MAN PNA	FPI	.05	TRANSIT			[redacted]	1		.05	PM 4118	1		.05	STA 26A BLDG 505
				[redacted] PROCESS							CE 15	1		1.09	
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
300	MAN PNA	MAG	.69	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE10	1		.22	
				PROCESS			DB09	1		.22	PM 6671	1		.22	
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN NSN P/N 17576A WCD 21016N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.22	
				PROCESS			DB09	1		.22	PM 6369	1		.22	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
140	MAN PNA	TEMP	.69	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.30	
				PROCESS			DB09	1		.30	PM 5600T	1		.30	
160	MAN PNA	MAG	.69	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.22	
				PROCESS			DB09	1		[redacted]	PM 6671	1		.22	

LSC-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD 21016N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
260	MAN PNA	MAG	.05	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE10	1		.22	BLDG 505
				PROCESS			DB09	1		.22	PM 6671	1		.22	
270	MAN PNA	FPI	.05	TRANSIT			UP05	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
300	MAN PNA	MAG	.69	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE 10	1		.22	BLDG 505
				PROCESS			DB09	1		.22	PM 6671	1		.22	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME KERSHAW ALC 00 DATE _____ RCC MANAGE - Struts SHEET 1 OF ___

PCN
NSN
P/N 7576A WCD 21016N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
335	man PGP	LOAD	1.0	TRANSIT			00HD	1		.05					Load onto paint line
				SETUP											
				PROCESS			3409	1		.02	PM0924	1		.02	
335A		WASH	1.0	TRANSIT							PM0924	1		.02	Solvent WASH
				SETUP			3409	1		.03	PM0924	1		.03	
				PROCESS							PM0444	1		.03	
335B		MASK	1.0	TRANSIT											MASK
				SETUP											
				PROCESS			3409	1		.08	PM0924	1		.08	
335C		Prim	1.0	TRANSIT							PM0924	1		.02	Prime
				SETUP		1.0	3409	1		.1	PM0924	1		.1	
				PROCESS							PM0445	1		.1	
335D		PNT	1.0	TRANSIT	min	2.0	3409	1		.1	PM0924	1		.1	PAINT
				SETUP	AVE	3.0					PM0446	1		.1	
				PROCESS	MAX	4.0									

C-5 Main Positioning Collar

LSC-20002C

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN / NSN / P/N _____ WCD 21016N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
335E	MAN RSP	STRP	1.0	TRANSIT											STRIP & UNLOAD
				SETUP											
				PROCESS			3309	1		.1	PM0924	1		.1	
335F		INSP	1.0	TRANSIT											INSPECT & PAPERWORK
				SETUP											
				PROCESS			3309	1		.05					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRB SHEET 1 OF 2

PCN
NSN
P/N 17575A WCD 21016N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
90	MAN PRB	Mech	.93	TRANSIT			JA 10	1		.02	J9				
				SETUP			JA 10	1		.76	pin 5307	1		.76	
				PROCESS			JA 10	1		5.87	pin 5307	1		5.87	
95	MAN PRB	Chem	.86	TRANSIT			JA 10	1		.02	J9				
				SETUP			JA 10	1		.28	pin 5307	1		.28	
				PROCESS			JA 10	1		.36	pin 5307	1		.36	
120	MAN PRB	Grin	.14	TRANSIT			JA 11	1		.02					CNC
				SETUP			JA 11	1		.50					
				PROCESS			JA 11	1		1.59					
130	MAN PRB	Grin	.07	TRANSIT			JA 11	1		.02					CNC
				SETUP			JA 11	1		.56					
				PROCESS			JA 11	1		2.12					
230	MAN PRB	Grin	.21	TRANSIT			JA 11	1		.02					CNC
				SETUP			JA 11	1		.50					
				PROCESS			JA 11	1		2.59					

OPERA. .N PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	
240	MAN PRB	Grin	.07	TRANSIT			JA 10	1		.02					CNC
				SETUP			JA 10	1		.50					
				PROCESS			JA 10	1		3.38					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERA PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRA SHEET 1 OF 3

PCN / NSN / P/N 17575A WCD 21016N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
55	MAN PRA	Remo	.07	TRANSIT			JA09	1		.02					Bench
				SETUP			JA09	1		.28					
				PROCESS			JA09	1		.24					
60	MAN PRA	Repa	.07	TRANSIT			JA09	1		.07					Bench
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.62					
70	MAN PRA	Repa	.05	TRANSIT			JA09	1		.02					Bench
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.62					
80	MAN PRA	Repa	.05	TRANSIT			JA09	1		.02					Bench
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.62					
303	MAN PRA	Mach	.14	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		.50	PM 5282	1		.50	
				PROCESS			JA10	1		1.30	PM 5282	1		1.30	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 3

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RC*	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
305	MAN	Inst	.14	TRANSIT			JA 09	1		.02					Bench
	PRA			SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.21					
308	MAN	Mach	1.00	TRANSIT			JA 10	1		.02	L				
	PRA			SETUP			JA 10	1		.50	pm 5282	1		.50	
				PROCESS			JA 10	1		.30	pm 5282	1		.30	
310	MAN	Inst	1.00	TRANSIT			JA 09	1		.02					Bench
	PRA			SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.30					
318	MAN	Mach	1.00	TRANSIT			JA 10	1		.02	L				
	PRA			SETUP			JA 10	1		.50	pm 5282	1		.50	
				PROCESS			JA 10	1		.30	pm 5282	1		.30	
320	MAN	Inst	1.00	TRANSIT			JA 09	1		.02					Bench
	PRA			SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.30					

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 3

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
328	MAN	Mach	1.00	TRANSIT			JA 10	1		.02					
	PRA			SETUP			JA 10	1		.50	PCN 5282	1		.50	
				PROCESS			JA 10	1		.30	PCN 5282	1		.30	
330	MAN	Inst	1.00	TRANSIT			JA 09	1		.02					Bench
	PRA			SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.30					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200020

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN NSN P/N 17576A WCD 21017N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.10	
				PROCESS			DB09	1		.10	PM 6369	1		.10	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
70	MAN PNA	TEMP	.11	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
90	MAN PNA	MAG	.11	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.10	
				PROCESS			DB09	1		[redacted]	PM 6671	1		.10	

LSC-200220

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD 21017N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
150	MAN PNA	MAG	.11	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.10	
				PROCESS			DB 09	1		.10	PM 6671	1		.10	
				TRANSIT											
				SETUP											
				PROCESS											
160	MAN PNA	FPI	.11	TRANSIT			[redacted]	1		.05	PM 4118	1		.05	STA 26A BLDG 505
				[redacted] PROCESS							CE 15	1		1.09	
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
200	MAN PNA	MAG	.58	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE10	1		.10	
				PROCESS			DB09	1		.10	PM 6671	1		.10	
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 1

PCN
NSN
P/N 17576A WCD 21017N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.11	
				PROCESS			DB09	1		.11	PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
70	MAN PNA	TEMP	.11	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
90	MAN PNA	MAG	.11	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.11	
				PROCESS			DB09	1		.11	PM 6671	1		.11	

LSC-200020

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN
NSN
P/N
WCD
WCD DATE

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
150	MAN PNA	MAG	.11	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE10	1		.11	BLDG 505
				PROCESS			DB09	1		.11	PM 6671	1		.11	
160	MAN PNA	FPI	.11	TRANSIT			UPOS	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
200	MAN PNA	MAG	.58	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE 10	1		.11	BLDG 505
				PROCESS			DB 09	1		.11	PM 6671	1		.11	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200020

OPERATION PROFILE

NAME KEESHAN ALC 00 DATE _____ RCC PGP Struts SHEET 1 OF 2

PCN
NSN
P/N 17576A9 WCD 2107N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
205	MAN PGP	LOAD	1.0	TRANSIT			OUHD	1		.01					LOAD on Paint Line
				SETUP											
				PROCESS			3309	1		.01	Pm0924	1		.01	
205A		WASH	1.0	TRANSIT							Pm0924	1		.02	Solvent WASH
				SETUP			3309	1		.01	Pm0924	1		.01	
				PROCESS							Pm0444	1		.01	
205B		MASK	1.0	TRANSIT							Pm0924	1		.02	MASK As Req.
				SETUP											
				PROCESS			3309	1		.03	Pm0924	1		.03	
205C		PRM	1.0	TRANSIT							Pm0924	1		.02	Prime
				SETUP		1.0	3309	1		.01	Pm0924	1		1.0	
				PROCESS							Pm0445	1		.01	
205D		PNT	1.0	TRANSIT	MIN	2.0	3309	1		.01	Pm0924	1	MIN	2.0	PAINT
				SETUP	AVE	3.0							AVE	3.0	
				PROCESS	MAX	4.0							MAX	4.0	
											Pm0446	1		.01	

LOADED ON Rack Truck Holds 80 Parts at a time Shown in Pm0446

C-5 MAIN Apex Shaft

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21017N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
205E	MAN PGP	STRP	1.0	TRANSIT											Strip Mask & UNLOAD
				SETUP											
				PROCESS			3509	1		.05	PM0124	1		.05	
205F		INSP	1.0	TRANSIT											Inspect & paperwork
				SETUP											
				PROCESS			3509	1		.05					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERA I PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRB SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21017N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
60	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	pm 6936	1		.29	
				PROCESS			JA 10	1		.77	pm 6936	1		.77	
130	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	pm 6936	1		.29	
				PROCESS			JA 10	1		1.02	pm 6936	1		1.02	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRA SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21017N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
55	MAN PAA	Rece	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 0054	1		.50	
				PROCESS			JA 10	1		.47	pm 0064	1		.47	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRB SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 2101BN WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
100	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.02					505
				SETUP			JA 10	1		1.06					
				PROCESS			JA 10	1		3.04					
160	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.2					505
				SETUP			JA 10	1		1.06					
				PROCESS			JA 10	1		4.19					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN NSN P/N 17576A WCD 21018N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.39	
				PROCESS			DB09	1		.39	PM 6369	1		.39	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
110	MAN PNA	TEMP	.58	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE 15	1		.30	
				PROCESS			DB09	1		.30	PM 5600T	1		.30	
130	MAN PNA	MAG	.53	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.39	
				PROCESS			DB09	1		.39	PM 6671	1		.39	

LSC-20012C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD Z101BN WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
180	MAN PNA	FPI	.11	TRANSIT			UP05	1		.05	PM 4118	1		.05	STA 26A BLDG 505
				[redacted] PROCESS							CE15	1		1.09	
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
190	MAN PNA	FPI	.05	TRANSIT			[redacted]	1		.05	PM 4118	1		.05	STA 26A BLDG 505
				[redacted] PROCESS							CE15	1		1.09	
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
220	MAN PNA	MAG	1.00	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.39	
				PROCESS			DB09	1		[redacted]	PM 6671	1		.39	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERA[illegible] PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRA SHEET 1 OF 4

PCN
NSN 17575A
P/N

WCD 21018N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
60	MAN PRA	Repa	.10	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		1.04	PM 6977	1		1.04	
				PROCESS			JA 11	1		2.34	PM 6977	1		2.34	
65	MAN PRA	Repa	.80	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.80	PM 0460	1		.80	
				PROCESS			JA 10	1		1.07	PM 0460	1		1.07	
70	MAN PRA	Repa	.10	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		1.04	PM 0460	1		1.04	
				PROCESS			JA 10	1		1.62	PM 0460	1		1.62	
80	MAN PRA	Repa	.20	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		1.04	PM 0460	1		1.04	
				PROCESS			JA 10	1		1.70	PM 0460	1		1.70	
228	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 0080	1		.50	
				PROCESS			JA 10	1		.22	PM 0080	1		.22	

OPERA I PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 4

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
230	MAN	Inst	1.00	TRANSIT			JA 09	1		.02					Bench
	PRA			SETUP			JA 09	1		.19					
				PROCESS			JA09	1		.11					
232	MAN	Mach	1.00	TRANSIT			JA 10	1		.02					
	PRA			SETUP			JA 10	1		.80	pm 0460	1		.80	
				PROCESS			JA 10	1		.83	Am 460	1		.83	
238	MAN	Mach	100	TRANSIT			JA 10	1		.02					
	PRA			SETUP			JA 10	1		.50	pm 0080	1		.50	
				PROCESS			JA 10	1		.29	pm 0080	1		.29	
240	MAN	Inst		TRANSIT			JA 09	1		.02					Bench
	PRA			SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.11					
242	MAN	Mach		TRANSIT			JA 10	1		.02					
	PRA			SETUP			JA 10	1		.81	pm 0460	1		.81	
				PROCESS			JA 10	1		.81	pm 0460	1		.81	

LSC-2000220

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 4

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
248	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 6680	1		.50	
				PROCESS			JA 10	1		.30	pm 0080	1		.30	
249	MAN PRA	Inst	1.00	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.11					
250	MAN PRA	Mach	1.00	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.80					
				PROCESS			JA 09	1		.79					
251	MAN PRA	Mch	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 0080	1		.50	
				PROCESS			JA 10	1		.30	pm 0080	1		.30	
252	MAN PRA	Inst	1.00	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.11					

OPERA : PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 4 OF 4

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	
253	MAN PHA	Mach	1.00	TRANSIT			TA 10	1		.02					
				SETUP			JA 10	1		.80	pm 0460	1		.20	
				PROCESS			TA 10	1		.85	pm 0460	1		.85	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN NSN P/N 17576A WCD 21019N WCD DATE 89061

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.11	
				PROCESS			DB09	1		[redacted]	PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
90	MAN PNA	TEMP	.16	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
110	MAN PNA	MAG	.16	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.11	
				PROCESS			DB09	1		[redacted]	PM 6671	1		.11	

LSC-20020

OPERATION PROFILE

NAME KERSHAW ALC 00 DATE _____ RCC PGP Struts SHEET 1 OF 2

PCN
NSN
P/N 17576A9 WCD 21019N WCD DATE 89061

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
242	MAN PGP	LOAD	1.0	TRANSIT			0UHD	1		.01					LOAD on Paint Line
				SETUP											
				PROCESS			3309	1		.01	PM0924	1		.01	
242A		WASH	1.0	TRANSIT							PM0924	1		.02	Solvent WASH
				SETUP			3309	1		.01	PM0924	1		.01	
				PROCESS							PM0444	1		.01	
242B		MASK	1.0	TRANSIT							PM0924	1		.02	MASK As Req.
				SETUP											
				PROCESS			3309	1		.03	PM0924	1		.03	
242C		Prim	1.0	TRANSIT							PM0924	1		.02	Prime
				SETUP		1.0	3309	1		.01	PM0924	1		1.0	
				PROCESS							PM0445	1		.01	
242D		PNT	1.0	TRANSIT	min	2.0	3309	1		.01	PM0924	1	min	2.0	PAINT
				SETUP	AVE	30							AVE	30	
				PROCESS	MAX	4.0							MAX	4.0	
											PM0446	1		.01	

C-5 MAIN Trunnion Pin

LOADED ON RACK THAT HOLDS 20 PARTS AT A TIME SHOWN ON PART.

LSC-20(X)2C

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21019N WCD DATE 89061

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
2HZE	MMN PGP	STRP	1.0	TRANSIT											Strip Mask & UNLOAD
				SETUP											
				PROCESS			3309	1		.05	PM0424	1		.05	
2K2F		Insp	1.0	TRANSIT											Inspect and paperwork
				SETUP											
				PROCESS			3309	1		.05					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20020C

Keith

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRB SHEET 1 OF 1

PCN / NSN / P/N 17575N WCD 21019N WCD DATE 89061

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
70	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.02					Keith
				SETUP			JA 10	1		.29	PM 7310	1		.29	
				PROCESS			JA 10	1		306	PM 7310	1		306	
80	MAN PRB	Grin	.05	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 1402	1		.50	
				PROCESS			JA 10	1		367	PM 1402	1		367	
85	MAN PRB	Poli	1.00	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.28					
				PROCESS			JA 09	1		.37					
132	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	PM 7310	1		.29	
				PROCESS			JA 10	1		460	PM 7310	1		460	
170	MAN PRB	Grin	.05	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 1402	1		.50	
				PROCESS			JA 10	1		627	PM 1402	1		627	

OPERATION PROFILE

NAME KELSHAW ALC 00 DATE _____ RCC PGP Struts SHEET 1 OF 2

PCN _____ NSN _____ P/N 175769 WCD 21020 N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
195	MAN PGP	LOAD	1.0	TRANSIT			OUHD	1		.01					LOAD on Paint Line
				SETUP											
				PROCESS			3509	1		.01	PM0924	1		.01	
195A		WASH	1.0	TRANSIT							PM0924	1		.02	Solvent WASH
				SETUP			3509	1		.01	PM0924	1		.01	
				PROCESS							PM0444	1		.01	
195B		MASK	1.0	TRANSIT							PM0924	1		.02	MASK As Req.
				SETUP											
				PROCESS			3509	1		.03	PM0924	1		.03	
195C		PRIM	1.0	TRANSIT							PM0924	1		.02	Prime
				SETUP		1.0	3509	1		.01	PM0924	1		1.0	
				PROCESS							PM0445	1		.01	
195D		PNT	1.0	TRANSIT	MIN	2.0	3509	1		.01	PM0924	1	MIN	2.0	PAINT
				SETUP	AVE	3.0							AVE	3.0	
				PROCESS	MAX	4.0							MAX	4.0	
											PM0446	1		.01	

C-5 MAIN Anti Rotation Bolt

LOADED ON Rack That holds 20 parts Time shown is per part.

LSC-200120

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21020N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
195E	MAN PGP	STRP	1.0	TRANSIT											strip mask & UNLOAD
				SETUP											
				PROCESS			3309	1		.05	PM0424	1		.05	
195F		Insp	1.0	TRANSIT											Inspect & paperwork
				SETUP											
				PROCESS			3309	1		.05					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN NSN P/N 17576A WCD 21020N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.11	
				PROCESS			DB09	1		.11	PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
60	MAN PNA	TEMP	.26	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
80	MAN PNA	MAG	.26	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.11	
				PROCESS			DB09	1		[redacted]	PM 6671	1		.11	

LSC-2002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD 21020N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
140	MAN PNA	MAG	.16	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.11	
				PROCESS			DB09	1		.11	PM 6671	1		.11	
150	MAN PNA	FPI	.21	TRANSIT			UP05	1		.05	PM 4118	1		.05	STA 26A BLDG 505
				[redacted] PROCESS							CE 15	1		1.09	
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
190	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.11	
				PROCESS			DB09	1		.11	PM 6671	1		.11	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

Keith

OPERA I PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRB SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21020N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
50	MAN PRB	Grn	1.00	TRANSIT			JE 10	1		.02					
				SETUP			JA 10	1		.29	PM 4179	1		.29	
				PROCESS			JA 10	1		.70	PM 4179	1		.70	
120	MAN PRB	Grn	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	PM 4179	1		.29	
				PROCESS			JA 10	1		.85	PM 4179	1		.85	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20002C

OPERATION PROFILE

NAME KERSHAW ALC 00 DATE _____ RCC PGP-Struts SHEET 1 OF 1

PCN
NSN
P/N _____ WCD 21024N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
205	MAN PGP	CLN	1.0	TRANSIT			00HD	1		.05					Hand degrease
				SETUP											
				PROCESS			3309	1		.08					
205A		MASK	1.0	TRANSIT											MASK
				SETUP											
				PROCESS			3309	1		.08					
206		Prim	1.0	TRANSIT											Prime
				SETUP											
				PROCESS		.5	3309	1		.08	Pm1340	1		.08	
206A		Pnt	1.0	TRANSIT											Pnt
				SETUP											
				PROCESS		.5	3309	1		.08	Pm1340	1		.08	
206B		IMP	1.0	TRANSIT											Inspect Strip + paperwork
				SETUP											
				PROCESS			3309	1		.08					

C-5 Main trunnion cross bolt

LSC-200926

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN NSN P/N 17576A WCD 21024N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.11	
				PROCESS			DB09	1		.11	PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
70	MAN PNA	TEMP	.16	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
90	MAN PNA	MAG	.16	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE10	1		.11	
				PROCESS			DB09	1		[redacted]	PM 6671	1		.11	

LSC-20020

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD 21024N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
150	MAN PNA	MAG	.11	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE 10	1		.11	BLDG 505
				PROCESS			DB09	1		.11	PM 6671	1		.11	
160	MAN PNA	FPI	.16	TRANSIT			UP05	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE 15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
200	MAN PNA	MAG	1.00	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE 10	1		.11	BLDG 505
				PROCESS			DB09	1		.11	PM 6671	1		.11	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20002C

Kent

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRB SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21024N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
60	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	6937	1		.29	
				PROCESS			JA 10	1		1.21	6937	1		1.21	
130	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	6937	1		.29	
				PROCESS			JA 10	1		1.72	6937	1		1.72	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRA SHEET 1 OF 1

PCN
NSN 17575A
P/N

WCD 21024N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
55	MAN PRA	Rece	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 12	1		.50	pm 5268	1		.50	
				PROCESS			JA 10	1		.47	pm 5268	1		.47	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20092C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN NSN P/N 17576A WCD 21025N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.11	
				PROCESS			DB09	1		.11	PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
60	MAN PNA	TEMP	.21	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
80	MAN PNA	MAG	.21	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.11	
				PROCESS			DB09	1		[redacted]	PM 6671	1		.11	

LSC-20092C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD 2102SN WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
140	MAN PNA	MAG	.11	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE 10	1		.11	BLDG 505
				PROCESS			DB09	1		[redacted]	PM 6671	1		[redacted]	
150	MAN PNA	FPI	.21	TRANSIT			[redacted]	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE 15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
190	MAN PNA	MAG	.89	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE 10	1		.11	BLDG 505
				PROCESS			DB09	1		[redacted]	PM 6671	1		[redacted]	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20092C

OPERATION PROFILE

NAME KELLSHAW ALC 00 DATE _____ RCC PGP Struts SHEET 1 OF 2

PCN
NSN
P/N 175769 WCD 21025N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
193	MAN PGP	LOAD	1.0	TRANSIT			OVHD	1		.01					LOAD on Paint Line
				~~SETUP~~											
				PROCESS			3509	1		.01	Pm0924	1		.01	
193A		WASH	1.0	TRANSIT							Pm0924	1		.02	Solvent WASH
				SETUP			3509	1		.01	Pm0924	1		.01	
				PROCESS							Pm0444	1		.01	
193B		MASK	1.0	~~TRANSIT~~							Pm0924	1		.02	MASK As Req.
				~~SETUP~~											
				PROCESS			3509	1		.03	Pm0924	1		.03	
195		Prim	1.0	~~TRANSIT~~							Pm0924	1		.02	Prime
				~~SETUP~~		1.0	3509	1		.01	Pm0924	1		1.0	
				PROCESS							Pm0445	1		.01	
195A		PNT	1.0	~~TRANSIT~~	min	2.0	3509	1		.01	Pm0924	1	min	2.0	PAINT
				~~SETUP~~	AVE	3.0							AVE	3.0	
				PROCESS	MAX	4.0							MAX	4.0	
											Pm0446	1		.01	

C-5 MAIN Side brace Apex bolt

LOADED on Rack Test bolts is 20 pnts Bar part. Time Shown is

LSC-20002C

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21025N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DAT. SOURCE COMMENTS
195B	MAN PGP	STRP	1.0	TRANSIT											Strip Mask & UNLOAD
				SETUP											
				PROCESS			3389	1		.05	PM0424	1		.05	
195C	PGP	INSP	1.0	TRANSIT											Inspect & PAPERWORK
				SETUP											
				PROCESS			3389	1		.05					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

Keith

OPERATION PROFILE

NAME Turner ALC 60 DATE 6-21-89 RCC MANPRB SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21025N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
50	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	pm 6937	1		.29	
				PROCESS			JA 10	1		1.25	pm 6937	1		1.25	
120	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	pm 6937	1		.29	
				PROCESS			JA 10	1		1.78	pm 6937	1		1.78	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERA PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRA SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21025 WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
45	MAN PRA	Rece	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PW 5288	1		50	
				PROCESS			JA 10	1		.47	PW 5288	1		.47	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME KERSHAW ALC 00 DATE _____ RCC PGP Struts SHEET 1 OF 2

PCN
NSN
P/N 175769 WCD 21026N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
145	MAN PGP	LOAD	1.0	TRANSIT			OUHD	1		.01					LOAD on Paint Line
				~~SETUP~~											
				PROCESS			3309	1		.01	PM0924	1		.01	
145A		WASH	1.0	TRANSIT							PM0924	1		.02	Solvent WASH
				SETUP			3309	1		.01	PM0924	1		.01	
				PROCESS							PM0444	1		.01	
145B		MASK	1.0	~~TRANSIT~~							PM0924	1		.02	MASK As Req.
				~~SETUP~~											
				PROCESS			3309	1		.03	PM0924	1		.03	
145C		Prim	1.0	~~TRANSIT~~							PM0924	1		.02	Prime
				~~SETUP~~		1.0	3309	1		.01	PM0924	1		1.0	
				PROCESS							PM0445	1		.01	
145D		PNT	1.0	~~TRANSIT~~	min	2.0	3309	1		.01	PM0924	1	min	2.0	PAINT
				~~SETUP~~	AVE	3.0							AVE	3.0	
				PROCESS	MAX	4.0							MAX	4.0	
C-5 MAIN		Collar Lock Collar									PM0446	1		.01	

LOADED ON Rack Test Units Time Shown is 20 PARTS or PART.

LSC-20020C

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
145E	MAIN PGP	STRP	1.0	TRANSIT											Strip Mask & UNLOAD
				SETUP											
				PROCESS			3309	1		.05	PM0424	1		.05	
145F		INSP	1.0	TRANSIT											Inspect & Paperwork
				SETUP											
				PROCESS			3309	1		.05					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21026N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
120	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.25	
				PROCESS			DB 09	1		.25	PM 6671	1		.25	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20002C

OPERA. , PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
138	MAN PRA	Mxh	1.00	TRANSIT			JA10	1		.02	L				
				SETUP			JA 10	1		.50	Pm 0004	1		.50	
				PROCESS			JA 10	1		.30	Pm 0004	1		.30	
140	MAN PRA	Inst	1.00	TRANSIT			JA09	1		.2					Bench
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.30					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE CSA PITCH COLLAR ASSY

NAME CHARLES CRAWFORD ALC 09 DATE 6-17-89 RCC MKIVWWW SHEET 1 OF 2

PCN
NSN
P/N 74692A

WCD 21029 WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
97	MAN PWW	VAPOR	1	TRANSIT			WF05	1		.03	CE 01	1		.25	ROTOMAT KULBERG
				SETUP											
				PROCESS			WF05	1		.25	pm 6973				
98	MAN PWW	BLAST		TRANSIT			WF06	1		.03	CE 01	1		.03	
				SETUP											
				PROCESS			WF05	1		.17	pm 0698	1		.17	
98A	MAN PWW	WASH		TRANSIT			WF05	1		.03	CE 01			.20	
				SETUP											
				PROCESS							pm 6978	1		.17	
100		SPRAY		TRANSIT							CE 01	1		.08	MASK AND SPRAY
				SETUP			WF10	1		.25	pm 6256	1		.25	
				PROCESS			WF10	1		.75	pm 6256	1		.75	
100A	MAN PWW	COOL		TRANSIT											COOL ON MACHINE AND REMOVE.
				SETUP											
				PROCESS		.75	WF10	1		.03	CE 01	1		.03	

LSC-20020C

OPERATION PROFILE

NAME Charles Crawford ALC 00 DATE 6-17-89 RCC MAN PWW SHEET 2 OF 2

PCN
NSN
P/N 74492A WCD 20029 WCD DATE 890225

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
1003	MAN PWW	WASH.	1	TRANSIT											WASH. DRY Seal AND. Accept
				SETUP											
				PROCESS		12.75	WF10	1		.67					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

C5A MLC PITCH COLLAR

1 VAPOR - 15 min
2 GRIT BLAST 10 min
3 MASK - tload. 15 min.
4 - Spray 45 m.
5 COOL. - 45 min
6 WASH off. 10 min
7 ~~seal~~ 45 (set 12 hrs
7 seal. 45

WET
PM 6259
+ REMOVE TO FLOOR
ON FLOOR

WORK CONTROL DOCUMENT (MEDS)

1 DATE	PAGE ___ OF ___ PAGES

2. JOB ORDER NO	3. QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
21029 N			89036	

7. PART NUMBER	8 TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
		746924 10

13. SERIAL NUMBER	14 NOUN
CS 4 MC 6	PITCH COLLAR. BRAKE.

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
64	079	EMP1			
SH	097	VAPOR DEGREASE			
DSB	098	GRIT BLAST AXLE			
DSB	100	FLAMESPRAY AXLE			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	
		B	D	

☆ U.S. GOVERNMENT PRINTING OFFICE: 1988—548-183

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-21-89 RCC MANPRA SHEET 1 OF 1

PCN / NSN / P/N 17575A WCD 21030N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
10	MAN PRA	Mtl	.37	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.28					
				PROCESS			JA 09	1		1.79					
25	MAN PRA	Assy	.37	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.28					
				PROCESS			JA 09	1		3.15					
30	MAN PRA	Assy	.37	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.28					
				PROCESS			JA 09	1		4.65					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME Turner ALC 6U DATE 6-29-80 RCC MANPRA SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21031N WCD DATE 80305

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
30	MAN PRA	Mach	.92	TRANSIT			IA08	1		.02					Fresh
				SETUP			IA08	1		.07					
				PROCESS			IA08	1		.08					
35	MAN PRA	Mach	.05	TRANSIT			IA09	1		.02					
				SETUP			IA09	1		.50	pm 0080	1			
				PROCESS			IA09	1		1.22	pm 0020	1			
45	MAN PRA	Assy	1.00	TRANSIT			IA09	1		.02					Bench
				SETUP			IA09	1		.08					
				PROCESS			IA09	1		.09					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME C CRAWFORD ALC 00 DATE 6-27-89 RCC MANPGP SHEET ___ OF ___

PCN
NSN
P/N 17576A WCD 21031N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
05	MAN PGP	DISASSY		TRANSIT											IN WCD 21005N
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200020

OPERATION PROFILE

NAME C. CRAWFORD ALC 00 DATE 6 [illegible] 89 RCC MANPGP SHEET ___ OF ___

PCN
NSN
P/N 17576A WCD 21032N WCD DATE 89030-

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
05	MAN PGP	DISASS'M	1	TRANSIT											DU WCD 21058N
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200020

OPERATION PROFILE

NAME Turner ALC 8U DATE 6-29-89 RCC MANPRB SHEET 1 OF 1

PCN / NSN / P/N 175755A WCD 21032N WCD DATE 2-13-

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
70	MAN PRB	Grin	.63	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.04	PM 6600	1		.04	
				PROCESS			JA 10	1		.56	PM 6600	1		.56	
75	MAN PRB	Grin	.63	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.28					
				PROCESS			JA 10	1		.19					
80	MAN PRB	Grin	.56	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	PM 7310	1		.29	
				PROCESS			JA 10	1		.92	PM 7310	1		.92	
90	MAN PRB	Grin	.56	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	PM 7310			.29	
				PROCESS			JA 10	1		.92	PM 7310			.92	
204	MAN PRB	Grin	.63	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	PM 7310	1		.29	
				PROCESS			JA 10	1		1.14	PM 7310	1		1.14	

LSC-20892C

OPERATION PROFILE

NAME Turner ALC OU DATE 6-29-89 RCC MANPRA SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21032N WCD DATE 8X035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
315	MAN PRA	Ass-/	1.00	TRANSIT			JA09	1		.07					
				SETUP											
				PROCESS			JA09	1		.26					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE UPPER PLATE CS-MLG

NAME CRAWFORD ALC 00 DATE 6-29-89 RCC MAN PGP SHEET ___ OF ___

PCN
NSN
P/N 17576 A

WCD 21083N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
05	MAN PGP	DISASSEM		TRANSIT											OU 21080
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATIO.. PROFILE

NAME Turner ALC OCL DATE 6-29-89 RCC MANPRA SHEET 1 OF 3

PCN
NSN
P/N 17575A WCD 21053N1 WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
33	MAN PRA	Repz	.31	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.51	pm 0460	1		.51	
				PROCESS			JA 10	1		.73	pm 0460	1		.73	
35	MAN PRA	Repz	.39	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.51	pm 0460	1		.51	
				PROCESS			JA 10	1		1.05	pm 0460	1		1.05	
37	MAN PRA	Repz	.77	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.51	pm 0460	1		51	
				PROCESS			JA 10	1		.73	pm 0460	1		.73	
38	MAN PRA	Remo	.46	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.28					
				PROCESS			JA 09	1		.16					
72	MAN PRA	Mech	.31	TRANSIT			JA 09	1		.02					
				SETUP			JA 09	1		.50	pm 4131	1		.50	
				PROCESS			JA 09	1		.55	pm 4131	1		.55	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 3

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
73	MAN PRA	Inst	1.00	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.17					
74	MAN PRA	Mech	.39	TRANSIT			JA	1		.02					
				SETUP			JA	1		.50	PN 4131	1		.50	
				PROCESS			JA	1		.93	PN 4131	1		.93	
75	MAN PRA	Inst	1.00	TRANSIT			JA	1		.02					Bench
				SETUP			JA	1		.19				.19	
				PROCESS			JA	1		.29				.29	
76	MAN PRA	Mech	.77	TRANSIT			JA	1		.02					
				SETUP			JA	1		.50	PN 4131	1		.50	
				PROCESS			JA	1		.67	PN 4131	1		.67	
77	MAN PRA	Inst	1.00	TRANSIT			JA	1		.02					Bench
				SETUP			JA	1		.19					
				PROCESS			JA	1		.17					

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 3

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
78	MMH/ RRA	Inst	.62	TRANSIT			JA	1		.02					
				SETUP			JA	1		.31					
				PROCESS			JA	1		.43					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME Turner ALC 80 DATE 6-21-89 RCC MANPRA SHEET 1 OF 1

PCN / NSN / P/N 17575A WCD 21034N WCD DATE 89050

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
40	MAN PRA	Repr	.68	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 0460	1		.50	
				PROCESS			JA 10	1		1.03	PM 0460	1		1.03	
50	MAN PRA	Repr	.68	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.28					
				PROCESS			JA 09	1		.24					
259	MAN PRA	Mach	.83	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 0084	1		.50	
				PROCESS			JA 10	1		.72	PM 0084	1		.72	
260	MAN PRA	Inst.	.83	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.33					
270	MAN PRA	Inst.	.83	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.50					
				PROCESS			JA 09	1		1.04					

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OPERA[illegible] PROFILE

NAME Turner ALC OU DATE 6-21-89 RCC MANPRB SHEET 1 OF 1

PCN NSN P/N 17575A WCD 21634N WCD DATE 89C30

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
80	MAN PRB	Grin	.92	TRANSIT			IA 16	1		.02					
				SETUP			IA 10	1		.29	pm 6937	1		.29	
				PROCESS			IA 16	1		.58	pm 6937	1		.58	
90	MAN PRB	Grin	.97	TRANSIT			IA 10	1		.02					
				SETUP			IA 10	1		.29	pm 6937	1		.29	
				PROCESS			IA 10	1		.46	pm 6937	1		.46	
170	MAN PRB	Grin	.92	TRANSIT			IA 10	1		.02					
				SETUP			IA 10	1		.29	pm 6937	1		.29	
				PROCESS			IA 10	1		.84	pm 6937	1		.84	
180	MAN PRB	Grin	.97	TRANSIT			IA 10	1		.02					
				SETUP			IA 10	1		.09	pm 6937	1		.09	
				PROCESS			IA 10	1		.63	pm 6937	1		.63	
185	MAN PRB	Pol	1.00	TRANSIT			IA 09	1		.02					
				SETUP			IA 09	1		.09	pm 6937	1		.09	
				PROCESS			IA 09	1		.08	pm 6937	1		.08	

OPERATION PROFILE

NAME KERSHAW ALC 00 DATE _____ RCC MANPGP-STRUT SHEET 1 OF _____

PCN
NSN
P/N _____ WCD 21034N WCD DATE 89050

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
275	MAN PGP	LOAD	1.0	TRANSIT			OUHD	1		.02					LOAD on LINE Note →
				SETUP											
				PROCESS			3409	1		.01	PM0924	1		.01	
275A		WASH	1.0	TRANSIT							PM0924	1		.02	SOLVENT WASH
				SETUP			3409	1		.01	PM0924	1		.01	
				PROCESS							PM0444	1		.01	
275B		MASK	1.0	TRANSIT							PM0924	1		.02	MASK AS Req.
				SETUP											
				PROCESS			3409	1		.05	PM0924	1		.05	
275C		PRIM	1.0	TRANSIT											
				SETUP		1.0	3409	1		.01	PM0924	1		1.0	
				PROCESS							PM0444	1		.01	
275D		PNT	1.0	TRANSIT	min	2.0	3409	1		.01	PM0924	1	min	2.0	
				SETUP	AVE	3.0							AVE	3.0	
				PROCESS	MAX	4.0							MAX	4.0	
											PM0446	1		.01	

C-5 main Anchor Shaft

PM0924 on Rack Contains up to 20 parts (time shown is per part)

LSC-20020C

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD 21034N WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
215E	MAN FGP	STRP	1.0	TRANSIT											~~Strip~~ and Unload
				SETUP											
				PROCESS			3509	1		.05	PM0924	1		.05	
215F		INSP	1.0	~~TRANSIT~~											Inspect and paperwork
				~~SETUP~~											
				PROCESS			3509	1		.08					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

C-5 main Anchor shaft

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN [redacted] 17576A NSN P/N WCD 21034N WCD DATE 89050

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.11	
				PROCESS			DB09	1		[redacted]	PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
100	MAN PNA	TEMP	.32	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE 15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
120	MAN PNA	MAG	.32	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		.11	
				PROCESS			DB09	1		[redacted]	PM 6671	1		.11	

LSC-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD 21034N WCD DATE 89050

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
200	MAN PNA	MAG	.05	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE 10	1		.11	BLDG 505
				PROCESS			DB09	1		.11	PM 6671	1		.11	
210	MAN PNA	FPI	.32	TRANSIT			UPOS	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE 15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
250	MAN PNA	MAG	.74	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE 10	1		.11	BLDG 505
				PROCESS			DB09	1		.11	PM 6671	1		.11	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-2000-2C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN NSN P/N 17576A WCD 21035N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.11	
				PROCESS			DB09	1		[redacted]	PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
50	MAN PNA	TEMP	.05	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE 15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
70	MAN PNA	MAG	.05	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		[redacted]	
				PROCESS			DB09	1		[redacted]	PM 6671	1		[redacted]	

LSC-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD 21035N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
110	MAN PNA	MAG	.48	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE 10	1		[redacted]	
				PROCESS			DB 09	1		[redacted]	PM 6671	1		[redacted]	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN [redacted] 17576A WCD 21036N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.11	
				PROCESS			DB09	1		.11	PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
40	MAN PNA	TEMP	.05	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
60	MAN PNA	MAG	.05	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE10	1		.11	BLDG 505
				PROCESS			DB09	1		.11	PM 6671	1		.11	

LSC-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21036N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
110	MAN PNA	MAG	.69	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] Process							CE 10	1		.11	BLDG 505
				PROCESS			DB09	1		.11	PM 6671	1		.11	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 1

PCN NSN P/N 17576A WCD 21037N WCD DATE 89085

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.11	
				PROCESS			DB09	1		.11	PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
				TRANSIT											
				SETUP											
				PROCESS											
85	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE10	1		.11	
				PROCESS			DB09	1		.11	PM 6671	1		.11	

LSC-20092C

OPERATION PROFILE

NAME Kershaw ALC _____ DATE _____ RCC MANPGP struts SHEET 1 OF _____

PCN
NSN
P/N 17576A WCD 21038N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
117	MAN RCP	CLN	1.0	TRANSIT			OUHD	1		.05					Hand degrease
				SETUP											
				PROCESS			3309	1		.08					
117A		mask	1.0	TRANSIT											mask
				SETUP											
				PROCESS			3309	1		.08					
117B		Prim	1.0	TRANSIT											Prime
				SETUP											
				PROCESS		.5	3309	1		.08	Pm1340	1		.08	
117C		Pnt	1.0	TRANSIT											Paint white
				SETUP											
				PROCESS		.5	3309	1		.08	Pm1340	1		.08	
117D		Insp	1.0	TRANSIT											Inspect & paperwork
				SETUP											
				PROCESS			3309	1		.08					

C-5 main, Roll Pin ID paint

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN
NSN
P/N 17576A WCD 21038A WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.21	
				PROCESS			DB09	1		.21	PM 6369	1		.21	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
50	MAN PNA	TEMP	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.29	
				PROCESS			DB09	1		.29	PM 5600T	1		.29	
65	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE10	1		.21	
				PROCESS			DB09	1		.21	PM 6671	1		.21	

LSC-30002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD 21038A WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
110	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPT STA 8A
				[redacted] PROCESS							CE 10	1		.2	BLDG 505
				PROCESS			DB09	1		.2	PM 6671	1		.2	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-19-89 RCC MANPRA SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 2038N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
40	MAN PRA	Mach	.68	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.51	pm 7217	1		.51	
				PROCESS			JA 11	1		3.29	pm 7217	1		3.29	
45	MAN PRA	Mach	1.00	TRANSIT			JA 11	1		.02					
				SETUP			JA 11	1		.51	pm 7217	1		.51	
				PROCESS			JA 11	1		1.89	pm 7217	1		1.89	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20012C

OPERATION PROFILE

NAME [illegible] ALC 00 DATE [illegible] RCC MAN PGP SHEET ___ OF ___

PCN
NSN
P/N 175-767A WCD 21039N WCD DATE [illegible]

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
06	MAN PGP	D13455m	1	TRANSIT											IN WCN 21058
				SETUP											
				PROCESS				1		.25					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC —— SHEET 1 OF 1

N. MRP

PCN
NSN
P/N 17576A

WCD 21040N WCD DATE 89045

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
9	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
9A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.07	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.10	PM 0679E	1		1.05	
9B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.05	PM 0679E	1		1.10	
9C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.09	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-19-89 RCC MANPRA SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21041N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
25	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 0084	1		.50	
				PROCESS			JA 10	1		.76	pm 0084	1		.76	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 1

PCN NSN P/N 17576A WCD 21041N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
30	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
30A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.07	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.10	PM 0679E	1		1.05	
30B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.05	PM 0679E	1		1.10	
30C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.09	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-20-89 RCC MANPRA SHEET 1 OF 1

PCN / NSN / P/N 17575A WCD 21043N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
79	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 0084	1		.50	
				PROCESS			JA 10	1		.75	PM 0084	1		.75	
80	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02					Bench
				SETUP			JA 10	1		.19	PM 0084	1		.19	
				PROCESS			JA 10	1		.22	PM 0084	1		.22	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200020

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC —— SHEET 1 OF 1

PCN NSN P/N 17576A WCD 21043N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
15A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.07	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.10	PM 0679E	1		1.05	
15B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.05	PM 0679E	1		1.10	
15C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.09	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
50	MAN PNA	FPI	1.0	TRANSIT			[redacted]	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE 15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC —— SHEET 1 OF 1

PCN NSN P/N 17576A WCD 21046N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
15A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.07	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.10	PM 0679E	1		1.05	
15B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.05	PM 0679E	1		1.10	
15C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.09	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200020

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC —— SHEET 1 OF 1

PCN NSN P/N 17576A WCD 21047N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
15A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.07	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.10	PM 0679E	1		1.05	
15B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.05	PM 0679E	1		1.10	
15C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.09	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
45	MAN PNA	FPI	1.0	TRANSIT			[redacted]	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE 15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	

LSC-200020

OPERA PROFILE

NAME Turner ALC 00 DATE 6-19-89 RCC MANPRA SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21018 WCD DATE 890ct0

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
45	MAN PRB	Hone	1.00	TRANSIT			JA 09	1		.02	Sunnen				
				SETUP			JA 09	1		.22	PM 4792	1		.22	
				PROCESS			JA 09	1		.16	PM 4792	1		.16	
50	MAN PRB	Hone	1.00	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.22					
				PROCESS			JA 09	1		.16					
90	MAN PRB	Hone	1.00	TRANSIT			JA 09	1		.02					
				SETUP			JA 09	1		.22	PM 4792	1		.22	
				PROCESS			JA 09	1		.16	PM 4792	1		.16	
93	MAN PRB	Pol	1.00	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.02					
				PROCESS			JA 09	1		.03					
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20002C

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-19-89 RCC MANPRA SHEET 1 OF 3

PCN / NSN / P/N 17575A WCD 21648N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
55	MAN PRA	Nick	.20	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA09	1		.05					
				PROCESS			JA 09	1		.06					
65	MAN PRA	Bore	.40	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.51	pm 0460	1		.51	
				PROCESS			JA 10	1		.61	pm 0460	1		.61	
70	MAN PRA	Mach	.30	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.51	pm 0460	1		.51	
				PROCESS			JA 10	1		.64	pm 0460	1		.64	
75	MAN PRA	Repd	.20	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.51					
				PROCESS			JA 09	1		.48					
120	MAN PRA	Mach	.30	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.51	pm 0460	1		.51	
				PROCESS			JA 10	1		.64	pm 0460	1		.64	

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 3

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
124	MAN PRA	Mech	.40	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 0084	1		.50	
				PROCESS			JA 10	1		.29	pm 0084	1		.29	
125	MAN PIR	Inst.	.40	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.17					
129	MAN PRA	Mech	.40	TRANSIT			JA 10	1		.02	1				
				SETUP			JA 10	1		.50	pm 0084	1		.50	
				PROCESS			JA 10	1		.29	pm 0084	1		.29	
140	MAN PRA	Remo	.10	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.56					
				PROCESS			JA 09	1		.51					
145	MAN PRA	Inst.	.20	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.05					
				PROCESS			JA09	1		.08					

OPERA I PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 3

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
150	MAN PRA	Inst	.25	TRANSIT			JA09	1		.02					Bench
				SETUP			JA09	1		.28					
				PROCESS			JA09	1		.29					
155	MAN PRA	Inst	1.00	TRANSIT			JA09	1		.02					Bench
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.08					
158	MAN PRA	Mach	.20	TRANSIT			JA10	1		.02					
				SETUP			JA10	1		.50	pm 0084	1		.50	
				PROCESS			JA10	1		.61	pm 0084	1		.61	
160	MAN PRA	Inst	1.00	TRANSIT			JA09	1		.02					Bench
				SETUP			JA09	1		.19					
				PROCESS			JA09	1		.95					
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE CS MLG FLUID HOUSING

NAME Charles Crawford ALC 00 DATE 6-15-89 RCC MANPWW SHEET 1 OF ___

PCN NSN P/N 17576A WCD 21048N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
115	MAN PWW	VAPOR	1	TRANSIT			WF05	1		.06	CE 01	1		.21	CHARLES PHINNEY
				SETUP											VAPOR DEGREASE AND MASK
				PROCESS			WF05	1		.25	PM 6973	1		.25	
115A	MAN PWW	BLAST	1	TRANSIT			WF05	1		.03	CE 01	1		.03	BLAST AND DEMASK
				SETUP											
				PROCESS			WF05	1		.09	PM 0698	1		.06	
115B	MAN PWW	WASH	1	TRANSIT			WF05	1		.03	CE 01	1		.11	WARM AND MASK
				SETUP											
				PROCESS			WF05	1		.25	PM 6973	1		.08	
115C	MAN PWW	SPRAY	1	TRANSIT											
				SETUP			WF10	1		.25	PM 6256	1		.25	
				PROCESS			WF10	1		.33	PM 6256	1		.33	
115D	MAN	COOL		TRANSIT											COOL DEMASK SEAL Accept
				SETUP											
				PROCESS			WF10	1	1.0	.58	PM 6256	1		1.16	

C5 min FLUID TRANSFER HOUSING

115 VAPOR DEGREASE IT 15 min

MASK IT 15 min

GRIT BLAST IT 4 min.

EDG MASK IT. 2 min

VAPOR DEGREASE for WARM up. 5 min

MASK. 10

LATH. (BOOTH) (set up) = 15 min. PM 6256

RUN Time 20 min

(Spray Five in 15 cool down between Passes)

DEMASK IT 5 min.

SEAL. 45 mins

(needs to dry) 2 min per seal and dry time

210480 WORK CONTROL DOCUMENT (MEDS)

1 DATE 89040 | PAGE__OF__PAGES

2 JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5. DATE SCHED.	6 DATE COMPLETED
17576A				

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
C-5 MAIN		
13. SERIAL NUMBER	14 NOUN	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		ANODIZE HOUSING I.D. TYPE II		003 AS03	
26	100	ANODIZE HOUSING I.D. TYPE II		001 MNHRC	
		HARD ANODIZE I.D. COMPLETE		001 MNHRC	
26	105	HARD ANODIZE I.D. COMPLETE		001 MNHRC	
		ALODINE MINOR REWORK REPAIR		003 AH01 003 AL010	
26	110	ALODINE MINOR REWORK REPAIR		001 MNHRC	
		[redacted]SING ALUM. WIRE OR		003 TA01	
				001 MNHWW	
		*C/P *OVE		003 FS07	
69	120	MACHINE FLAME SPRAY TO 1.998/1.996		001 MNHRA	
		LIMITS ARE EXCEEDED		003 MV01	
		RECORD REASON & CAUSE FOR EXCEEDING			
		*C/P MOVE			
69	~~124~~	MACHINE SMALL BUSHING		001 MNHRA	
				003 LE02	
69	125	INSTALL (SMALL) BUSHING		001 MNHRA	
		USE .0005/.0015 PRESS FIT. REAM TO		003 SE01	
69	129	0.6248/0.6252 *C/P MOVE MACHINE LARGE BUSHING		001 MNHRA	
				003 LE02	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	
		B	D	

AFLC FORM 958 NOV. 80 PREVIOUS EDITION WILL BE USED

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC —— SHEET 1 OF 1

PCN NSN P/N 17576A WCD 21048N WCD DATE 89090

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
15A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.07	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.10	PM 0679E	1		1.05	
15B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.05	PM 0679E	1		1.10	
15C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.09	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
40	MAN PNA	FPI	1.0	TRANSIT			[redacted]	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	

LSC-20002C

OPERATION PROFILE

NAME KELLSHAW ALC 00 DATE _____ RCC PGP Struts SHEET 1 OF 2

PCN _____ NSN 1757669 P/N _____ WCD 21043N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
170	MAN PGP	LOAD	1.0	TRANSIT			OUHD	1		.01					LOAD on Paint Line
				~~SETUP~~											
				PROCESS			3509	1		.01	Pm0924	1		.01	
170A		WASH	1.0	TRANSIT							Pm0924	1		.02	Solvent WASH
				SETUP			3509	1		.01	Pm0924	1		.01	
				PROCESS							Pm0444	1		.01	
170B		MASK	1.0	~~TRANSIT~~							Pm0924	1		.02	MASK As Req.
				~~SETUP~~											
				PROCESS			3509	1		.03	Pm0924	1		.03	
170C		Prim	1.0	~~TRANSIT~~							Pm0924	1		.02	Prime
				~~SETUP~~		1.0	3509	1		.01	Pm0924	1		1.0	
				PROCESS							Pm0445	1		.01	
170D		PNT	1.0	~~TRANSIT~~	min	2.0	3509	1		.01	Pm0924	1	min	2.0	PAINT
				~~SETUP~~	AVE	3.0							AVE	3.0	
				PROCESS	MAX	4.0							MAX	4.0	
C-5 MAIN Fluid transfer Housing											Pm0446	1		.01	

LOADED on Same Carrier 4 parts / carrier Time shown is for 1 part

ESC-20012C

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21048N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
70E	MAIN PGP	STRP	1.0	~~TRANSIT~~											Strip Mask & Unload
				~~SETUP~~											
				PROCESS			3509	1		.05	PM0424	1		.05	
70F		INSP	1.0	TRANSIT											Inspect & Paperwork
				SETUP											
				PROCESS			3509	1		.05					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

Rock Ring

NAME C. Crawford ALC 00 DATE 6-27-89 RCC MANPGP SHEET ___ OF ___

PCN
NSN 1375 76A
P/N

WCD 21049N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
05	MAN PGP	DISASSY	1	TRANSIT											ON WCD 21058N
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-2000206

OPERA. .N PROFILE

NAME Turner ALC 00 DATE 6-19-89 RCC MANPRA SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 210SIN WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
40	MAN PRA	Rece	1.00	TRANSIT			JA 10	1		.02	L pm				
				SETUP			JA 10	1		.50	0084 pm	1		.50	
				PROCESS			JA 10	1		.47	0084	1		.47	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-19-89 RCC MANPRB SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21051N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
50	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	7273	1		.29	
				PROCESS			JA 10	1		.67	7273	1		.69	
110	MAN PRB	Grin	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	7273	1		.29	
				PROCESS			JA 10	1		.86	7273	1		.86	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC —— SHEET 1 OF 1

PCN NSN P/N 17576A WCD 21051N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
15A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.07	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.10	PM 0679E	1		1.05	
15B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.05	PM 0679E	1		1.10	
15C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.09	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
140	MAN PNA	FPI	1.0	TRANSIT			[redacted]	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC —— SHEET 1 OF 1

PCN NSN P/N 17576A WCD 2105ZN WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
15A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.07	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.10	PM 0679E	1		1.05	
15B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.05	PM 0679E	1		1.10	
15C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.09	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
50	MAN PNA	FPI	1.0	TRANSIT			~~KI07~~	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-20-89 RCC MANPRB SHEET 1 OF 1

PCN / NSN / PIN 17575A WCD 21053N1 WCD DATE 89069

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
70	MAN PRB	Grin		TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	PM 4179	1		.29	
				PROCESS			JA 10	1		.50	PM 4179	1		.50	
180	MAN PRB	Grin		TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.29	PM 4179	1		.29	
				PROCESS			JA 10	1		.62	PM 4179	1		.62	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC PGP-Struts SHEET 1 OF _____

PCN
NSN
P/N _____ WCD 21053N WCD DATE 929069

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
280	MAIN PGP	CLN	1.0	TRANSIT			OUHD	1		.05					Clean (solvent WASH)
				~~SETUP~~			3309	1		.02	PT0002	1		.02	
				PROCESS							PM0444	1		.02	
280A		MASK	1.0	~~TRANSIT~~											MASK AS Req.
				~~SETUP~~											
				PROCESS			3309	1		.05	PT0002	1		.05	
280B		Prim	1.0	~~TRANSIT~~											Prime
				~~SETUP~~		1.0	3309	1		.03	PT0002	1		1.0	
				PROCESS							PM0445	1		.03	
280C		PNT	1.0	~~TRANSIT~~	min	2.0	3309	1		.03	PT0002	1	min	2.0	PAINT
				~~SETUP~~	AVG	3.0							AVG	3.0	
				PROCESS	MAX	4.0							MAX	4.0	
				~~TRANSIT~~							PM0446	1		.03	
				~~SETUP~~											
				~~PROCESS~~											

Painted on paint table (up to 8 parts/table)

C-5 main metering tube base

LSC-20092C

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET ___ OF ___

PCN
NSN
P/N _____ WCD 21053N WCD DATE 89069

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
2800	MAN P&P	Insp	1.0	~~TRANSIT~~											strip Inspect stamp paperwork
				~~SETUP~~											
				PROCESS			3809	1		.1	PT0002	1		.1	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

C-5 main motoring take home

LSC-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN NSN P/N 17576A WCD 21053N WCD DATE 89069

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.11	
				PROCESS			DB09	1		.11	PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
80	MAN PNA	TEMP	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
100	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE10	1		.11	
				PROCESS			DB09	1		.11	PM 6671	1		.11	

LSC-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC CO DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD 21053N WCD DATE 89069

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
230	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE 10	1		.11	BLDG 505
				PROCESS			DB09	1		[redacted]	PM 6671	1		[redacted]	
250	MAN PNA	FPI	1.0	TRANSIT			UPOS	1		.05	PM 4118	1		.05	STA 26A
				[redacted] PROCESS							CE15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC —— SHEET 1 OF 1

PCRD NSN [redacted] 17576A WCD 21055N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
15A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.07	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.10	PM 0679E	1		1.05	
15B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.05	PM 0679E	1		1.10	
15C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.09	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

STRUT YOKE - PRE-ASSY

NAME C CRAWFORD ALC 00 DATE 5-5-89 RCC MANPEP SHEET 1 OF 6

PCN
NSN
P/N 17575A

WCD Z105XN WCD DATE 89043

THOMAS ALLEN

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PEP	INSTAL THRUST WASHER		TRANSIT											
				SETUP			YK10	1	20	2.0					
				PROCESS	1.0	25.5	YK10	1	90	1.5	CE25	1	1.0	.5	
20	MAN PEP	INSTALL BOTH BALL SCREWS		TRANSIT											ASSEMBLED BOTH SIDES
				SETUP											
				PROCESS			YK10	1	1.0	2.0					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

STRUT ASSY
YOKE PREASSY

15	PLACE YOKE UPSIDE DOWN IN YOKE FIXTURE AND INSTALL "O" RING AND THRUST WASHER ENVIRONMENTAL
20	INSTALL BALL SCREWS IN SPROCKETS. PLACE THRUST BEARINGS, RADIAL BEARING AND RETAINERS INTO THE BALLSCREW BORE ALONG WITH COMPLETE BALL SCREW/SPROCKET ASSY

NOTE MUST SET FOR 24 HRS

OPERATION PROFILE

NAME C CRAWFORD ALC 00 DATE 5-5-89 RCC MANPGP SHEET 2 OF 6

PCN
NSN
P/N 17575A

WCD Z105XAN WCD DATE 89043

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
25	MAN PCP	MOVE TO PREASSY STATION & INSTALL OUTER CYL.	1	TRANSIT							TS.01	1	.90	.75	GOT INFO FROM JAMES. TEMPLIN
				SETUP			YK10	2	10	3.0	CE 25	1	.10	3.0	
				PROCESS			YK10	2	90	.75	CE 25	1	.90	.75	
30	MAN PCP	ASSY	1	TRANSIT											
				SETUP											
				PROCESS			YK10	2	1.00	28.0	T.S.01	1	1.00	28.0	
35	MAN PCP	ASSY	1	TRANSIT											
				SETUP											
				PROCESS			YK10	2	1.00	20.0	T.S.01	1	1.00	28.0	
35A	MAN PCP	ASSY	1	TRANSIT											
				SETUP											
				PROCESS			YK10	2	1.00	12.0	T.S.01	1	1.0	12.0	
40	MAN PCP	ASSY	1	TRANSIT											
				SETUP											
				PROCESS			YK10	2	1.00	4.0	T.S.01	1	1.0	4.0	

OPERATION PROFILE

NAME C CRAWFORD ALC 00 DATE 5-5-89 RCC MAN PCP SHEET 3 OF 6

RCN
NSN 1757SA
P/N

WCD Z105XN WCD DATE 89043

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
4DA	MAN PCP	ASSY	1	TRANSIT											
				SETUP							T.S.01	1	1.00	24	
				PROCESS			YK1D	2	1.0	24	99709	1			
45	MAN	TORQUE FITTINGS	1	TRANSIT											
				SETUP											
				PROCESS			YK1D	2	1.00	4.0	T.S.01	1	1.00	4.0	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

C5 MAIN LANDING GEAR
PREASSEMBLY

25	PLACE YOKE ASSY IN PREASSY STAND AND INSTALL OUTER CYL. AND ELECT INSERT ACCORDING TO PROPER CONFIGURATION
30A	BUILD UP POSITIONING COLLAR WITH BRACKETS LOCK CYLINDERS, FITTING & HYDRAULICS LINES.
30B	INSTALL CENTER LENSOR, TARGET & BRACKETS. SEAL THRUST WASHER. INSTALL PLUGS SEAL INSERT, SEAL SENSOR BRACKET
30C	INSTALL ANCHOR SHAFTS AND FITTINGS. INSTALL BULKHEAD BRACKETS & FITTINGS
30D	INSTALL BRAKE LINES AND CROSSWIND TUBING FRONT BRACKETS
30E	BUILD UP ROTATION MANIFOLD WITH ALL THE FITTINGS. BUILD UP CROSSWIND MANIFOLD WITH ALL FITTINGS. INSTALL MANIFOLDS BUILD UP ALL LINES OF FRONT OF GEAR
35	INSTALL CROSSWIND CYLINDERS. ANTI ROTATION BOLTS AND APEX SHAFT. INSTALL LINEAR SHUT OFF VALVES. FITTINGS AND HYDRAULIC TUBING. FLEX LINE
36	INSTALL CHAIN DRIVE, CHAINS AND SET CHAIN TENSION GREASE GEARS, OIL CHAIN AND INSTALL CHAIN COVER AND BRACKETS. BUILD UP KNEELING SYSTEM WITH GEAR BOX HYDRAULIC MOTOR BRAKE AND FITTINGS AND INSTALL ON LANDING GEARS. BUILD UP KNEELING AND UNKNEELING SYSTEM HYDRULIC DRIVE LINES AND INSTALL ON GEAR
40	INSTALL NORMAL AND EMERGENCY ROTATION CYLINDERS, HARWARE, FITTINGS AND FLEX HYDRAULIC LINES
41	COMPLETELY INSTALL ELECTRICAL HARNESS ASSY, INCLUDES CRIMPING TERMINALS, CONNECTING TERMINALS, INSTALLING SWITCHES, ROUTING CONDUITS AND DO PRE-ASSEMBLY TESTING
45	TORQUE ALL HYDRAULIC LINES, FITTINGS AND TUBING IAW TORQUE VALUE TABLE ON PAGE 9-4 IN T.O. 45I-93-3

OPERATION PROFILE

NAME C CRAWFORD ALC 00 DATE 5-5-89 RCC MAN PCP SHEET 4 OF 6

PCN
NSN
P/N 17575A

WCD 2105YN WCD DATE 8 10 45

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
50	MAN PCP	MOVE TO TEST STAND CLEAN CYL.	1	TRANSIT			YK1A	2	1.00	.5	CE 25				MOVE UNIT OVER TO THE STAND WITH CE 25 CRANE. TASK MOVE IT INTO THE FIXTURE WITH THE HOIST BUILT INTO THE STATION
				SETUP											
				PROCESS			YK1D	2	1.00	1.3	PM5559	1	1.0	.8	
55 AND 60	MAN PCP	ASSY	1	TRANSIT											
				SETUP											
				PROCESS			YK1D	2	1.00	2.0	PM5559	1	1.00	2.0	
65	MAN PCP	ASSY	1	TRANSIT											
				SETUP											
				PROCESS			YK1D	2	1.00	1.0	PM5559	1	1.00	1.0	
70	MAN PCP	ASSY	1	TRANSIT											
				SETUP			YK1D	2	2.0	3.0	PM5559	1	2.0	3.0	
				PROCESS			YK1D	2	80	2.0	PM5559	1	80	2.0	
75	MAN PCP			TRANSIT											
				SETUP											
				PROCESS			YK1D	2	1.00	1.0	PM5559	1	1.00	1.0	

OPERATION PROFILE

NAME C CRAWFORD ALC 00 DATE 5-5-89 RCC MAN PGP SHEET 5 OF 6

PCN NSN P/N 17575A WCD Z10S8W WCD DATE 89043

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
70	MAN PGP	TEST	1	TRANSIT											
				SETUP							99707	1	1.00	1	
				PROCESS			YK10	2	1.00	1.0	PM5559	1	1.00	1	
85	MAN PGP	TEST	1	TRANSIT											
				SETUP							99709	1	1.00	1	
				PROCESS			YK10	2	1.00	1.0	PM5559	1	1.00	1	
90	MAN PGP	TEST	1.0	TRANSIT											
				SETUP							99709	1	1.00	.5	
				PROCESS			YK10	2	1.00	.5	PM5559	1	1.00	.5	
95	MAN PGP	INSPECT	1.	TRANSIT											
				SETUP											
				PROCESS			YK10	2	1.00	2.0	PM5559	1.	1.00	2.0	
100	MAN PGP			TRANSIT			YK10	2	1.00	3.0	CE 25	1	1.00	3.0	
				SETUP											
				PROCESS			YK10	2	1.00	8.0	CE 25	1	1.00	8.0	

OPERATION PROFILE

NAME C CRAWFORD ALC 00 DATE 5-5-89 RCC MAN PCP SHEET 6 OF 6

PCN
NSN
P/N 175 75A

WCD 21058N WCD DATE 89043

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
100 A.	MAN PCP	ASSY	1	TRANSIT			YK10	2	1.00	.5	PT01	1	1.0	.5	
				SETUP											
				PROCESS			YK10	2	1.00	2.0	CE 25	1	1.00	2.0	
105	MAN PCP	CLEAN	1	TRANSIT											
				SETUP											
				PROCESS			YK10	2	1.00	.2	CE 25	1	1.00	.2	
110	MAN PCP	INSPECT	1	TRANSIT											
				SETUP											
				PROCESS			YK10	2	1.00	2.0	CE 25	1	1.00	2.0	
115	MAN PCP	FINAL ACQ	1	TRANSIT											
				SETUP											
				PROCESS			YK10	2	1.00	2.0	CE 25	1	1.00	2.0	
120	MAN PCP	BOX	1	TRANSIT											
				SETUP											
				PROCESS			YK10	2	1.00	1.0	CE 25	1	1.00	1.0	

MAIN LANDING GEAR
FINAL ASSEMBLY

50 MOVE STRUT INTO TEST STAND AND SECURE IT. CLEAN I.D. OF OUTER CYLINDER TO REMOVE ANY AND ALL FOREIGN MATERIAL OR TO ASSEMBLE OR CLOSE

55 & 60 ASSEMBLE ALL ITEMS REQUIRED TO BUILD UP THE O.D. OF THE PISTON SUB ASSY (INNER CYL.) INSTALL SPLIED TUBE ASSY.

INSURE THAT ALL ALIGNING MARKS ON ALL ITEMS ARE PROPERLY ALIGNED. INSURE THAT ALL TABS ARE LOCKED PROPERLY

65 GREASE I.D. OF OUTER AND UPPER AND LOWER BEARINGS AND INSTALL PISTON SUBASSY IN OUTER CYLINDER AND LOCK IN PLACE

70 INSTALL ALL ITEMS USED TO BUILD UP THE TOP END. FILL UPPER CHAMBER WITH 13 +/- GALS OF HYD FLUID. STROKE STRUT TO REMOVE TRAPPED AIR.

75 CHARGE STRUT WITH 2500 +/- P.S.I IN. LOWER CHAMBER AND 475 +/- IN. UPPER CHAMBER ALL PRESSURE TO STABILIZE APPROX 30. MIN.

80 USING A TOTALIZING VESSEL AT LOWER CHAMBER ALLOWABLE LEAKAGE IS 100 CC IN 1 HOUR WITH A PRESSURE GAUGE. THERE SHALL BE NO LOSS / GAIN FROM UPPER CHAMBER FOR 1. HOUR.

85 CYCLE CROSSWIND CYLINDERS 25 TIMES AT 3000 P.S.I AND CHECK ALL HYDRAULIC LINES AND TUBES THERE SHALL BE NO LEAKAGE AT ANY CONNECTION

90 CYCLE STRUT 25 TIMES AT 300 P.S.I. TO CHARGE ALL HYDRAULIC LINES AND CYLINDERS. PERFORM LOW PRESSURE ROTATION TEST AND RECORD PRESSURES

95 CHECK AND SET THE INNER LOCK SYSTEM SET AND CHECK BALL SCREW RIGGING AND SAFETY WIRE DOG STOPS AND HEX NUTS

100 INSTALL FLUID TRANSFER HOUSING IN FLIGHT BRAKE SYSTEM ROLL PIN ASSY, SIDE BRACES, RETRACT ARM & TRUNNION PIN

101 INSTALL AND WIRE CANNON PLUGS. REMOVE UNIT FROM STATION

105 CLEAN OFF ALL EXCESS, GREASE, OIL AND DIRT FORM ENTIRE STRUT. DECAL AND TOUCH UP PAINT AS REQUIRED

110 INSPECT STRUT ALL OVER FOR RUBBING AND CHAFING HYD. LINES, WRAP AND PROTECT ELECTRICAL CANNON PLUGS

115 FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS AND ACCURACY OF ALL PRECEDING OPERATIONS THIS 953

120 FINAL PRODUCT VISUAL INSPECTION AND PLACE IN BOX

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-20-89 RCC MANPRA SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 21059N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
20	MAN PRA	Roll	100	TRANSIT			JA 10	1		.02	L				
				SETUP			JA 10	1		.50	PM 0089	1		.50	
				PROCESS			JA 10	1		.50	PM 0084	1		.50	
50	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02	L				
				SETUP			JA 10	1		.50	PM 0084	1		.50	
				PROCESS			JA 10	1		.50	PM 0084	1		.50	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20020C

OPERATIC[illegible]ROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 1

(1B)

PCN
NSN
P/N 17576A

WCD 21060N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.11	
				PROCESS			DB09	1		.11	PM 6369	1		.11	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
				TRANSIT											
				SETUP											
				PROCESS											
60	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE10	1		.11	BLDG 505
				PROCESS			DB09	1		.11	PM 6671	1		.11	

LSC-20[illegible]2C

OPERATION PROFILE

NAME KEESHAN ALC 00 DATE _____ RCC PGP Struts SHEET 1 OF 2

PCN
NSN
P/N 175769 WCD 21060 WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
070	MAN PGP	LOAD	1.0	TRANSIT			0040	1		.01					LOAD on Paint Line
				~~SETUP~~											
				PROCESS			3409	1		.01	Pm0924	1		.01	
070A		WASH	1.0	TRANSIT							Pm0924	1		.02	Solvent WASH
				SETUP			3409	1		.01	Pm0924	1		.01	
				PROCESS							Pm0444	1		.01	
070B		MASK	1.0	~~TRANSIT~~							Pm0924	1		.02	MASK As Req.
				~~SETUP~~											
				PROCESS			3409	1		.03	Pm0924	1		.03	
070C		Prim	1.0	~~TRANSIT~~							Pm0924	1		.02	Prime
				~~SETUP~~		1.0	3409	1		.01	Pm0924	1		1.0	
				PROCESS							Pm0445	1		.01	
070D		PNT	1.0	~~TRANSIT~~	min	2.0	3409	1		.01	Pm0924	1	min	2.0	PAINT
				~~SETUP~~	AVE	3.0							AVE	3.0	
				PROCESS	MAX	4.0							MAX	4.0	
											Pm0446	1		.01	

C-CHAIN Round Nat

LOADED on Rack that holds 80 pnuts, time shown is per pnut.

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21060 WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
070E	MAN PGP	STRP	1.0	TRANSIT											Strip Mask & UNLOAD
				SETUP											
				PROCESS			3309	1		.05	PM0424	1		.05	
070F		INSP	1.0	TRANSIT											Inspect & paperwork
				SETUP											
				PROCESS			3309	1		.05					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME KERSHAW ALC 00 DATE _____ RCC PGP Struts SHEET 1 OF 2

PCN
NSN
P/N 17576A WCD 21062N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
150	MAN PGP	LOAD	1.0	TRANSIT			OUHD	1		.01					LOAD on Paint Line
				~~SETUP~~											
				PROCESS			3509	1		.01	PM0924	1		.01	
150A		WASH	1.0	TRANSIT							PM0924	1		.02	Solvent WASH
				SETUP			3509	1		.01	PM0924	1		.01	
				PROCESS							PM0444	1		.01	
150B		MASK	1.0	~~TRANSIT~~							PM0924	1		.02	MASK As Req.
				~~SETUP~~											
				PROCESS			3509	1		.03	PM0924	1		.03	
150C		PRIM	1.0	~~TRANSIT~~							PM0924	1		.02	Prime
				~~SETUP~~		1.0	3509	1		.01	PM0924	1		1.0	
				PROCESS							PM0445	1		.01	
150D		PNT	1.0	~~TRANSIT~~	min	2.0	3509	1		.01	PM0924	1	min	2.0	PAINT
				~~SETUP~~	AVE	3.0							AVE	3.0	
				PROCESS	MAX	4.0							MAX	4.0	
											PM0446	1		.01	

C-5 MAIN packing Nut

LOADED on Rack that holds 80 pnuts this shown on part.

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21062 WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
150E	MAN PGP	STRP	1.0	~~TRANSIT~~											Strip mask & UNLOAD
				~~SETUP~~											
				PROCESS			3309	1		.05	PM0124	1		.05	
150F		Insp	1.0	TRANSIT											Inspect & paperwork
				SETUP											
				PROCESS			3309	1		.05					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 2

PCN NSN P/N 17576A WCD 21062N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		[redacted]	
				PROCESS			DB09	1		[redacted]	PM 6369	1		[redacted]	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
60	MAN PNA	TEMP	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
80	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE10	1		.11	
				PROCESS			DB09	1		[redacted]	PM 6671	1		[redacted]	

LSC-20002C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 2 OF 2

PCN NSN P/N 17576A WCD 21062N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
130	MAN PNA	MAG	.05	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] Process							CE 10	1		.1	BLDG 505
				PROCESS			DB09	1		.1	PM 6671	1		.1	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20020

OPERA PROFILE

NAME Turner ALC OO DATE 6-19-89 RCC MANPRA SHEET 1 OF 3

PCN / NSN / P/N 17575A WCD 21065N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
21	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 4131	1		.50	
				PROCESS			JA 10	1		.47	pm 4131	1		.47	
22	MAN PRA	Poli	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.25	pm 4131	1		.25	
				PROCESS			JA 10	1		.67	pm 4131	1		.67	
35	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 4131	1		.50	
				PROCESS			JA 10	1		.47	pm 4131	1		.47	
46	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.34	pm 0460	1		.34	
				PROCESS			JA 10	1		.64	pm 6460	1		.64	
91	MAN PRA	Mach	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 4131	1		.50	
				PROCESS			JA 10	1		.34	pm 4131	1		.34	

LSC 200920

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 3

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
92	MAN PRA	Inst	1.00	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.10					
				PROCESS			JA 09	1		.24					
170	MAN PRA	Mech	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 4131	1		.50	
				PROCESS			JA 10	1		.46	PM 4131	1		.46	
173	MAN PRA	Cled	1.00	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.51					
				PROCESS			JA 09	1		.51					
				TRANSIT											
				SETUP											
				PROCESS											
190	MAN PRA	Mech	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	PM 4131	1		.50	
				PROCESS			JA 10	1		.46	PM 4131	1		.46	

OPERA PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 3

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
191	MAN PRA	Inst	1.00	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.02	pm 0460	1		.02	
				PROCESS			JA 10	1		.03	pm 0460	1		.03	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME Kelsheimer ALC _____ DATE _____ RCC PGP-struts SHEET 1 OF _____

PCN
NSN
P/N _____ WCD 21065 N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
200	MAN PGP	CLN	1.0	TRANSIT			0UHD	1		.05					Heavy degrease
				SETUP		.67	3309	1		.25	PM0902	1		.33	
				PROCESS							PM0434	1		.33	
200A		MASK	1.0	TRANSIT											MASK (Heavy)
				SETUP											
				PROCESS			3309	1		.33					
200B		Prim-	1.0	TRANSIT											Prime 2 coats ID
				SETUP											
				PROCESS		1.0	3309	1		.5	PM1340	1		.5	
200C		Insp	1.0	TRANSIT											Inspect + Stamp paperwork
				SETUP											
				PROCESS			3309	1		.05					
				TRANSIT											
				SETUP											
				PROCESS											

C-5 main Ballscrew

OPERA PROFILE

NAME Turner ALC 00 DATE 6-19-89 RCC MANPRB SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 2165N WCD DATE 8904D

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
25	MAN PRB	Grin	.33	TRANSIT			JA 10	.1		.02					NO
				SETUP			JA 10	1		1.49	pin 4794	1		1.49	Alt
				PROCESS			JA 10	1		1.73	pin 4794	1		1.73	
30	MAN PRB	Grin	.33	TRANSIT			JA 10	1		.02					no
				SETUP			JA 10	1		1.49	4794	1		1.49	AH
				PROCESS			JA 10	1		1.73	4794	1		173	
120	MAN PRB	Grin	.33	TRANSIT			JA 10	1		.02					no
				SETUP			JA 10	1		1.49	4794	1		1.49	Alt
				PROCESS			JA 10	1		1.68	4794	1		168	
115	MAN PRB	Grin	.33	TRANSIT			JA 10	1		.02					no
				SETUP			JA 10	1		1.49	4794	1		1.49	Alt
				PROCESS			JA 10	1		1.68	4794	1		1.68	
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERA PROFILE

NAME Turner ALC 00 DATE 6-19-89 RCC MANPRB SHEET 1 OF 1

PCN
NSN
P/N 17575A WCD 2165N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
25	MAN PRB	Grin	.33	TRANSIT			JA 10	.1		.02					NO Alt.
				SETUP			JA 10	1		1.49	Tim 4794	1		1.49	
				PROCESS			JA 10	1		1.73	Tim 4794	1		1.73	
30	MAN PRB	Grin	.33	TRANSIT			JA 10	1		.02					no Alt
				SETUP			JA 10	1		1.49	4794	1		1.49	
				PROCESS			JA 10	1		1.73	4794	1		1.73	
120	MAN PRB	Grin	.33	TRANSIT			JA 10	1		.02					no Alt
				SETUP			JA 10	1		1.49	4794	1		1.49	
				PROCESS			JA 10	1		1.68	4794	1		1.68	
115	MAN PRB	Grin	.33	TRANSIT			JA 10	1		.02					no Alt
				SETUP			JA 10	1		1.49	4794	1		1.49	
				PROCESS			JA 10	1		1.61	4794	1		1.68	
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

MAIN
Ball Screw C-5

NAME Charles Crawford ALC 00 DATE 6-19-89 RCC MAIN WW SHEET 1 OF 2

PCN
NSN
P/N 16305A WCD 21065N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
152.	MAN PWW	UNPOR	1	TRANSIT			WF05	1		.03	CE 01	1		.03	
				SETUP											
				PROCESS			WF05	1		.25	PM 6973	1		.25	
154	MAN PWW	MASK	1	TRANSIT											
				SETUP											
				PROCESS			WF05	1		.25	—				
156	MAN PWW	L BLAST		TRANSIT			WF05	1		.03	CE 01	1		.03	
				SETUP											
				PROCESS			WF05	1		.08	PM 0698	1		.08	
156A	MAN PWW	DEMASK		TRANSIT											
				SETUP											
				PROCESS			WF05	1		.03					
156B	MAN PWW	HEAT		TRANSIT			WF05	1		.03	CE01	1		.03	
				SETUP											
				PROCESS							PM 6973	1		.08	

OPERATION PROFILE

Ball Screw CS

NAME Charles Crawford ALC OO DATE 6·14·89 RCC MANPWW SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21065N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
155C	MAN PWW	MASK	1	TRANSIT											
				SETUP											
				(PROCESS)			WE05	1	1.0	.25	—				
160	MAN PWW	SPRAY	1	TRANSIT											
				(SETUP)			WF10	1	1.0	.33	PM 0320	1	1	.33	
				(PROCESS)			WF10	1	1.0	.75	PM 0320	1	1	.75	
164	MAN PWW	CLEAN	1	TRANSIT											
				SETUP											
				(PROCESS)	1.0	1.75	WF10	1	1.0	.75	PM 0320	1	1	1.75	
166	MAN PWW	SEAL	1	TRANSIT											
				SETUP											
				(PROCESS)			WF10	1	1.0	.25	PM 0320	1	1.0	.75	
166A	MAN PWW	Accept		TRANSIT											
				SETUP											
				(PROCESS)			WF10	1	1.0	.25					

21065N **WORK CONTROL DOCUMENT (MEDS)** | 1 DATE 89040 | PAGE 4 OF __ PAGES

2. JOB ORDER NO.	3. QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6. DATE COMPLETED

7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
C 5 Ball Screw		
13. SERIAL NUMBER	14 NOUN	
	BALL SCREW	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		DATE OUT_____TIME OUT_____ *C/P MOVE			
8A	140	FMPI *C/P MOVE * * * * * * * N O T E * * * * * * * IF LAST NDI OPERATION IS COMPLETED*	M	001 MNPNA 002 06 003 ML04	
		HERE, TAKE PRODUCTION COUNT * * * * * * * * * * * * * * * * * * *			
26	145	VAPOR DEGREASE *C/P MOVE		001 MNPRC 002 03 003 DG01	
26A	150	FPI *C/P MOVE * * * * * * * N O T E * * * * * * * IF LAST NDI OPERATION IS COMPLETED*	M	001 MNPNA 002 06 003 ZS01	
		HERE, TAKE PRODUCTION COUNT * * * * * * * * * * * * * * * * * * *			
25B	152	VAPOR DEGREASE, PRIOR TO FLAME SPRAY ← 6973 Temp 158 *C/P MOVE 15 min.		001 MNPWW 002 08 003 DG01	
25B	154	MASK, PRIOR TO FLAME SPRAY 15 min *C/P MOVE		001 MNPWW 002 08 003 BE01	
25B	156	GRIT BLAST, PRIOR TO FLAME SPRAY *C/P MOVE 5 min Rm 0698		001 MNPWW 002 08 003 BL01	
25B	160	FLAME SPRAY .004/.007 USING METCO 405 BOND COAT & BUILDUP WITH METCO #5 STAINLESS AS REQUIRED TO MACHINE (CONTINUED)		001 MNPWW 002 08 003 FS08 005 XF929451	

Set up 20 min

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21065N
		B	D	

C-5 MLG

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 3

PCN
NSN
P/N 7465ZA BALL SCREW WCD 21065N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.22	
				PROCESS			DB09	1		.22	PM 6369	1		.22	
13B	MAN PNA	UNLD		TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC —— SHEET 2 OF 3

FCND NSN P/N 74652A WCD 21065N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PNA	FPI	.05	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.05	PM 0679E	1		1.05	
15A	MAN PNA	FPI	.05	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.10	PM 0679E	1		1.10	
15B	MAN PGW	UNLD	.05	TRANSIT							PM 0901	1		.05	
				[redacted]											
				PROCESS			KI07			.05	PM 0901	1		.05	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20092C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC —— SHEET 3 OF 3

PCN NSN P/N 7465ZA WCD 21065N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER SKILL CODE/	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
60	MAN PNA	TEMP	.90	TRANSIT			OVHD	1		.05	FL 0002	1		.05	TEMPER ETCH
				[redacted] PROCESS							CE15	1		.16	
				PROCESS			DB09	1		.16	PM 5600T	1		.16	
80	MAN PNA	MAG	.90	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE10	1		.22	BLDG 505
				PROCESS			DB09	1		.22	PM 6671	1		.22	
140	MAN PNA	MAG	.70	TRANSIT			OVHD.	1		.05	FL 0002	1		.05	FMPI STA 8A
				[redacted] PROCESS							CE 10	1		.22	BLDG 505
				PROCESS			DB09	1		.22	PM 6671	1		.22	
150	MAN PNA	FPI	.70	TRANSIT				1		.05					STA 26A
				[redacted] PROCESS							CE 15	1		1.09	BLDG 505
				PROCESS			DB09	1		.20	PM 5819P	1		1.09	
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20092C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 1

PCN
NSN
P/N 74652A WCD 21066N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.22	
				PROCESS			DB09	1		[redacted]	PM 6369	1		.22	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
				TRANSIT											
				SETUP											
				PROCESS											
60	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE10	1		.22	
				PROCESS			DB09	1		[redacted]	PM 6671	1		.22	

LSC-20092C

OPERATION PROFILE

NAME KELSHAW ALC 00 DATE _____ RCC PGP Shuts SHEET 1 OF 2

PCN
NSN
P/N 175769 WCD 21067N WCD DATE 09040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
068	MAN PGP	LOAD	1.0	TRANSIT			OHHD	1		.01					LOAD on Paint Line
				SETUP											
				PROCESS			3509	1		.01	PM0924	1		.01	
068A		WASH	1.0	TRANSIT							PM0924	1		.02	Solvent WASH
				SETUP			3509	1		.01	PM0924	1		.01	
				PROCESS							PM0444	1		.01	
068B		MASK	1.0	TRANSIT							PM0924	1		.02	MASK As Req.
				SETUP											
				PROCESS			3509	1		.03	PM0924	1		.03	
068C		Prim	1.0	TRANSIT							PM0924	1		.02	Prime
				SETUP		1.0	3509	1		.01	PM0924	1		1.0	
				PROCESS							PM0445	1		.01	
068D		PNT	1.0	TRANSIT	min	2.0	3509	1		.01	PM0924	1	min	2.0	PAINT
				SETUP	AVE	30							AVE	30	
				PROCESS	MAX	4.0							MAX	4.0	
											PM0446	1		.01	

C-5 MAIN Dry stop

LOADED on Rack Test Units 80 Panels Trim Shown on part.

LSC-20002C

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21067N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
068E	MAN PGP	STRP	1.0	~~TRANSIT~~											strip mask & UNLOAD
				~~SETUP~~											
				PROCESS			3309	1		.05	PM0424	1		.05	
068E		INSP	1.0	TRANSIT											Inspect & paperwork
				SETUP											
				PROCESS			3309	1		.03					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 1

PCN
NSN
P/N 74652A WCD 21067N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.10	
				PROCESS			DB09	1		.10	PM 6369	1		.10	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
				TRANSIT											
				SETUP											
				PROCESS											
65	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE10	1		.10	
				PROCESS			DB09	1		.10	PM 6671	1		.10	

LSC-20092C

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC — SHEET 1 OF 1

PCN NSN P/N 74652A WCD 21068N WCD DATE 89040

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
13	MAN PNA	LOAD	1.0	[redacted]											FMPI STA 34M OVERHEAD
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
13A	MAN PNA	MAG	1.0	TRANSIT							PM 0901	1		.03	
				[redacted]							PM 0901	1		.10	
				PROCESS			DB09	1		.10	PM 6369	1		.10	
13B	MAN PNA	UNLD	1.0	TRANSIT							PM 0901	1		.02	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
				TRANSIT											
				SETUP											
				PROCESS											
70	MAN PNA	MAG	1.0	TRANSIT			OVHD	1		.05	FL 0002	1		.05	FMPI STA 8A BLDG 505
				[redacted] PROCESS							CE10	1		.10	
				PROCESS			DB09	1		.10	PM 6671	1		.10	

ASSEMBLE BALL SCREW

OPERATION PROFILE

NAME C CRAWFORD ALC 00 DATE 5-10-89 RCC MAN PGP SHEET 1 OF 4

PCN
NSN
P/N 74652A

WCD Z1069N WCD DATE 89043

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PGP	ASSY	1	TRANSIT											PRE INSPECTION
				SETUP					15	.5					
				PROCESS			VK10	1	85	.3					
15A	MAN PGP	ASSY	1	TRANSIT											ASSEMBLE BALL NUT AND INSTALL UNIBALL SCREW
				SETUP			VK10	1	50	1.0					
				PROCESS			VK10	1	50	.5					
20	MAN PGP	ASSY	1	TRANSIT											ASSEMBLE BALLS TO UNIT
				SETUP			VK10	1	20	.8					
				PROCESS			VK10	1	80	.5					
25	MAN PGP	ASSY	1	TRANSIT											INSTALL WASHERS AND CLAMPS
				SETUP											
				PROCESS			VK10	1		.3					
30	MAN PGP	ASSY	1	TRANSIT											FINAL FUNCTIONAL CHECK
				SETUP											
				PROCESS			VK10	1		.3					

LSC-200920

OPERATION PROFILE

NAME C CRAWFORD ALC 00 DATE 5-10-89 RCC MAN PGP SHEET 2 OF 4

PCN/NSN/P/N 74652A WCD 21069N WCD DATE 89043

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
35	MAN PGP	ASSY	1	TRANSIT											SEAL AROUND RAIL RETURN TUBES USING MIL-STD-8702 OR EQUIVALENT
				SETUP											
				PROCESS	1.00	24.0	YK10	1	1.00	.5					
35A	MAN PGP	ASSY	1	TRANSIT											LUB & WIPE
				SETUP											
				PROCESS			YK10	1	1.00	.2					
35B	MAN PGP	ASSY	1	TRANSIT											
				SETUP											
				PROCESS			YK10	1	1.00	.5					
40	MAN PGP	ASSY	1	TRANSIT											
				SETUP											
				PROCESS			YK10	1		.5					
45	MAN PGP	ASSY	1	TRANSIT											
				SETUP											
				PROCESS			YK10	1	1.00	.1					

OPERATION PROFILE

NAME C CRAWFORD ALC 00 DATE 5-10-89 RCC MANPGP SHEET 3 OF 4

PCN
NSN
P/N 74652A WCD 21069N WCD DATE 89045

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
50	MAN PGP	ASSY	2	TRANSIT											OMIT
				SETUP											SO IS INCLUDED
				PROCESS											IN 45
55	MANPGP	ASSY	1	TRANSIT											
				SETUP											
				PROCESS			YK1D	1		.5					
60	MANPGP	ASSY	1	TRANSIT											
				SETUP											
				PROCESS			YK1D	1		.5					
65	MAN PGP	ASSY	1	TRANSIT											
				SETUP											
				PROCESS			YK1D	1		.5					
70	MAN PGP	ASSY		TRANSIT											
				SETUP											
				PROCESS			YK1D	1		.5					

OPERATION PROFILE

NAME C CRAWFORD ALC 00 DATE 5-10-99 RCC MRUPGP SHEET 4 OF 4

PCN
NSN
P/N 7465ZA WCD Z1067N WCD DATE 99-3

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
75	MRUPGP	RSS 4	1	TRANSIT											
				SETUP											
				PROCESS			YK10	1		.5					
80	MRUPGP	ACCEPT	1	TRANSIT											
				SETUP											
				PROCESS			YA10	1		.5					
85	MRUPGP	DOCK		TRANSIT											
				SETUP											
				PROCESS			YK10	1		.5					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-2000207

OPERATION PROFILE

NAME C CRAWFORD ALC OO DATE 6-24-89 RCC MANPGP SHEET 5 OF 5

PCN
NSN 17576A
P/N

WCD 210B1N WCD DATE 89043

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
90	MAN PGP	CLEAN		TRANSIT											
				SETUP											
				PROCESS			4K09	1		.8	PM658	1		8.0	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20092C

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-20-89 RCC MANPRA SHEET 1 OF 2

PCN / NSN / P/N 17575A WCD 21091N WCD DATE 89,45

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
40	MAN PRA	Repa	.72	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 4131	1		.50	
				PROCESS			JA 10	1		.21	pm 4131	1		.21	
45	MAN PRA	Dril	.87	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 4131	1		.50	
				PROCESS			JA 10	1		.27	pm 4131	1		.27	
50	MAN PRA	Stud	.87	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 4131	1		.50	
				PROCESS			JA 10	1		.30	pm 4131	1		.30	
60	MAN ~~PRA~~	Mach	~~1.00~~	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 4131	1		.50	
				PROCESS			JA 10	1		.37	pm 4131	1		.37	
90	MAN PRA	Inst	1.00	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.30					

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-20-89 RCC MAN PRA SHEET 1 OF 2

PCN / NSN / P/N 17575A WCD 21092N WCD DATE 89045

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
40	MAN PRA	Repe	.72	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 4131	1		.56	
				PROCESS			JA 10	1		.21	pm 4131	1		.21	
45	MAN PRA	Rep2	.87	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 4131	1		.56	
				PROCESS			JA 10	1		.27	pm 4131	1		.27	
50	MAN PRA	Dril	.87	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 4131	1		.56	
				PROCESS			JA 10	1		.30	pm 4131	1		.30	
60	MAN PRA	Stud	.87	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	pm 4131	1		.50	
				PROCESS			JA 10	1		1.63	pm 4131	1		1.63	
				TRANSIT											
				SETUP											
				PROCESS											

LSC-20092C

OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
90	MAN MA	Inst	.87	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.19					
				PROCESS			JA 09	1		.30					
95	MAN MA	Inst	.87	TRANSIT			JA 09	1		.02					Bench
				SETUP			JA 09	1		.31					
				PROCESS			JA 09	1		.35					
100	MAN MA	Chas	.87	TRANSIT			JA 10	1		.02	L				
				SETUP			JA 10	1		.28	PM 4131	1		.28	
				PROCESS			JA 10	1		.16	PM 4131	1		.16	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC —— SHEET 1 OF 1

PCRD NSN P/N 17576A WCD 21092N WCD DATE 89045

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
15A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.07	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.10	PM 0679E	1		1.05	
15B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.05	PM 0679E	1		1.10	
15C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.09	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
[redacted]				TRANSIT											
				SETUP											
				PROCESS											

LSC-20092C

OPERATION PROFILE

NAME KEESHAN ALC 00 DATE _____ RCC PGP Struts SHEET 1 OF 2

PCN
NSN
P/N 1757169 WCD 21092 WCD DATE 89045

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
105	MAN PGP	LOAD	1.0	TRANSIT			OUHD	1		.01					LOAD on Paint Line
				~~SETUP~~											
				PROCESS			3509	1		.01	Pm0924	1		.01	
105A		WASH	1.0	TRANSIT							Pm0924	1		.02	Solvent WASH
				SETUP			3509	1		.01	Pm0924	1		.01	
				PROCESS							Pm0444	1		.01	
105 B		MASK	1.0	~~TRANSIT~~							Pm0924	1		.02	MASK As Req.
				~~SETUP~~											
				PROCESS			3509	1		.03	Pm0924	1		.03	
105C		Prim	1.0	~~TRANSIT~~							Pm0924	1		.02	Prime
				~~SETUP~~		1.0	3509	1		.01	Pm0924	1		1.0	
				PROCESS							Pm0445	1		.01	
105 D		PNT	1.0	~~TRANSIT~~	min	2.0	3509	1		.01	Pm0924	1	min	2.0	PAINT
				~~SETUP~~	AVE	30							AVE	30	
				PROCESS	MAX	4.0							MAX	4.0	
											Pm0446	1		.01	

C-5 MAIN LARGE SWIVEL CHAIR

LOADED on rack that holds 20 pnats & time shown is per part.

LSC-200920

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21092N WCD DATE 890415

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
105E	MAN PGP	STRP	1.0	TRANSIT											Strip mask & unload
				SETUP											
				PROCESS			3509	1		.05	PM0124	1		.05	
105F		Insp	1.0	TRANSIT											Inspect and paperwork
				SETUP											
				PROCESS			3509	1		.03					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERA. I PROFILE

NAME Turner ALC 00 DATE 6-20-89 RCC MANPRA SHEET 1 OF 2

PCN / NSN / P/N 17575A WCD 21093N WCD DATE 89045

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
40	MAN PRA	Repz	.72	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	4131	1		.50	
				PROCESS			JA 10	1		.21	4131	1		.21	
45	MAN PRA	Repz	.87	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	4131	1		.50	
				PROCESS			JA 10	1		.27	4131	1		.27	
50	MAN PRA	Dril	.87	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	4131	1		.50	
				PROCESS			JA 10	1		.30	4131	1		.30	
60	MAN PRA	Stud	.87	TRANSIT			JA 10	1		.02					
				SETUP			JA 10	1		.50	4131	1		.50	
				PROCESS			JA 10	1		1.63	4131	1		1.63	
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERA[illegible] PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N _____ WCD _____ WCD DATE _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
90	MAN MA	Inst	1.00	TRANSIT			IA 07	1		.02					Bench
				SETUP			IA 09	1		.19					
				PROCESS			IA 09	1		.30					
95	MAN MA	Inst	.87	TRANSIT			IA 07	1		.02					Bench
				SETUP			IA 09	1		.31					
				PROCESS			IA 09	1		.35					
100	MAN MA	Chas	1.00	TRANSIT			IA 10	1		.02					
				SETUP			IA 10	1		.28	pm 4131	1		.28	
				PROCESS			IA 10	1		.16	pm 4131	1		.16	
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC —— SHEET 1 OF 1

PCN NSN P/N 17576A WCD 21093N WCD DATE 89045

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PGW	LOAD	1.0	[redacted]											
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
15A	MAN PNA	FPI	.75	TRANSIT							PM 0901	1		.07	
				[redacted] PROCESS							PM 0901	1		1.05	
				PROCESS			DB09	2		.10	PM 0679E	1		1.05	
15B	MAN PNA	FPI	.25	TRANSIT							PM 0901	1		.02	
				[redacted] PROCESS							PM 0901	1		1.10	
				PROCESS			DB09	1		.05	PM 0679E	1		1.10	
15C	MAN PGW	UNLD	1.0	TRANSIT							PM 0901	1		.09	
				[redacted]											
				PROCESS			KI07	1		.05	PM 0901	1		.05	
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

OPERATION PROFILE

NAME KERSHAW ALC 00 DATE _____ RCC PGP Struts SHEET 1 OF 2

PCN / NSN / P/N 17576A WCD 21093 N WCD DATE 89045

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
105	MAN PGP	LOAD	1.0	TRANSIT			OHHD	1		.01					LOAD on Paint Line
				~~SETUP~~											
				PROCESS			3509	1		.01	Pm0924	1		.01	
105 A		WASH	1.0	TRANSIT							Pm0924	1		.02	Solvent WASH
				SETUP			3509	1		.01	Pm0924	1		.01	
				PROCESS							Pm0444	1		.01	
105 B		MASK	1.0	~~TRANSIT~~							Pm0924	1		.02	MASK As Req.
				~~SETUP~~											
				PROCESS			3509	1		.03	Pm0924	1		.03	
105 C		Prim	1.0	~~TRANSIT~~							Pm0924	1		.02	Prime
				~~SETUP~~		1.0	3509	1		.01	Pm0924	1		1.0	
				PROCESS							Pm0445	1		.01	
105 D		PNT	1.0	~~TRANSIT~~	min	2.0	3509	1		.01	Pm0924	1	min	2.0	PAINT
				~~SETUP~~	AVE	3.0							AVE	3.0	
				PROCESS	MAX	4.0							MAX	4.0	
C-5 MAIN		Internal		Swivel	Fitting						Pm0446	1		.01	

LOADED ON Rack Truck Wolks 80 Parts at time shown at plant.

LSC-20000C

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN
NSN
P/N 17576A WCD 21093N WCD DATE 89045

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
105E	MMN PGP	STRP	1.0	TRANSIT											strip mask & unload
				SETUP											
				PROCESS			3509	1		.05	PM0424	1		.05	
105F		INSP	1.0	TRANSIT											Inspect and paperwork
				SETUP											
				PROCESS			3509	1		.03					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

OPERATION PROFILE

NAME KERSHAW ALC 00 DATE _____ RCC PGP-Struts SHEET 1 OF 1

PCN
NSN
P/N _____ WCD R1094N WCD DATE 89045

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
.030	MAN PGP	CLN	1.0	TRANSIT			OUHD	1		.05					Clean
				~~SETUP~~			3309	1		.02	PT0002	1		.02	
				PROCESS							PM0444	1		.02	
030A		PNT	1.0	TRANSIT			3309	1		.02	PT0002	1		.02	paint white
				~~SETUP~~	min	2	3309	1		.02	PT0002	1	min	2	
				PROCESS	AVE	3							AVE	3	
				~~TRANSIT~~	MAX	4							MAX	4	
				~~SETUP~~							PM0446	1		.02	
				~~PROCESS~~											
030B		INSP	1.0	TRANSIT											INSP & paper work
				SETUP											
				PROCESS			3309	1		.05					
				TRANSIT											
				SETUP											
				PROCESS											

C-5 main chain cover

(Paint painted on paint table (4 per table))

OPERATION PROFILE Ball Screw Disc

NAME C CRAWFORD ALC 00 DATE 6-23-89 RCC MAN PGW SHEET 1 OF 2

PCN / NSN / P/N 74652A WCD 21098N WCD DATE 89048

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
15	MAN PGW	DIS.	1	TRANSIT											
				SETUP					.10	.5					
				PROCESS			YK10	1	.90	.25					
20	MAN PGW	DIS.	1	TRANSIT			YK10	2		.1					
				SETUP											
				PROCESS			YK10	1		.15					
25	MAN PGW	DISC	1	TRANSIT											
				SETUP											
				PROCESS			YK10	1		.75					
30	MAN PGW	CLEAN	1	TRANSIT											Time to mike Balls. 90% GET THROWN AWAY
				SETUP											
				PROCESS			YK10	1		3.5					
35	MAN PGW	CLEN		TRANSIT											
				SETUP											
				PROCESS			YK10	1		.17					

OPERATION PROFILE

NAME S. CRAWFORD ALC 00 DATE 6-23-89 RCC MAN PGW SHEET 2 OF 2

PCN
NSN
P/N 74652A WCD 21098N WCD DATE 89043

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
40	MAN PGW	CLEAN	1	TRANSIT											
				SETUP											
				PROCESS			YK10	1		.15					
45	MAN PGW	accept		TRANSIT											
				SETUP											
				PROCESS			YK10	1		.175					
50	MAN PGW			TRANSIT											No 8 Dols
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

LSC-200920

Ballscrew Disassembly

~~After remove from Yoke~~
~~Remove sprocket from ballscrew clean excess grease from sprocket~~

20- Place ballscrews on V cart (add to oper 20)

25- Rotate ballnut off the end of ballscrew, remove return tubes, deflectors yokes, scrapers, drive pins, and ball bearings from ballnut

37 - (HAND CLEAN ALL OF 25 AND TURN INTO TO BESTORED FOR REUSE)

OPERATION PROFILE

NAME KEIRSTEAD ALC _____ DATE _____ RCC PGP Struts SHEET 1 OF 3

PCN _____
NSN _____
PIN _____

WCD 21098 N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
255	MAN PGP	CLN	1.0	TRANSIT			DVHD	1		.05					degrease
				SETUP							PM0902	1		.08	
				PROCESS			3509	1		.08	PM0434	1		.08	
255A		MASK	1.0	TRANSIT											MASK & Grease As Required
				SETUP											
				PROCESS			3509	1		.25					
255B		Prim	1.0	TRANSIT											Prime ID 2 coats
				SETUP											
				PROCESS		.75	3509	1		.25	PM1340	1		.25	
255C		PNT	1.0	TRANSIT											Paint white 2 coats
				SETUP											
				PROCESS		.75	3509	1		25	PM1340	1		.25	
255D		INSP	1.0	TRANSIT											Inspect & stamp paperwork
				SETUP											
				PROCESS			3509	1		.03					

C-5 MAin Retract Arm

LSC-20020C

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC _____ SHEET 2 OF 5

PCN
NSN
P/N _____ WCD 21098N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
260	MAIN PREP	LOAD	1.0	TRANSIT			OUHD	1		.05					LOAD ON Paint Line
				~~SETUP~~											
				PROCESS			3509	1		.03	PM0924	1		.03	
260A		WASH	1.0	TRANSIT							PM0924	1		.02	Solvent Wash
				~~SETUP~~			3509	1		.01	PM0924	1		.01	
				PROCESS							PM0444	1		.01	
260B		MASK	1.0	TRANSIT							PM0924	1		.02	MASK
				~~SETUP~~											
				PROCESS			3509	1		.05	PM0924	1		.05	
260C		PRIM	1.0	~~TRANSIT~~											PRIME 2 coats
				~~SETUP~~		1.0	3509	1		.03	PM0924	1		1.0	
				PROCESS							PM0445	1		.03	
260D		PNT	1.0	~~TRANSIT~~	MIN	2.0	3509	1		.03	PM0924	1	MIN	2.0	White Paint
				~~SETUP~~	AVE	3.0							AVG	3.0	
				PROCESS	MAX	4.0							MAX	4.0	
											PM 0446	1		.03	

LSC-2000/20

OPERATIC.: PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC MAN PSP - Struts SHEET 3 OF 3

PCN
NSN
P/N _____ WCD 21098 N WCD DATE 89035

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	MANPOWER SKILL CODE/ LEVEL	MANPOWER QTY.	MANPOWER TIME REQUIRED %	MANPOWER TIME REQUIRED HRS.	EQUIPMENT EQUIPMENT CODE	EQUIPMENT QTY.	EQUIPMENT TIME REQUIRED %	EQUIPMENT TIME REQUIRED HRS.	DATA SOURCE COMMENTS
210E	MAN PSP	STRP	1.0	TRANSIT											Strip & Unload
				SETUP											
				PROCESS			3309	1		.05	PM0929	1		.05	
210F		INSP	1.0	TRANSIT											Inspect and paperwork
				SETUP											
				PROCESS			3309	1		.08					
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

C-5 main thrust Arm